

Supplementary Information

Fully biobased blends of poly(pentamethylene furanoate) and poly(hexamethylene furanoate) for sustainable and flexible packaging

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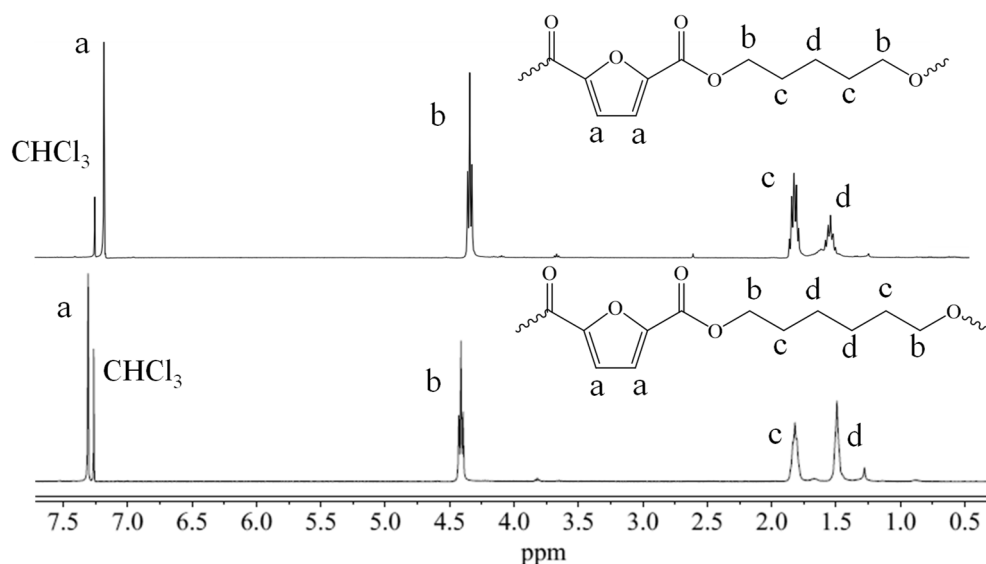


Figure S1. ¹H-NMR spectra of PPeF (top) and PHF (bottom) homopolymers, with peaks attribution.

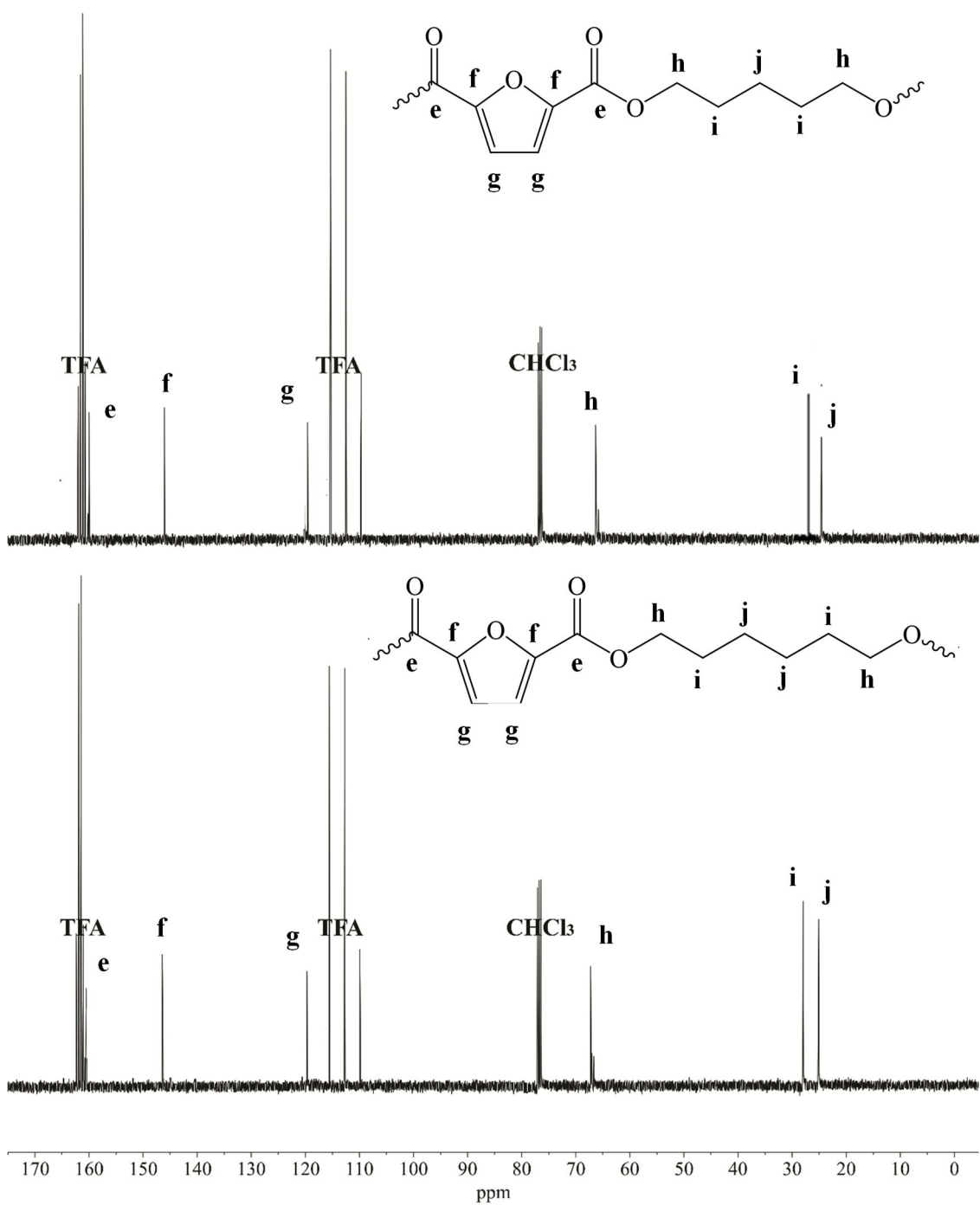


Figure S2. ^{13}C -NMR spectra of PPeF (top) and PHF (bottom) homopolymers, with peaks attribution..

Table S1. I scan DSC data of partially degraded PHF/PPeF blends.

	PHF ₇₅ /PPeF ₂₅			PHF ₅₀ /PPeF ₅₀			PHF ₂₅ /PPeF ₇₅		
	t0	1 month	6 months	t0	1 month	6 months	t0	1 month	6 months
T_g (°C)	22	24	26	15	21	20	15	19	19
ΔC_p (J/g°C)	0.176	0.204	0.210	0.247	0.131	0.157	0.234	0.116	0.101
T_m (°C)	57	89	93	59	89	93	59	55	85
	144	143	144	142	142	143	140	84 140	140
ΔH_m (J/g)	5.3	7.4	5.5	3.3	3.0	4.0	1.3	1.7	18
	37	34	38	23	26	30	13	17 13	14