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# 1 **Low-Cost Strategy to Detect Faults Affecting Scrubbers in SRAM-Based FPGAs**

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8

## 9 **Abstract**

10 SRAM-based Field Programmable Gate Arrays (FPGAs) are vulnerable to SEUs. For applications  
11 demanding high reliability this problem is often solved by integrating in the system a scrubber, a  
12 circuit that periodically scans the FPGA configuration memory and reconfigures it if an error is  
13 detected. Since the scrubber is usually implemented in the same FPGA device, it is also vulnerable  
14 to SEUs, thus the scrubber reliability is increased by adopting standard fault tolerance techniques.

15 These solutions guarantee the scrubber reliability, but generally require a large area overhead.

16 In this paper, we present a novel low-cost strategy capable to detect faults in the FPGA  
17 configuration memory implementing the scrubber. The proposed technique is based on time  
18 redundancy, forcing the scrubber output to produce an error indication for each word read from the  
19 FPGA memory, in order to detect the faults affecting the portion of FPGA memory implementing  
20 the scrubber. The implementation of our proposed strategy presents a negligible impact in terms of  
21 area overhead (4.17%) and a limited increase in power consumption (22.9%) over the original  
22 (unprotected) scrubber. As for the impact on system performance introduced by our strategy, it is of  
23 approximately the 38.2% over the unprotected scrubber, but it can be significantly lowered by  
24 reducing the frequency at which the scrubber is applied to test the FPGA.

25

26 **Keywords:** fault tolerance; reliability; SRAM based FPGA; configuration memory; time  
27 redundancy.

28

## 29 **1. Introduction**

30 The Attitude Determination and Control System (ADCS) is an on-board component of satellites,  
31 whose correct operation is essential to meet the satellite mission. In fact, the ADCS performs the  
32 spacecraft attitude control and maneuvers, tracking a predefined, nominal orbit and maintaining a  
33 preferred orientation in space. Usually, the ADCSs are implemented by means of SRAM based  
34 Field Programmable Gate Arrays (FPGAs) [1], in order to reduce costs and enable the possibility to  
35 reconfigure the system in the field. However, as known, the configuration memory of SRAM-based  
36 FPGAs is vulnerable to SEUs, especially for on-board satellite applications, where external  
37 disturbances, such as trapped particles, cosmic and solar radiations, geomagnetic field interferences,  
38 etc. are very likely to occur [2]. Considering that the ADCS is a crucial element for the satellite  
39 operation, it is of utmost importance to increase its robustness against SEUs, in order to guarantee  
40 its correct operation, thus the reliability of the whole space mission [1]. Moreover, transient and  
41 permanent faults can also affect the operation of FPGA based Networked Control Systems (NCSs)  
42 used in harsh industrial environments, with possible catastrophic consequences to users and/or the  
43 environment [3].

44 Consequently, several approaches have been presented in literature to increase the robustness of  
45 SRAM-based FPGAs against SEUs. In particular, the use of low-cost Error Detection and  
46 Correction codes and Interleaving has been largely studied in the literature (e.g., codes in [4, 5]). On  
47 the other hand, the use of the scrubbing techniques has been also studied in literature (e.g., the  
48 techniques in [5, 6, 7]). These techniques have been proven to be effective to protect the  
49 configuration memory of SRAM-based FPGAs [4, 7, 8, 9, 10, 11, 12, 13, 14].

50 Scrubbing techniques usually adopt an Error Detecting Code (EDC) to detect the presence of SEUs  
51 affecting the configuration memory. They read periodically byte after byte (actually two

52 simultaneous bytes) of the FPGA memory and verify the presence of erroneous bit(s). If an error is  
53 detected, then the portion of the FPGA containing the erroneous bit(s) is reconfigured [15, 16].

54 There are two main types of scrubbing techniques: the internal and the external scrubbers [5, 6, 7,  
55 17]. The external scrubber uses a second FPGA, different from the FPGA that implements the main  
56 circuit, for the scrubbing circuit, while the internal scrubber implements the scrubber circuitry in the  
57 same FPGA of the main circuit. Internal scrubbers are more effective in terms of time performance  
58 and area occupation [17].

59 More in details, commercial FPGAs scrubbers usually employ the Cyclic Redundancy Check  
60 (CRC) code as EDC to detect the presence of SEUs affecting the configuration memory [7]. In such  
61 scrubbers, a signature (or checksum) is added to each word (16 bits of information) stored in the  
62 configuration memory of the FPGA. During FPGA in-field operation, this scrubbing technique  
63 reads the FPGA memory periodically and verifies the checksum of the stored words. If the  
64 checksum is incorrect, the scrubber generates an error indication, and the portion of the FPGA  
65 containing the erroneous word is reconfigured [16, 18].

66 A problem of existing scrubbing techniques is that they are implemented within FPGAs, thus they  
67 are also vulnerable to SEUs [4, 7, 8, 9, 10, 11, 12, 13, 14]. In fact, SEUs can affect both the part of  
68 the FPGA memory implementing the main circuit as well as part implementing the scrubber. These  
69 latter SEUs may change the functionality of the scrubber [4, 6, 12, 19, 20], making it unable to  
70 detect successive SEUs affecting the FPGA, with possible catastrophic results for the system  
71 functionality.

72 In order to cope with this problem, different solutions have been proposed in literature to enhance  
73 the reliability of scrubbers [7, 8, 14, 21, 23]. Most of these solutions are based on the triplication (or  
74 duplication) of the scrubber, in order to tolerate (or detect) SEUs affecting the portion of the FPGA  
75 memory implementing them [6, 20, 22, 23]. A general limitation of these solutions is the significant  
76 area overhead they require, which may prevent their use in some applications with strict area

77 requirements (e.g., these solutions are too expensive for on-board ADCS applications, like the one  
78 described above).

79 Based on these considerations, in this paper we propose a novel low-cost strategy to detect SEUs  
80 affecting the part of the FPGA memory implementing the scrubber. We consider scrubbers using  
81 the CRC code as EDC, since it is the EDC most widely used by scrubbers. However, our strategy  
82 can be straightforward modified to be used also with other kind of EDCs. Rather than using space  
83 redundancy, our strategy employs time redundancy to detect SEUs affecting the part of the FPGA  
84 memory implementing the scrubber, thus our strategy requires a significant smaller area overhead  
85 compared to space redundancy approaches (e.g., like Triple Modular Redundancy – TMR).

86 Our strategy periodically tests the correctness of the words stored in the FPGA memory and the  
87 behavior of the scrubber by executing in sequence the following two steps: 1) check the correctness  
88 of the checksums of the words read from the FPGA memory (i.e., we verify the absence/presence of  
89 errors on the word being tested by the scrubber); 2) check the ability of the scrubber in detecting  
90 incorrect words affected by SEUs (i.e., our approach purposely induce bitflips on the words during  
91 this step to emulate the presence of SEUs). In step 2) an error indication is expected at the scrubber  
92 output in case of scrubber correct behavior (i.e., in case of no SEU affecting the portion of the  
93 FPGA memory implementing the scrubber).

94 As shown in the paper, the implementation of our proposed strategy requires a negligible area  
95 overhead (4 NOR and 3 AND gates) over the original (unprotected) scrubber, area overhead that is  
96 also negligible compared to that required by alternative solutions based on TMR. Moreover, the  
97 power consumption required by our proposed approach is also a small fraction of the power  
98 consumption of the FPGA memory.

99 The rest of this paper is organized as follows. In Section 2 an overview of the scrubbing techniques  
100 for SRAM based FPGAs is presented. In Section 3, some techniques in literature to mitigate the  
101 occurrence of SEUs on scrubbers for SRAM based FPGAs are presented and discussed. In Section

102 4, the proposed technique for low-cost detection of SEUs in CRC based scrubbers is discussed and  
103 its performances are presented. Finally, conclusions are drawn in Section 5.

104

## 105 **2. FPGA Scrubbing Techniques**

106 In order to implement scrubbing techniques in FPGAs, a dedicated Cyclic Redundancy Check  
107 (CRC) generator is used during the FPGA configuration to calculate a checksum for each word (or  
108 frame) to be stored on the FPGA memory. Such checksums are stored on the FPGA memory  
109 together with their associated frames, and they are used later during the FPGA in-field operation to  
110 detect the presence of SEUs in the configuration memory.

111 The configuration of the blocks composing SRAM based FPGAs (e.g., the CLBs, the routing  
112 resources, the blocks of RAM, the IO blocks, etc.) is programmed through a bitstream of words  
113 (frames), whose size depends on the particular FPGA device and the considered application [18].  
114 For example, for the Virtex-5 FPGAs from Xilinx, the bitstream of the configuration memory is  
115 composed by 41 words of 32 bits each (1,312 bits).

116 Each frame [8] has a unique address that is related to the physical position in the FPGA floorplan,  
117 and the position in the floorplan is related to a specific resource (e.g. CLB, RAM, DSP, IOB, etc.).  
118 Each column of configuration memory defines a specific type of resource (e.g., CLB, DSP, etc.) [7,  
119 8].

120 In order to protect the configuration memory of SRAM-based FPGAs against SEUs or MBUs,  
121 scrubbing techniques are usually adopted. These techniques read continuously (scrub), frame by  
122 frame, the FPGA configuration memory to detect the presence of SEUs. If an SEU is detected in a  
123 frame, the portion of the memory affected by the SEU is reconfigured without interrupting the  
124 normal FPGA operation. The circuit that performs scrubbing is commonly called scrubber [4, 15].  
125 There are different kinds of scrubbing techniques, such as blind scrubbing, readback scrubbing,  
126 frame level scrubbing and model scrubbing [4, 15]. In this paper, we consider the readback

127 scrubbing, which is the scrubbing technique requiring the lowest power consumption [4, 15], thus  
128 being the most suitable for the considered on-board ADCS application.

129 During the FPGA configuration process, a golden copy of the bitstream is stored in a non-volatile  
130 memory (PROM or flash ROM) that is immune to SEUs. Then, during normal operation in the field  
131 the memory is readback frame by frame. For each frame read from memory, the scrubber  
132 recalculates the CRC checksum, and compares it with the CRC generated during the configuration  
133 phase, and stored together with the frames. If due to an SEU the regenerated checksum is different  
134 from that stored in memory, an error indication is generated by the scrubber, and the part of the  
135 configuration memory of the FPGA containing the erroneous frame is rewritten with the data stored  
136 in the golden copy [16].

137 A problem of this scrubber is that SEUs affecting the part of the FPGA memory implementing the  
138 scrubber may change its functionality, which in turn may prevent the detection of successive SEUs  
139 affecting the portion of the FPGA memory implementing the main circuit, with consequent  
140 catastrophic results for the system functionality.

141 In order to avoid this problem, we propose a novel low-cost strategy that is able to detect SEUs  
142 affecting the part of the FPGA memory implementing the scrubber itself.

143

### 144 **3. Related works**

145 In the last years, many scrubber designs have been proposed to mitigate the effects of SEUs  
146 affecting the part of the FPGA memory implementing the scrubber itself. Most scrubbers are based  
147 on hardware redundancy, mainly adopting the conventional Triple Module Redundancy (TMR)  
148 technique, where three copies of the scrubber feed a majority voter. This solution guarantees a high  
149 reliable scrubber, but also requires high area occupation and power consumption. Zhang et al. in  
150 2018 presented a scrubbing strategy based on TMR and implemented it on a Xilinx FPGA [24]. The  
151 results have shown that the proposed approach provides a quick repair of the SEUs and can improve  
152 the reliability of SRAM-based FPGAs. Sielewicz et al. in 2017 proposed an experimental method

153 for the evaluation of TMR-based mitigation techniques on the Xilinx Kintex-7 FPGA [25]. The  
154 proposed architecture was evaluated under different redundancy topologies, such as no mitigation  
155 methods, triplication of the combinational logic, triplication of the output registers, triplication of  
156 the voter circuits as well as combination of these techniques. Irradiation experiments have been  
157 carried out at the isochronous cyclotron at the Nuclear Physics Institute of the Academy of Sciences  
158 of the Czech Republic and the reliability of the different designs evaluated.

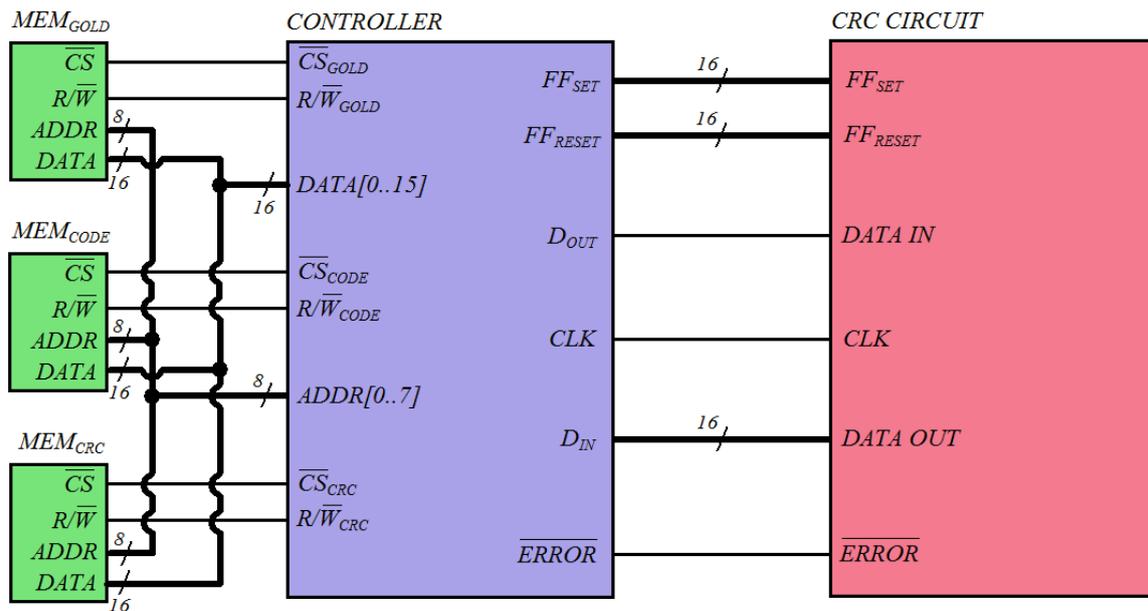
159 On the other hand, Giordano et al. in 2018 introduced a scrubber that is implemented in a PicoBlaze  
160 8-bit microcontroller running at 100 MHz [26]. The scrubbing algorithm is implemented by  
161 software in the microcontroller and the microcontroller reliability is guaranteed by TMR  
162 implementation on different modules of the processor. The proposed system has been implemented  
163 on an electronic board based on the Xilinx Kintex-7 70T FPGA and the results have shown that the  
164 reliability is increased by 42% and 290% if compared to a standard TMR approach and no  
165 mitigation techniques, respectively. Wilson et al. in 2021 also proposed a FPGA system based on a  
166 32-bit pipelined VexRiscv processor [27] implemented on the Digilent Nexys Video development  
167 board integrating also the XC7A200T-ISBG484C FPGA. Two different versions of the processor  
168 were designed, one with unmitigated design and the other with TMR approach and triplicated  
169 voters. The results have shown how the TMR based soft-core processor provides a 33x  
170 improvement in reliability at the cost of 5x resource utilization and decreased operating frequency.  
171 Shaker et al. in 2020 presented a FPGA system implementing a penta modular redundancy (5MR)  
172 approach capable to detecting SEUs and multiple event upsets (MEUs) [28]. The system is  
173 implemented using the Kintex7 7k410tfbg676 FPGA device and adopts a dynamic partial  
174 reconfiguration to increase the system reliability.

175 While TMR provides a good protection against SEUs in SRAM-based FPGA designs, this  
176 technique requires a significant increase of the resource utilization, which can be unacceptable in  
177 particular design with tight constraints on the available resources. Thus, alternative approaches  
178 requiring lower resource overhead have been proposed, at the cost of a lower protection against

179 SEUs. Machado Matsuo et al. in 2018 proposed a Dual Modular Redundancy (DMR) mitigation  
180 scheme for an heterogeneous CPU-FPGA platform [29]. Keller and Wirthlin in 2018 presented a  
181 partial triple modular redundancy (pTMR) for fault mitigation in an FPGA system [30]. The pTMR  
182 technique consists in the logic triplication of only a few sub-modules that represent a small fraction  
183 of the total area but are particularly vulnerable to SEUs. The paper shows that this approach enables  
184 6x increase in the system reliability compared to the unmitigated design, at the cost of only 2.8%  
185 increase in terms of area overhead.

186 A different approach to protect SRAM-based FPGA designs against SEUs is the adoption of time  
187 redundancy strategies. Time redundancy strategies are characterized by a negligible area overhead,  
188 but they require that system operations are executed multiple times in sequence, resulting in a non  
189 negligible impact on system performance, that can conflict with the requirements in terms of  
190 execution time of some real-time systems. As discussed in [31], time redundancy approaches are  
191 particularly suited for applications where erroneous results can be discarded and individual  
192 operations can be re-executed, or where an application can be restarted without serious  
193 consequences for the system.

194 Villa et al. in 2019 presented a fault tolerant technique based on time redundancy for SEUs  
195 detection and recovery in soft-core processors [32]. The architecture of the soft-core processor  
196 LEON3 designed on FPGA was modified to implement a fault tolerant technique based on  
197 checkpoint recovery. Checkpoints are saved during the program execution and, when an error is  
198 detected, program execution stops and returns to the last safe checkpoint. Bahramali et al. in 2011  
199 proposed a fault detection scheme of secure hash algorithm (SHA-1 and SHA-512) for  
200 implementation in FPGA [33]. The computation is broken in two parts with a pipeline inserted in  
201 between. Each part is computed twice and the results compared to detect potential faults. Ibrahim et  
202 al. in 2014 presented a comparative study on the performance of FPGA based systems where SEUs  
203 are mitigated with time redundancy and hardware redundancy [34]. The solutions were  
204 implemented by using the Xilinx FPGA Virtex 5 LX50T. The paper shows that TMR requires 3x



205

206 **Fig. 1** Simplified scheme of the scrubber hardware.

207

208 resources utilization and 28% increase of the power consumption, but minimally impacts the  
 209 processing time. On the other hand, the paper shows that time redundancy implies an increase of  
 210 approximately 3x in the processing time compared to the unprotected system.

211 Generally, the choice between hardware redundancy and time redundancy depends on the type of  
 212 application and the type of FPGA device. In fact, different applications may have different  
 213 requirements in terms of reliability, expressed as failures in time (FIT) per billion hours, and  
 214 different FPGA technologies can be characterized by different SEUs error rate [7]. For example,  
 215 Xilinx Virtex-II FPGAs have a soft error rate of 405 FIT/Mb, while more recent devices are  
 216 characterized by improved reliability (soft error rate of 160 FIT/Mb and 100 FIT/Mb in the case of  
 217 Virtex-6 and Virtex-7 FPGAs, respectively).

218

#### 219 **4. Proposed Solution**

220 In this Section, we present a low-cost scrubber for SRAM based FPGAs that is capable to detect  
 221 SEUs affecting the part of the FPGA memory implementing the scrubber itself. We implemented  
 222 the proposed scrubber in Verilog RTL, and synthesized it by means of the Quartus II tool. We then

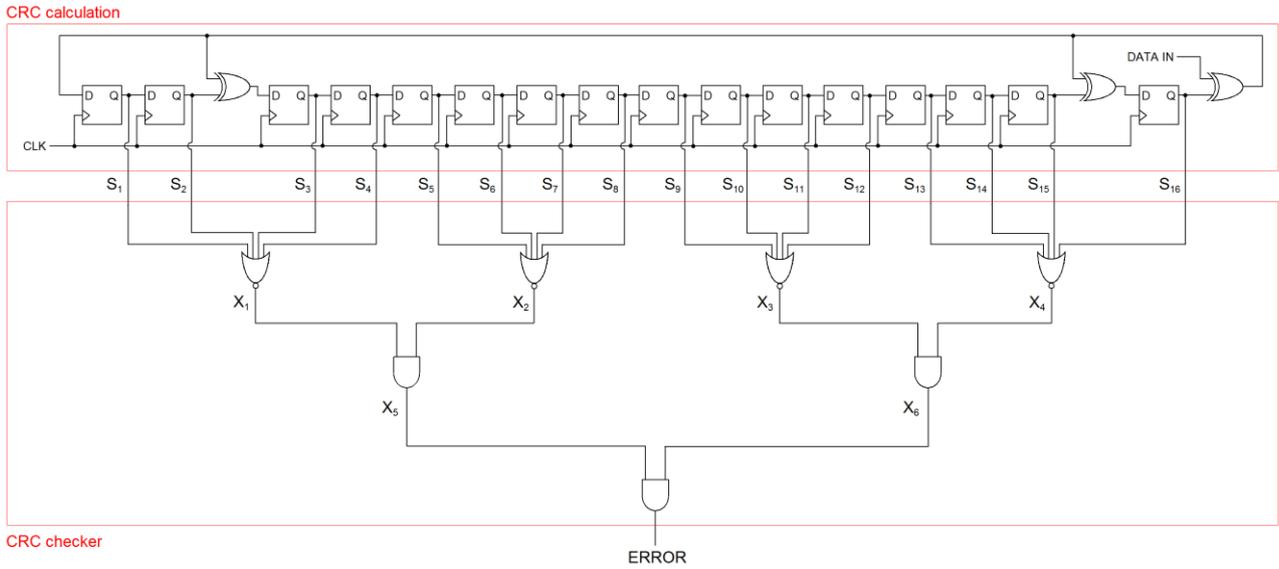
223 performed logic level simulations by means of the Icarus Verilog (iVerilog) tool to verify the  
224 operation of the proposed scrubber.

225 Our scrubber employs a dedicated Cyclic Redundancy Check (CRC) generator to verify the  
226 correctness of both the words stored in the FPGA memory, as well as the correct behavior of the  
227 scrubber itself. This is achieved by executing the following two steps in sequence:

228 1) To verify the correctness of each word read from the memory, we first regenerate the  
229 checksum from the read word by using the CRC generator. Then, the regenerated  
230 checksum is compared with the checksum of the word being checked (that is also stored  
231 in the FPGA memory).

232 2) To verify the correct behavior of the scrubber, we check its ability in detecting incorrect  
233 words read from the FPGA memory by purposely inducing bitflips on the words (to  
234 emulate the presence of SEUs). Therefore, during this step, for the case of scrubber  
235 correct behavior we expect to obtain an error indication at the scrubber output.

236 A simplified schematic representation of the proposed scrubber is illustrated in Fig. 1. It includes a  
237 non-volatile memory ( $MEM_{GOLD}$ ) that is immune to SEUs, where the golden copy of the circuit  
238 implemented by the FPGA is stored. The volatile memories  $MEM_{CODE}$  and  $MEM_{CRC}$  represent,  
239 respectively, the part of the FPGA memory where the words of the FPGA (implementing the main  
240 circuit) and the corresponding checksums are stored. As a simple case study, the size of such  
241 memories has been set to 256 words of 16 bits. At the system boot, the volatile memory  $MEM_{CODE}$   
242 is initialized with the data from  $MEM_{GOLD}$ , while the volatile memory  $MEM_{CRC}$  is initialized with  
243 the checksums calculated using the CRC circuit. The CRC circuit block is the circuit used to the  
244 checksum calculation and error verification, while the controller block generates the control signals  
245 required for the operation of the scrubber (i.e. memory operations and initialization, generations of  
246 the input signals for the CRC circuit, acquisition of the error signal, etc.). All the blocks of the  
247 scrubber in Fig. 1 (except for the non-volatile memory  $MEM_{GOLD}$ ) are implemented inside the  
248 FPGA device.



249

250 **Fig. 2** Schematic representation of the CRC calculation and CRC checker circuits of the scrubber.

251

252 In the following Subsections, we present a possible implementation for the blocks composing the  
 253 proposed scrubber.

254 *4.1 CRC generator and checker*

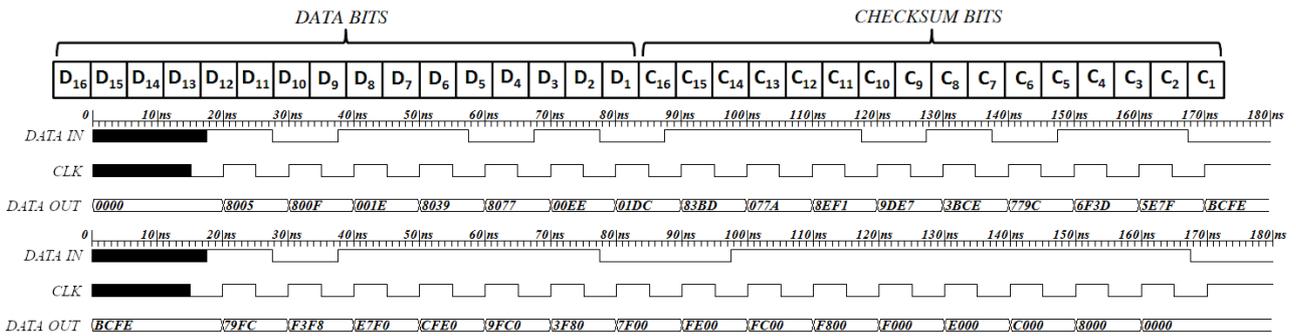
255 Fig. 2 shows a schematic representation of a 16-bits CRC generator for the considered case of 16-  
 256 bit words, which represents a realistic example of CRC generators used in modern FPGAs [16]. The  
 257 16-bit CRC generator is based on a Linear Feedback Shift Register (LFSR) with characteristic  
 258 polynomial given by:

259

$$260 \quad CRC_{16} = X^{16} + X^{15} + X^2 + 1 \quad (1)$$

261

262 In the FPGA configuration phase, the 16 flip-flops of the CRC checker are reset and the 16-bit word  
 263 of the FPGA is serially given as input (most significant bit first) at the DATA IN line. After 16  
 264 clock cycles the DATA OUT array ( $S_{16}S_{15} \dots S_1$ ) contains the checksum for the corresponding  
 265 word. The obtained checksum is stored in the FPGA volatile memory  $MEM_{CRC}$  to be used later  
 266 during the scrubbing of the FPGA in the field.



267

268 **Fig. 3** Waveforms for the scrubber control signals during the checksum calculation and test of a  
 269 code word.

270

271 In particular, during scrubbing, to verify the correctness of the words read from the FPGA memory,  
 272 the following steps are carried out:

273

- The 16 flip-flops of the CRC generator circuit are reset.
- A 32-bit word, obtained by appending the word under test from MEM<sub>CODE</sub> (most significant word) and the checksum from MEM<sub>CRC</sub> (least significant word), is fed as input (most significant bit first) at the DATA IN line (this step is executed in 32 clock cycles). After the first 16 clock cycles the DATA OUT array (S<sub>16</sub>S<sub>15</sub>.....S<sub>1</sub>) contains the recalculated checksum of the word being verified. In the second 16 clock cycles the checksum from MEM<sub>CRC</sub> is fed as input at the DATA IN line.

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- After applying 32 clock cycles, the output of the CRC generator DATA OUT (S<sub>16</sub>S<sub>15</sub>.....S<sub>1</sub>) contains all 0s (00....0) only if the recalculated checksum is equal to the one read from the volatile memory MEM<sub>CRC</sub>.

283 As can be seen from Fig. 2, the 16-bit CRC checker is implemented by a combinational circuit  
 284 composed of 3 AND and 4 NOR gates whose output (ERROR) is equal to 1 if no errors are present  
 285 in the tested code word, or is equal to 0 otherwise. The “CRC generator and checker” are shown in  
 286 Fig. 2.

287 The working principle of the CRC circuit in Fig. 2 is illustrated in Fig. 3, for the case of absence of  
 288 errors in the word read from memory. The waveforms for the signals DATA IN, CLK and DATA

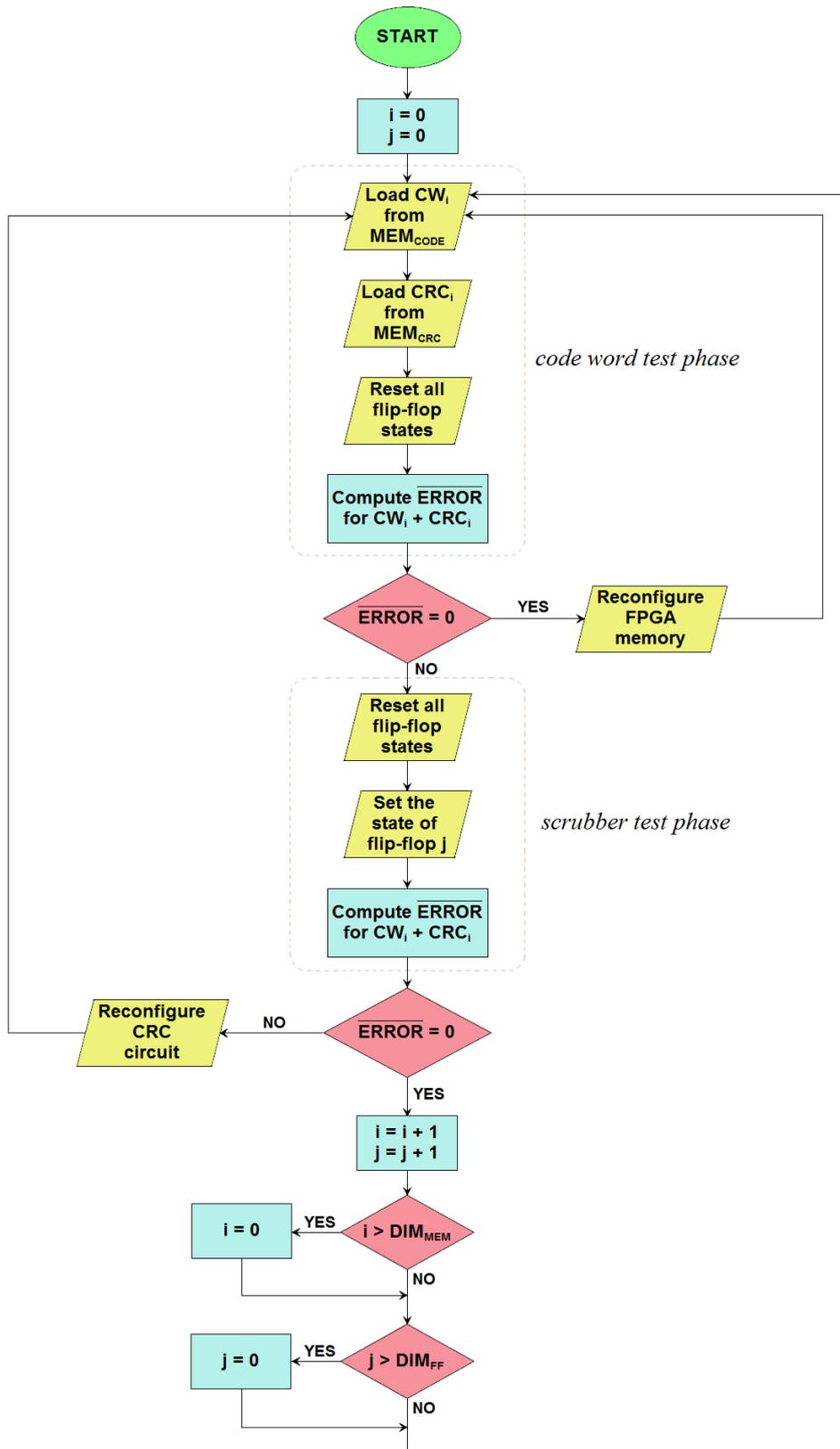
289 OUT are shown for the case of the word #B5D6 and the checksum #BCFE. The upper waveform  
290 refers to the checksum recalculation, while the lower waveform refers to the checksum  
291 verification. More in details, the following steps are illustrated in Fig. 3:

- 292 - The flip-flops of the CRC generator are reset (Data Out initially equal to 00....0).
- 293 - The code word #B5D6 (1011010111010110) from MEM<sub>CODE</sub> is fed as input at the DATA  
294 IN line. After 16 clock cycles the recalculated checksum #BCFE (1011110011111110) is  
295 present on DATA OUT (S<sub>16</sub>S<sub>15</sub>....S<sub>1</sub>).
- 296 - The checksum from MEM<sub>CRC</sub> is fed as input at the DATA IN line. Since this value (#BCFE)  
297 is the same as the value calculated during the first 16 clock cycles, after the second 16 clock  
298 cycles DATA OUT is equal to (00....0) and the output of the CRC checker is equal to 1 (no  
299 error detected).

300 This approach is capable to detect errors due to occurrence of SEUs in the FPGA memory only if  
301 the part of the FPGA memory implementing the CRC generator and checker itself is error free (i.e.,  
302 the CRC generator and checker is correctly configured in the FPGA). However, if a SEU induces an  
303 error in the part of the FPGA memory implementing the CRC generator and checker, the reliability  
304 of the scrubber may be seriously compromised. In fact, as a simple example, the SEU can make the  
305 output of the scrubber constant (ERROR=1, i.e. no error detected) during the FPGA normal  
306 operation, so it is not possible to detect SEUs affecting the FPGA memory implementing the main  
307 circuit. As clarified before, this critical situation is avoided by our self-checking scrubber based on  
308 time redundancy.

#### 309 *4.2 Proposed Scrubbing Strategy*

310 The algorithm of our novel low-cost self-checking scrubber strategy, based on time redundancy, is  
311 illustrated in the flow chart in Fig. 4. In the first phase “word test phase”, the word under test and  
312 the corresponding checksum are read from memory (i.e., from MEM<sub>CODE</sub> and MEM<sub>CRC</sub>  
313 respectively) and given as input to the CRC circuit (the word and the checksum are first appended  
314 to obtain a word of 32 bits, as described in previous Subsection). Then we apply 32 clock cycles,



315

316 **Fig. 4** Flow-chart of the algorithm of the test phase implemented in the scrubber controller.

317 and then, if we obtain an error indication at the output of the CRC checker, the FPGA memory is  
318 reconfigured using the data in MEM<sub>GOLD</sub>. Otherwise, the “scrubber test phase” begins to verify its  
319 correct operation. As described at the beginning of this Section, in the “scrubber test phase” the  
320 CRC circuit is checked by emulating an error in the 32-bit word given to the CRC checker, so that  
321 in case of correct behaviour we expect to obtain an error indication at the output of the CRC  
322 checker. To achieve this goal we induce a bit flip in the 32-bit word (obtained by appending the  
323 checksum to the memory word) before it is given to the CRC circuit. In particular, 15 flip-flops out  
324 of the 16 flip-flops of the CRC checker are reset, while one flip-flop is set, in order to modify the  
325 initial state of the CRC generator. This way, after 32 clock cycles, we expect to obtain a logic 0  
326 (presence of error) at the output of the CRC checker for the case of scrubber correct behaviour.  
327 Otherwise, if after the 32 clock cycles we obtain a logic 1 at the output of the CRC checker, it  
328 means that the scrubber is unable to detect errors in the FPGA memory (words) and the scrubber  
329 circuit must be reconfigured.

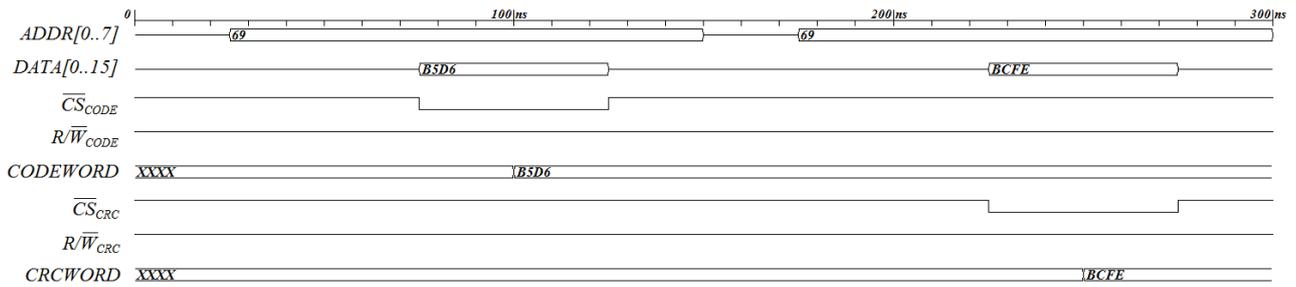
330 As an example, Figs. 5, 6, 7 and 8 report some waveforms of the signals during the two steps of the  
331 algorithm presented in Fig. 4.

332 In particular, Fig. 5 reports the waveforms regarding the FPGA memory read operation of the word  
333 #B5D6 and the checksum #BCFE (both read at address 69 of MEM<sub>CODE</sub> and MEM<sub>CRC</sub>,  
334 respectively), that are stored in the registers Codeword and CRCword, respectively.

335 The values of the registers Codeword and CRCword are used in the next phase of our approach,  
336 when the correctness of the word read from memory and the scrubber behaviour are verified.

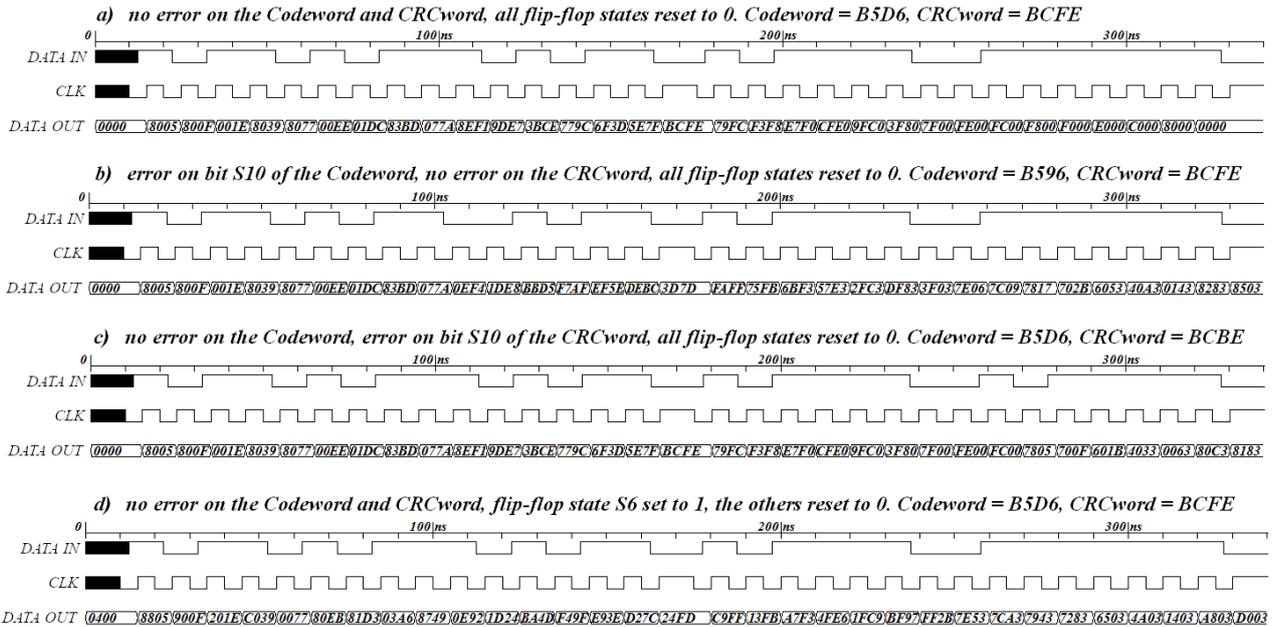
337 In addition, Fig. 6 illustrates how the word under test and the corresponding checksum are checked  
338 (cases a, b and c), as well as how the functionality of the scrubber is verified (case d).

339 In Fig. 6a, the 32-bit word #B5D6BCFE (obtained by appending the content of the register  
340 CRCword to the register Codeword) is given as input to the scrubber after the 16 flip-flops of the  
341 CRC checker are reset. As expected, after 32 clock cycles, all bits of DATA OUT are equal to 0,  
342 thus the CRC checker output is 1 (i.e., no error detected).



343

344 **Fig. 5** Waveforms for the memory read operation.



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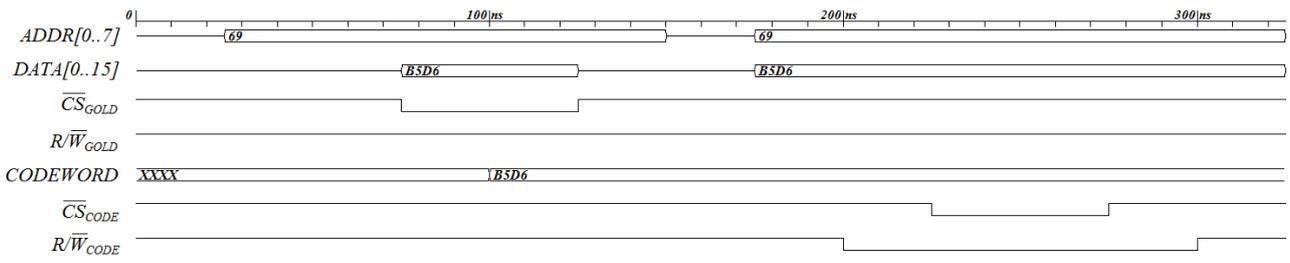
346 **Fig. 6** Waveforms for the step of word checking and verification of the scrubber functionality.

347

348 On the other hand, Fig. 6b, shows the case in which one bit of the word is altered and the 32-bit  
 349 words #B596BCFE is given to the scrubber. As can be seen, for this case, after 32 clock cycles,  
 350 some bits of the signal DATA OUT are 1, thus the CRC checker output is 0 (i.e., error indicaton).  
 351 Therefore, in this case the MEM<sub>CODE</sub> word must be reconfigured with the value on MEM<sub>GOLD</sub> as  
 352 shown in Fig. 7, and the checksum calculated again and stored in MEM<sub>CRC</sub>, as shown in Fig. 8.

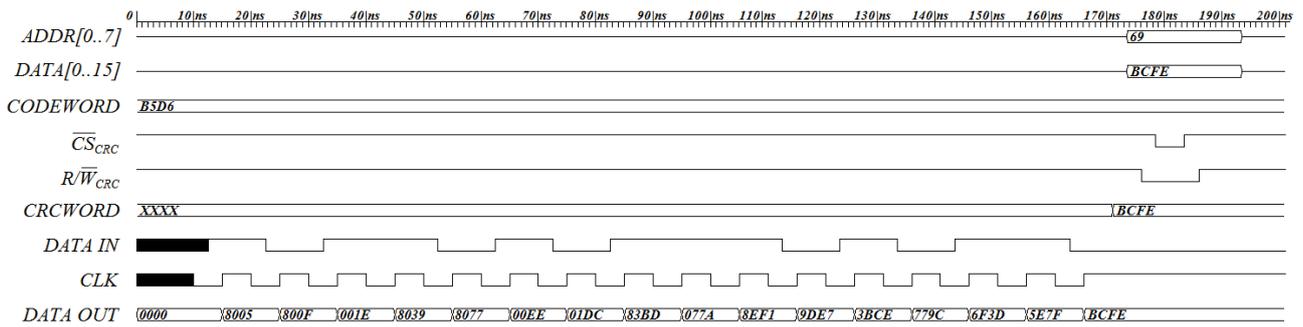
353 Similarly, Fig. 6c reports the case in which one bit of the checksum is altered and the 32-bit word  
 354 #B5D6BCBE is given to the scrubber input. Also in this case, after 32 clock cycles, some bits of the  
 355 signal DATA OUT are 1, thus the CRC checker output is 0 (i.e., error indicaton). As in the previous

356



357

358 **Fig. 7** Waveforms during the reconfiguration of the FPGA memory containing an erroneous word,  
 359 after it is detected by our scheme.



360

361 **Fig. 8** Waveforms for the checksum calculation and write operation of the checksum in memory.

362

363 case, the word on MEM<sub>CODE</sub> must be reconfigured with the value on MEM<sub>GOLD</sub> (Fig. 7) and the  
 364 checksum calculated again and stored in MEM<sub>CRC</sub> (Fig. 8).

365 Finally, Fig. 6d, shows the case where the scrubber functionality is verified. The same checksum in  
 366 Fig. 6a corresponding to the correct word is used, and the 32 bit word #B5D6BCFE is given as  
 367 input to the scrubber. In this case, however, the state of the flip-flop S6 is set instead of reset, while  
 368 all other flip-flops are reset (initially Data Out is set to #0400). As expected, after 32 clock cycles,  
 369 DATA OUT has the value #D003, and the output of the CRC checker is 0 (indicating the presence  
 370 of an error), indicating that the CRC checker is working properly, thus being able to detect errors on  
 371 words read from the FPGA memory.

372 Fig. 7 reports the waveforms during the reconfiguration of the FPGA memory containing an  
 373 erroneous word, after it is detected by our scheme. In particular, the correct word #B5D6 is read at  
 374 the address #69 of MEM<sub>GOLD</sub> and written to the same address of MEM<sub>CODE</sub>. In order to complete  
 375 the reconfiguration process, the checksum (#BCFE) of the reconfigured word must be calculated

376 and stored at the corresponding address (#69) in MEM<sub>CRC</sub>. The waveforms of this latter operation  
377 are reported in Fig. 8.

#### 378 4.3 Costs of the proposed scheme

379 We have estimated the cost of our proposed scrubber in terms of time overhead, resource utilization  
380 and power consumption. In order to estimate such costs, the proposed FPGA scrubber has been  
381 implemented in Verilog and synthesized on a real FPGA device (Arria II GX EP2AGX45CU17I3)  
382 using the Quartus II (64 bit version) tool. For our evaluations, we have considered as a realistic  
383 example a clock frequency of 100 MHz (clock cycle period of 10 ns).

384 Let us first report the cost in terms of time overhead of the proposed solution. The time required to  
385 read a word (16 bit) from the volatile memory (MEM<sub>CODE</sub> or MEM<sub>CRC</sub>) is 100 ns, while the time  
386 required to write a word in such a memory is 150 ns.

387 As for our algorithm presented in Fig. 4, it first verifies the correctness of the word read from the  
388 FPGA, and then the ability of the scrubber to detect incorrect words.

389 As for the time required to verify the correctness of the word read from the FPGA memory, it is  
390 given by: 1) the time required to load the word from MEM<sub>CODE</sub> and the checksum from MEM<sub>CRC</sub>  
391 (100 ns each), plus 2) one clock period (10 ns) to reset the 16 flip-flops of the CRC generator, plus  
392 3) 32 clock cycles (320 ns) to generate the error/no error indication at the CRC checker output.  
393 Therefore, the time required by our scheme to verify the correctness of a word read from the FPGA  
394 memory is:

$$395 T_{CODEWORD\_TEST} = 100ns + 100ns + 10ns + 320ns = 530ns \quad (2)$$

396 Similarly, the time required by our scheme to detect the ability of the scrubber in detecting incorrect  
397 word is given by: 1) 1 clock period (10 ns) to reset the 16 flip-flops of the CRC generator, plus 2)  
398 one clock period to set the state of one flip-flop (10 ns), plus 3) 32 clock cycles to generate the  
399 error/no error indication at the CRC checker output. Therefore, the time required for the scrubber in  
400 this phase is:

$$401 T_{SCRUBBER\_TEST} = 10ns + 10ns + 320ns = 340ns \quad (3)$$

402 The reconfiguration of a word in the FPGA configuration memory requires a read operation from  
 403 MEM<sub>GOLD</sub> (100ns), a write operation to MEM<sub>CODE</sub> (150 ns), the calculation of the correct checksum  
 404 (16 clock cycles for an operation time of 160 ns) and to write the checksum to MEM<sub>CRC</sub> (150 ns).  
 405 Thus, the reconfiguration of a word in the FPGA configuration memory requires:

$$406 \quad T_{CODEWORD\_FPGA\_RECONFIGURATION} = 100ns + 150ns + 160ns + 150ns = 560ns \quad (4)$$

407 The reconfiguration of the CRC circuit is, of course, the most time consuming operation since it  
 408 requires the reconfiguration of multiple code words in the FPGA used to configure the CRC circuit.  
 409 Assuming the CRC circuit uses 25 words in the FPGA configuration memory, the required time is:

$$410 \quad T_{CRC\_CIRCUIT\_RECONFIGURATION} = 560ns \times 25 = 14\mu s \quad (5)$$

411 The total time required to perform a single loop of the algorithm of Fig. 4, in the case of absence of  
 412 errors, is the sum of the time required for the word test phase (530 ns), the time required for the  
 413 scrubber test phase (340 ns) and 2 clock cycle to increase the registers for the variables i and j (20  
 414 ns). Thus the total time required for a single loop of the algorithm is 890 ns. As an example, for the  
 415 case of a configuration memory size of 256 words of 16 bits (the case study discussed in this paper)  
 416 the total scrubbing time in absence of errors is 227.84  $\mu$ s, that corresponds to a total scrubbing time  
 417 of 58.33 ms for every Mbit of configuration memory. The overhead introduced by the scrubber test  
 418 phase is 38.2% of the total scrubbing time. However, this overhead can be reduced by performing  
 419 the scrubber test phase only 1 out of n loops (i.e., the scrubber behavior is verified after n words of  
 420 FPGA memory are scrubbed). For example, in the case of n=2 the time overhead introduced by the  
 421 scrubber test phase is 23.6% of the total time, in the case of n=4 is 13.4% of the total time and in the  
 422 case of n=8 is 7.2% of the total time. Thus, depending on the SEU error rate of the particular  
 423 application, the time overhead of the scrubber test phase can be significantly reduced with a trade  
 424 off between system performance and reliability. However, the additional time overhead required by  
 425 our strategy over the original scrubber does not affect the reliability of the FPGA. In fact, as  
 426 reported in [7], FPGA devices (like the Xilinx Virtex-II) may be characterized by a soft error rate of  
 427 approximately 405 FIT/Mb, that is 405 soft errors in a billion hours of operation per Mbit of

428 memory. Therefore, the soft error rate is low enough to guarantee the absence of multiple SEUs in  
429 the time required by our strategy, which is equal to 58.33 ms per 1 Mbit of configuration memory.  
430 Regarding the resource utilization and the power consumption, such costs have been estimated  
431 considering the scheme in Fig. 1. As expected, the FPGA memory ( $MEM_{CODE}$  and  $MEM_{CRC}$ ) is the  
432 most demanding in terms of resource utilization and power consumption. Each 256 words of  
433 memory is responsible for a 20% logic utilization of the entire FPGA device, with 5797  
434 combinational ALUTs out of 36100, and a power consumption of 19.83 mW. On the contrary, the  
435 CRC generator and checker circuit is responsible for less than 1% logic utilization of the entire  
436 FPGA device, with 84 combinational ALUTs out of 36100 and 16 registers, and a power  
437 consumption of 2.08 mW. Similarly, the control circuit is responsible for less than 1% logic  
438 utilization of the entire FPGA device, with 109 combinational ALUTs out of 36100 and 33  
439 registers, and a power consumption of 2.47 mW. Thus, the resource utilization for the CRC  
440 generator and checker and the control circuits represents only 4.17% of the resource utilization of  
441 the FPGA memory and the power consumption for the CRC generator and checker and the control  
442 circuits represents only 22.9% of the power consumption of the FPGA memory.  
443 Overall, the proposed strategy based on time redundancy is characterized by a very low resource  
444 occupation while still maintaining the total scrubbing time at acceptable levels. Reversely, solutions  
445 based on hardware redundancy, although very efficient in terms of time overhead (i.e. processing is  
446 carried out in parallel) are extremely expensive in terms of resource utilization. For example, the  
447 TMR approach proposed by Zhang et al. in 2018 that exploits the triplication of the circuit, results  
448 in a 300% resource increase [24]. The TMR approach on the Xilinx Kintex-7 FPGA proposed by  
449 Sielewicz et al. in 2017 triplicates not only the circuit but also the voter, resulting in an area  
450 increase  $> 300\%$  [25]. An even more expensive solution in terms of resource has been proposed by  
451 Shaker et al. in 2020 where the circuit is replicated five times, resulting in a 500% increase of  
452 resource utilization [28]. In comparison, the proposed strategy is much more area efficient,  
453 requiring an increase of only 4.17% of resource utilization. Like in any time redundancy strategy,

454 the low increase in resource utilization is balanced by a higher time overhead. The time redundancy  
455 strategy proposed by Villa et al. in 2019 is characterized by a 107% time overhead (compared to  
456 the 38.2% required by our strategy) and 93.26% area overhead (compared to the 4.17% of our  
457 strategy) [32]. The detection scheme proposed by Bahramali et al. in 2011 is characterized by an  
458 increase of resource utilization between 30% and 58% (compared to the 4.17% of our strategy)  
459 [33]. The time redundancy strategy proposed by Ibrahim et al. in 2013 is characterized by a 300%  
460 time overhead (compared to the 38.2% of our strategy) [34]. Moreover, differently from other  
461 strategies in literature, our detection strategy can also detect errors in the scrubber circuit.

462

## 463 **5. Conclusions**

464 In this paper a novel strategy to detect SEUs induced faults in SRAM based FPGAs is presented.  
465 The proposed technique is based on time redundancy and allows to detect faults both in FPGA  
466 configuration memory and the scrubber with negligible area overhead if compared with the  
467 unmitigated approach.

468 The working principle of the proposed strategy is to force the scrubber output to assume both  
469 possible value (presence or absence of error), thus testing the scrubber functionality to detect errors  
470 in the code word under test.

471 The performance of the proposed strategy has been evaluated in terms of time overhead, resource  
472 utilization and power consumption by synthesizing the circuit on a real FPGA device (Arria II GX  
473 EP2AGX45CU17I3). The results have shown how the scrubber functionality test phase introduces  
474 a 38.2% time overhead over the unprotected design but this time overhead can be significantly  
475 lowered by decreasing the frequency of the scrubber test phase. The resource utilization overhead is  
476 negligible (4.17%) and the power consumption overhead is relatively small (22.9%) if compared to  
477 the original unmitigated scrubber.

478 In future works, the proposed strategy based on time redundancy to detect SEUs in SRAM-based  
479 FPGAs will be implemented on different FPGA devices from different producers to evaluate the

480 performance differences based on different hardware. The system performance will then be  
481 evaluated by laboratory measurements on real hardware and compared with the standard mitigation  
482 techniques (TMR, DWC, etc.) in terms of execution times, occupation area and power consumption.

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