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## 1366T Preliminary studies of the development of a milk protein concentrate containing pre-aggregated whey proteins. A. Schnurr\* and J. Amamcharla, *Kansas State University, Manhattan, KS*.

Milk protein concentrate (MPC) is one of the preferred ingredients in formulating high-protein products. Increasing the protein content can lead to undesirable functional and sensory attributes due to increased protein-protein interactions. Whey proteins and their interactions with caseins in MPC during heat treatment play a major role. Limiting the casein-whey protein interactions in MPC can result in a novel functionality. This study aims to understand the functionality of a model MPC containing pre-aggregated whey proteins. Two lots of milk whey protein isolate (mWPI) and micellar casein concentrate (MCC) were collected from a commercial manufacturer. The mWPI was hydrated to 8% (wt/ wt) protein and stored overnight to ensure complete hydration. The next day, the pH of mWPI solution was adjusted to pH 3 or 7 as per the experimental design. The pH adjusted mWPI solutions were heated to 85°C for 10 min under constant stirring, cooled to 30°C, and viscosity and particle size were measured. No significant (P < 0.05) differences were found between the viscosity of mWPI solutions heated at pH 3 or 7. However, mWPI solution heated at pH 7 resulted in a significantly (P < 0.05) higher particle size (87.48  $\pm$  3.22 nm) than mWPI heated at pH  $3 (74.36 \pm 1.33 \text{ nm})$ . The pH of heated mWPI solutions were readjusted to 6.8 and viscosity and particle size were measured. Samples heated at pH 3 had a viscosity of  $13.28 \pm 0.98$  mPas and particle diameter of  $1,580.34 \pm 25.30$  nm, which were significantly (P < 0.05) higher than the samples heated at pH 7, which had a viscosity of  $7.52 \pm 0.53$  mPas and a particle diameter  $99.4 \pm 9.86$  nm. In the next phase, MCC was rehydrated to 14% (wt/wt) protein and mixed with pH adjusted mWPI heated at pH 3 and 7 to prepare a model MPC. Model MPC prepared with mWPI heated at pH 3 had a significantly (P < 0.05) lower viscosity and a significantly (P < 0.05) larger particle size than model MPC prepared with mWPI heated at pH 7. Overall, modified MPC containing pre-aggregated whey proteins showed promising differences and potential to use as an ingredient in tailoring the functionality of MPC.

**Key Words:** whey protein aggregation, functional modification, viscosity

# **1367T** The physiochemical changes during storage of retort-sterilized dairy-based high-protein beverages. B. Zaitoun\* and J. Amamcharla, *Kansas State University, Manhattan, KS*.

Milk protein concentrates (MPC) are the preferred ingredients in formulating low-acid high-protein beverages (HPB). This study aims to understand the physiochemical changes of low-acid HPB during storage. Two lots of commercial MPC85 were used to prepare beverages containing 8% protein (wt/wt). The formulation was filled in glass bottles, retort sterilized (121°C/15 min), and stored at room temperature. The HPB were analyzed on 0, 7, 14, 28, 42, 61, 88, 109, 140, 161, and 225 d of storage with no shaking applied. On each experimental day, the beverage in each bottle was carefully separated into 4 equal layers from top to bottom and labeled as L1 to L4. Selected physical and chemical analyses were performed on the separated layers, such as total protein (TP), soluble proteins, viscosity, particle size, and zeta potential. Data was analyzed as repeated measures design. The TP of the beverage for all layers at d 0 was  $7.86 \pm 0.09$ ; as expected, there were not significantly different (P > 0.05). During storage, it was observed that the TP content of L1 and L2 significantly decreased to  $6.03 \pm 0.18$  and 7.03 $\pm$  0.58%, respectively. On the other hand, the TP content of L3 and L4 significantly increased to  $8.70 \pm 0.36$  and  $9.82 \pm 0.69\%$ , respectively. The increase in TP in L3 and L4 suggested the sedimentation of proteins during storage. On d 0, the viscosity of at a shear rate 100 s<sup>-1</sup> (74.36  $\pm$  3.19 mPa·s), particle size (187.77  $\pm$  1.45 nm), and zeta potential (–34.17  $\pm$  0.99) were not significantly different between the layers. Over storage, the viscosity of L1 significantly increased (P < 0.05) up to 140.23  $\pm$  20.79 mPa·s. At the same time, no change was observed in the viscosity of L2. However, a different trend was observed in L3 and L4 as the viscosity in both layers significantly decreased to 47.52  $\pm$  3.19 and 31.34  $\pm$  12.98 mPa·s, respectively. The results conclude that there were compositional differences, especially in the TP content, due to gravity separation between the top and bottom layers during storage and consequently leading to significant changes in the viscosity and other physicochemical properties.

Key Words: sedimentation, beverage, protein

1368T Immunoglobulins concentration and major solids content of bovine colostrum can be accurately determined through mid-infrared spectroscopy. A. Goi<sup>1</sup>, M. De Marchi<sup>1</sup>, G. Visentin<sup>2</sup>, C. L. Manuelian\*<sup>3</sup>, and A. Costa<sup>2</sup>, <sup>1</sup>Department of Agronomy, Food, Natural resources, Animals and Environment, University of Padova, Legnaro (PD), Italy, <sup>2</sup>Department of Veterinary Medical Sciences, University of Bologna, Ozzano dell'Emilia (BO), Italy, <sup>3</sup>Group of Ruminant Research (G2R), Department of Animal and Food Sciences, Universitat Autònoma de Barcelona (UAB), Bellaterra, Spain.

Colostrum has to be administered to calves as soon as possible after birth to permit the passive transfer of the immunity and avoid negative effects on survival and performance. Moreover, bovine colostrum is an emerging ingredient used by functional food manufacturers and pharmaceutical industry. The narrow-sense quality of colostrum relies on the concentration of immunoglobulins G (IgG), whose determination via gold standard is expensive and time consuming, making the analysis difficult to implement on a large-scale and/or in routine. In the present study we evaluated the predicting ability of mid-infrared spectroscopy (MIRS) as an indirect method for the assessment of IgG and gross composition traits in Holstein cows colostrum (n = 714) collected within 6 h from calving in 9 commercial farms located in Northern Italy. Reference values of IgG concentration and fat, protein, and lactose content were determined through radial immunodiffusion, Verbands Deutscher Landwirdschaftlicher Untersuchungs und Forschungsanstalten VI C15.2.1 method, Kjeldahl, and high-performance liquid chromatograph, respectively. Spectral data, collected using a benchtop instrument (Milkoscan 7 RM, FOSS Electric A/S, Hillerød, Denmark), were used as predictor variables in the partial least square regression analyses. Both crossand external validation were performed for each trait. Colostrum IgG, fat, protein, and lactose averaged 93.54 g/L, 14.71%, 4.61%, and 2.36 mg/100 mg with a coefficient of variation of 36.21, 23.86, 65.94, and 21.61%, respectively. Overall, the predictive ability of MIRS resulted promising. The coefficient of determination in external validation, in fact, ranged from 0.74 (fat) to 0.89 (protein) and was outstanding (0.84) for IgG. Root mean square errors were 13.39 (IgG), 1.16 (protein), 1.57 (fat), and 0.19 (lactose). Our findings represent a validation of the MIRS technology for a rapid and low-cost colostrum quality assessment and open the debate on the practicability of MIRS models implementation for acquisition of phenotypes of interest.

Key Words: immunity, novel phenotype, MIR

1369T Effect of slicing on the total coliform, Escherichia coli and toxigenic Staphylococcus aureus counts in mozzarella cheese produced in Tocantins, Brazil. J. Ribeiro Júnior\*<sup>1,2</sup>, D. Santos<sup>1</sup>, Y. Rodrigues<sup>1</sup>, B. Dias<sup>1</sup>, E. da Silva<sup>1</sup>, F. Nunes<sup>1</sup>, and A. Alfieri<sup>2</sup>, <sup>1</sup>Federal University of North Tocantins, Araguaína, Tocantins, Brazil, <sup>2</sup>National