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Influence of the Synthetic Procedures on the Structural and Optical Properties of Mixed Halides (Br, I) Perovskite Films

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Abstract

The influence of thermal treatments on the properties of mixed bromide-iodide organolead perovskites (MAPbI_{3-x}Br_x, MA=CH₃NH₃) is investigated in films prepared in air by single-step solution processes based on different precursor solutions. Initially, the bandgap energy (E_G) dependence on composition is reconsidered on films obtained by mixtures of tri-halide solutions. An $E_G(x)$ relation is obtained that is expected to be independent of the film properties and can be used to assess perovskite composition. In these samples recombination centres are observed whose energy depth increases with x, likely involving the simultaneous presence of iodide and bromide, while the Urbach energy increases with the grain surface-to-volume ratio, which points out that the defects giving sub-bandgap absorption originate from grain boundaries. Tri-halide mixtures allow perovskite synthetic processes suitable for solar cell production, being fast and reproducible. A slight MABr excess in the solution made of MABr and PbI₂ gives MAPbI₂Br

films free of PbI₂ phases and with a high compositional stability, but non-radiative recombination channels can make the material not appropriate for high efficiency solar cells. Finally, the solution made of MAI and PbBr₂ (3:1 molar ratio) is the less promising for solar cell production because its non-stoichiometric nature synthesis reproducibility an issue.

Introduction

After CH₃NH₃PbI₃-sensitized all-solid-state solar cells were first demonstrated,¹ hybrid organolead halide perovskites (CH₃NH₃PbX₃, X= halogen) have gone attracting an enormous deal of attention as they hold the promises to allow cost effective, easily processable, efficient and versatile solar cell. Indeed, although initially the most efficient nanostructured perovskite solar cells exploited CH₃NH₃PbI₃ light absorbers, mainly due to the high absorption coefficient of this material,² it was soon demonstrated that the CH₃NH₃PbI_{3-x}Cl_x mixed halide perovskite may be suitably used as both light absorber and charge transporter.³ This directed the attention towards planar heterojunction structures due to their simpler planar architecture and potential in the reduction of process temperatures.

A further degree of versatility was offered by perovskites incorporating both iodide and bromide halides $(CH_3NH_3PbI_{3-x}Br_x)$ since the bandgap can be tuned by adjusting the component I/Br ratio to cover almost the whole visible spectrum.⁴ Noh et al., who first demonstrated nanostructured solar cells based on I/Br mixed-halide perovskites,⁴ achieved for x=0.6 an efficiency of more than 10% joined to an improved long-term device stability with respect to $CH_3NH_3PbI_3$. The same group recently enhanced the maximum efficiency to above 16% by modifying the perovskite synthetic procedure,⁵ which confirmed that optimizing the perovskite preparation is a key tool to improve the photovoltaic performances of these devices. Besides, the use of $CH_3NH_3PbI_{3-x}Br_x$ (x=0.6) perovskite films allowed the fabrication of planar heterojunction solar cells with efficiencies up to 13.1%,⁶ thus making I/Br perovskites very interesting also for planar devices.

In this rapidly evolving scenario, many papers have been published dealing with the device PV performances as determined by the use of different perovskite materials and synthetic procedures, hole transporting materials, photoanodes and solar cell structures, as shown in several reviews.^{7–12}

In the case of MAPbI₃. and MAPbI_{3-x}Cl_x halide perovskites, the possible relations existing between perovskite properties and processes followed to prepare the material were mainly devoted to features such as morphology and light absorption efficiency,^{13,14} since bandgap energy and crystal structure are nearly independent of the preparation procedures (e.g. substrate used,¹⁵ annealing time and temperature¹⁴). Besides, in both MAPbI₃. and MAPbI_{3-x}Cl_x perovskites an optical bandgap energy of

about 1.6 eV [^{16,17}] is measured while the crystal structure is tetragonal at room temperature⁸ with comparable lattice constants,¹⁵ the incorporation of chloride having negligible impact on the original crystal structure due to the considerably low level of allowed Cl doping. ^{12,17,18}

Contrary to MAPbI₃ and MAPbI_{3-x}Cl_x, organolead I/Br mixed-halide perovskites are particularly suitable for investigating the influence of preparation procedures on perovskite properties, since any composition change comes together with changes in crystal structure and absorption onset that are promptly monitored by XRD diffraction patterns and optical absorption spectra, respectively. Thus studying how MAPbI_{3-x}Br_x properties vary with synthetic procedures may give some hints concerning processes leading to the formation of the other perovskites.

Here we report a thorough investigation into the influence of the preparation procedures on the properties of organolead I/Br mixed-halide perovskites prepared from single step solution processes. We used the three precursor solutions proposed in the literature: i) mixtures of MAPbI₃ and MAPbBr₃ solutions,⁴ ii) MABr and PbI₂ (1:1 molar ratio) in N,N-dimethylformamide (DMF),¹⁹ and iii) MAI and PbBr2 (3:1 molar ratio) dissolved in DMF.²⁰ Syntheses were performed in ambient air because there is a persisting interest towards cell preparation procedures to be fully performed in ambient air for ease of fabrication that is most important for industrial use. Besides, even if it is known that moisture may degrade both perovskite²¹ and solar cells,⁴ recently it was demonstrated that a mild humidity positively affects the perovskite film formation,^{22–24} giving solar cells with remarkable power conversion efficiencies,²⁵ which renewed the interest for perovskite preparation in air.

Experimental

Hybrid perovskite films were synthesized by different precursor solutions prepared by using commercially available compounds. In particular, $PbCl_2$ (Aldrich), PbI_2 (Aldrich), HCl (37%) (Aldrich), HI (57%) (Aldrich), CH₃NH₂ (41% ethanol solution) (Fluka), and MACl (Fluka) were used without further purification. The intermediate MAI and MABr compounds were prepared by reacting amine solutions with HI and HBr, respectively.^{1,26} In particular the MAI compound was prepared by mixing methylamine (CH₃NH₂) solution (33wt% in absolute ethanol, Aldrich) with hydroiodic acid (57% in water, Aldrich) in a 1.2:1 molar ratio, while MABr was prepared by mixing methylamine (41% in water, Fluka) (40% in water, Aldrich) with hydrobromic acid (48% in water, Aldrich) in a 1:1 molar ratio. After stirring the mixture continuously in the ice bath for 2 h, CH₃NH₃X was crystallized by removing the

solvent at 65°C for 2 h. The resultant precipitates, in the form of white crystals, were washed three times in diethyl ether, dried overnight under vacuum and then stored in a dark, dry environment.

Mixed I/Br perovskites were synthesized using different approaches for the preparation of the precursor solutions. In the first one, similar to Noh et al.,⁴ CH₃NH₃PbI₃ and CH₃NH₃PbBr₃ solutions were prepared by stirring overnight at 60°C equimolar mixtures of the as-synthesized MAI and PbI₂ in γ-butyrolactone (GBL, 99+%, Acros Organics) or MABr and PbBr₂ in N,N-dimethylformamide (DMF, 98%, Fluka) to obtain 0.785M solutions. At this concentration, both solutions appeared clear when cooled down to room temperature. The solutions used to achieve CH₃NH₃PbI_{3-x}Br_x films were prepared by mixing the CH₃NH₃PbI₃ and CH₃NH₃PbBr₃ precursor solutions in the (3-x):x volume ratio and then magnetically stirring for 5 min just before spin coating.

The second procedure allowed CH₃NH₃PbI₂Br perovskite to be achieved by using a precursor solution prepared by dissolving MABr in DMF to obtain a 0.493M solution and then adding PbI₂ with a molar ratio of 1.2:1 between MABr and PbI₂, instead of 1:1.¹⁹ Finally, the solution was stirred at room temperature for 1 hour until a bright yellow solution was achieved.

The third solution was analogous to that proposed for the methylammonium lead iodide chloride perovskite:²⁷ CH₃NH₃I was dissolved in DMF to obtain a 0.943M solution and then PbBr₂ was added to obtain a 3:1 molar ratio between CH₃NH₃I and PbBr₂. After 2 hours stirring a bright yellow solution was achieved.

For the sake of brevity, we will refer to the above precursor solutions as "I₃/Br₃ mixture", "1.2:1" and "3:1", respectively.

In all the cases, 1"x 1" glass microscope slides were cleaned by organic solvents and treated in an oxygen plasma. The precursor solution was spin coated at 2500 rpm for 60 s and then dried on a hot plate to allow the perovskite film formation. Solution processing and spin coating were carried out in ambient air with humidity ranging from 35% to 55%. In selected cases, both steps were performed in an Ar-filled glove box.

XRD characterization was performed by using a Thermo X'tra powder diffractometer equipped with Cu K α radiation and a Thermo Electron Si(Li) solid state detector. Diffraction patterns were collected by 0.05° 2 θ steps and counting times ranging from 2 to 10 s per step. In order to measure non-oriented XRD patterns of the perovskite powders, films were carefully scratched from their substrate by an edged glass slide and supported on zero-background sample holder cut from a quartz crystal.

Diffuse reflectance spectra were collected at room temperature by a double beam spectrophotometer Perkin-Elmer Lambda 45 equipped with the RSA-PE-20 integrating sphere accessory (LabSphere). The

reflectance data were converted to absorbance mode using the Kubelka–Munk remission function F(R), which is approximately proportional to the absorption coefficient, according to the relation $F(R)=(1-R)^2/2R$ where R is the diffuse reflectivity.^{28,29}

Steady-state photoluminescence (PL) emission spectra were obtained by exciting the samples with a 325 nm HeCd laser radiation.

Morphological characterization was performed by scanning electron microscopy (SEM) by using a Zeiss Auriga Field Emission Microscope (FESEM) operated at 5 kV. Films were gold-metallized to reduce charging effects during SEM measurements.

Results and discussion

Noh et al.⁴ demonstrated that when mixtures of MAPbI₃ and MAPbBr₃ solutions are used, the perovskite composition reproduces the I:Br molar ratio of the precursor solution, and gave the parabolic dependence on x of the bandgap energy as determined from the onset of the absorption band. This dependence was used later to assess the composition of MAPbI_{3-x}Br_x perovskites prepared in a two-step procedure.³⁰ However, it is well known that measuring the bandgap energy (E_G) from the onset of the absorption band gives results that may depend on film properties different from composition such as film thickness,³¹ while absorption by defect and impurity states causes a blurring of the absorption edge that makes the estimation of E_G less precise.³² For these reasons, an accurate measurement of the bandgap energy is usually achieved by diffuse reflectance spectroscopy through the Tauc model,^{31,33} i.e. plotting the modified Kubelka-Munk function (F(R)·E)² vs photon energy E and, according to the direct transition equation, extrapolating the linear portion of the curve to (F(R)·E)²=0.

In order to achieve an $E_G(x)$ expression independent of the film properties, we first reconsidered the dependence on x of E_G based on the Tauc analysis by synthesizing and studying MAPbI_{3-x}Br_x perovskites prepared by I₃/Br₃ mixture solutions. SEM-EDS measurements performed on a set of calibration samples pointed out that the composition of the obtained perovskites closely reproduces that of the corresponding precursor solution. The results of the structural characterization confirm that a complete solid solution forms for the whole composition range $0 \le x \le 3$ (Figure 1a). Figure 1b shows the variation of the lattice parameters with the composition. The tetragonal symmetry of the crystal structure is initially retained by increasing x, but, in agreement with Noh et al.⁴, starting from x=0.57 the structure becomes cubic; in this region the lattice volume decreases monotonically with x, but a small negative deviation from the Vegard law is observed indicating a stabilizing character of the interactions in the mixed halogen compound.

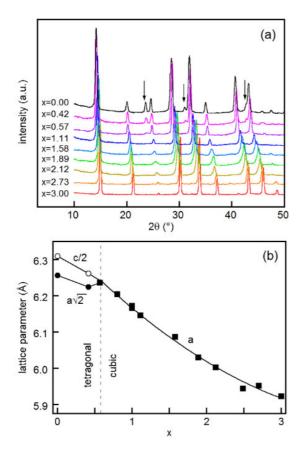


Fig. 1. Composition dependent evolution of (a) powder XRD pattern and (b) lattice parameters for the MAPbI_{3-x}Br_x perovskites; down arrows indicate the characteristic diffraction peaks of the tetragonal phase.

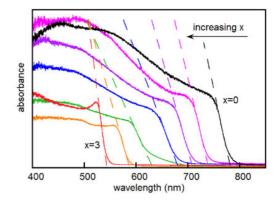


Figure 2 Absorbance spectra of $MAPbI_{3-x}Br_x$ films with different x values. Dashed lines were used to assess the bandgap energy from the absorption onset.

Diffuse reflectance measurements show that the absorbance onset blue shifts as the Br concentration increases (Figure 2) and that spectra are featureless above the excitonic structure and band gap, consistently with previous literature data.^{4,34} The E_G values we obtained by the Tauc analysis (Figure 3) are larger than those achieved from the position of the absorption onset,⁴ likely due to the different methods used to determine the optical bandgap. Indeed, from the absorbance onset of the spectra in Figure 2 we

obtained values that are few meV tens smaller than those derived by the Tauc analysis and not far from the curve given in Ref.4 (Figure 3)

The behavior of $E_G(x)$ shown in Figure 3 deviates slightly from the linear dependence, displaying a downward bowing that can be fitted to a quadratic expression in x:

$$E_G(x) = 1.604 + 0.176 x + 0.019 x^2$$
(1)

This $E_G(x)$ relation is expected to be independent of the film properties and can be written as:

$$E_G(x) = E_{I3} + (E_{Br3} - E_{I3} - b) \frac{x}{3} + b \left(\frac{x}{3}\right)^2$$
(2)

where E_{I3} and E_{Br3} are the bandgap of MAPbI₃ and MAPbBr₃, respectively, and b the so called bowing parameter that accounts for the effects of composition disorder on the conduction and valence band edges.³⁵ Fitting Eq. (2) to the experimental data of Figure 3 gives E_{I3}=1.604 eV, E_{Br3}=2.307 eV and b=0.175 eV. E_{I3} and E_{Br3} agree with values reported in the literature for MAPbI₃ prepared in an inert atmosphere^{16,17} and MAPbBr₃,³⁶ while the bowing parameter b is about one-half the 0.33 eV value given in Ref.4, which points out that compositional disorder is low even if samples were prepared in ambient air. We achieved further information about the dependence on x of disorder by analyzing the exponential decay of the sub-bandgap absorbance, that is commonly described by the empirical Urbach rule³⁷ $A \propto \exp(E/E_0)$, where A is the absorbance, E the photon energy, and E_0 the characteristic energy named the Urbach energy that represents the width of the exponential Urbach tail. Although no theoretical derivation of the Urbach rule appears to be universally accepted, there is a general consensus that the Urbach tail in crystalline semiconductors is related to the dynamic phonon disorder and static structural disorder³⁸ that may arise from lattice point defects, dislocations,

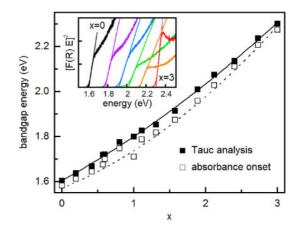


Figure 3 Bandgap energies obtained as a function of x by the Tauc analysis (\blacksquare) and from the absorbance onsets (\square). Full line is the best fitting parabola of Tauc data, while dashed line shows the $E_G(x)$ dependence given by eq.(2) in ref.4. Inset shows representative Tauc plots used to determine E_G .

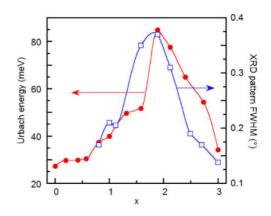


Figure 4 Dependence on x of the Urbach energy and FWHM of the XRD pattern in the cubic phase composition range. Interpolating lines are used as guide for the eye.

strain, deviation from ideal stoichiometry as well as the effect of the grain surface.³⁹ The Urbach energy calculated from the linear portion of the lnF(R) vs. E graph is shown in Figure 4 as a function of x. E₀ is 27 meV for the pure triiodide perovskite and increases slightly with the bromide content up to x=0.57, where the crystal structure transforms from tetragonal to cubic. For larger x, the Urbach energy increases more rapidly until it reaches a maximum of ~85 meV at x=1.89 and then decreases down to 34 meV for the pure tri-bromide perovskite. An analogous behavior was recently shown for samples prepared by a single step solution process similar to the one used here,³⁴ but the maximum E₀ value of 90meV was

found at x=2.4. Besides for MAPbI₃ an $E_0=15$ meV value was obtained, that is the same value reported previously⁴⁰ on films prepared by a two-steps synthesis procedure. Both these results were obtained by photothermal deflection spectroscopy (PDS) on samples prepared in an inert atmosphere, while in the present work perovskites were synthesized in ambient air. However, we found that samples prepared in an Ar-filled glove box show $E_0\approx29.0$ meV, which is comparable with the 27 meV of samples prepared in air, thus ruling out that sample preparation in air is responsible for the higher E_0 values we found. As for the nature of the disorder responsible for the Urbach energies measured in our samples, it is worth noting that the E_0 behavior shown in Figure 4 cannot be justified by any known property of MAPbI_{3-x}Br_x

perovskites. The photoluminescence (PL) peak previously reported for MAPbI_{3-x}Br_x showed a full width half maximum (FWHM) dependence on x similar to that of the Urbach energy.³⁴ This was considered as an indication that emission and absorption originate from similar states, but the origin of such states was not discussed. In the present case the main feature of the PL spectra is a broad peak (Figure 5A) whose FWHM shows a maximum (Figure 5B) near the composition range where the Urbach energy is maximum (Figure 4). The peak is located at 1.60 eV (774 nm) and 2.28 eV (543 nm) for MAPbI₃ and MAPbBr₃, respectively, in agreement with previous literature,^{16,41} while for intermediate compositions (0 < x < 3) the peak maximum falls in the 1.67-1.78 eV range without a definite dependence on x. This behavior is not consistent with the gradual shift reported in ref ³⁴ where, however, PL was excited by a pulsed laser system with a 400nm photon wavelength. By comparing the energy of the PL

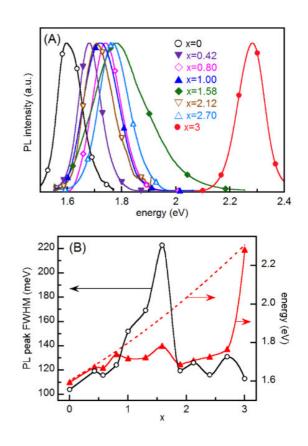


Figure 5 (A) PL spectra of MAPbI_{3-x}Br_x films and (B) Dependence on x of the PL peak FWHM and energy of the peak maximum. Dashed line is $E_G(x)$ obtained from Eq.1. In (B) Interpolating full lines are used as guide for the eye.

peak maximum with the $E_G(x)$ for the different bromide contents (Figure 5B), we observe that emission peaks near the band edges for small x values, but does not follow the bandgap energy change when x increases. This indicates that PL emission involves recombination centers that deepen in the bandgap as x increases. Besides, reaching x=3 makes the peak energy suddenly rise, so that PL peaks near the band edges, as found for small x values. This hints that the recombination centers come from the simultaneous presence of iodide and bromide in the perovskite lattice. Work is in progress to get deeper insights about

the origin of these defects and verify their possible relation with the dependence on x of the Urbach tail.

We also analyzed the FWHM of the XRD patterns obtained from powdered samples in the cubic phase and found that its behavior resembles closely the E_0 reaching its maximum in the same one, composition range where E_0 is maximum (Figure 4). According to the Scherrer law this FWHM behavior may be considered to originate from a variation with x of the grain size, that is then expected to be minimum for x=1.89. SEM images shown in Figure 6 confirm this dependence on x of the grain size. Indeed films obtained by different compositions of the "I₃/Br₃ mixture" solution are made of perovskite islands having different shapes and sizes, albeit in all the cases the surface coverage is low (Figures 6a, 6c, 6e, 6g, 6i, and 6m). This is typical of hybrid perovskites deposited in usual single step processes from stoichiometric GBL or DMF solutions,⁴² as uniform films were obtained from single step processes only through approaches specifically developed for this purpose.5,13,43,44 Higher-magnification SEM images show that islands result from the aggregation of grains whose morphology and size depend on x. In particular, a gradual decrease of the average grain size is observed for x up to 1.89 (Figures 6b, 6d, 6f, and 6h). In some cases, such as for x=1.0 (Figure 6d),

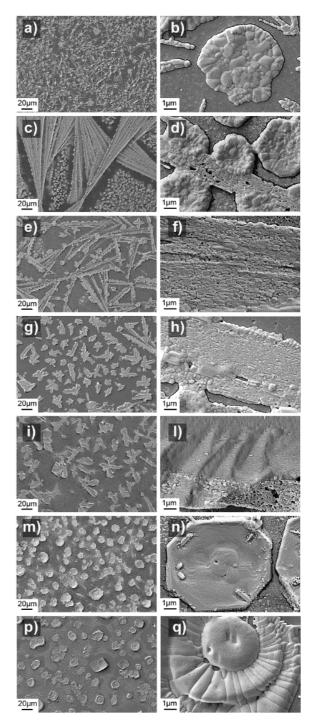


Fig. 6 SEM images of MAPbI_{3-x}Br_x films with (a, b) x=0.57, (c, d) x=1.0, (e, f) x=1.58, (g, h) x=1.89, (i, l) x=2.12, (m, n) x=2.70, and (p, q) x=3.0.

different size domains coexist in a sort of transition from relatively large to small grains. For x>1.89 grains appear less defined in the SEM images (Figure 6l and 6n), but an increase of the grain size can be envisaged in the regions where grains can be observed. The trend is finally confirmed for x=3 (Figure 6q) since the average grain size is definitely the largest of the whole set. These results, with those shown in Figure 4, point out that the Urbach energy increases when the grain size decreases, i.e. when the grain surface-to-volume ratio increases, thus suggesting the dominant role of the grain boundary regions. This strongly supports the hypothesis that sub-bandgap absorption is related to defect states located at the grain boundaries, which is consistent with the observation that solar cell efficiency increases with grain size.⁴⁵

When considering the influence of the preparation procedure on the properties of perovskite obtained by the I_3/Br_3 mixture, some attention must be devoted to the suitability of the thermal treatment at 100°C for 5 min we used. The annealing temperature of 100°C is used frequently when lead halide perovskites are synthesized from single step solution methods.^{1,3,19,27,36,46} On the contrary, most of the treatments

reported in the literature last from 15^{1,46} to 45 min,^{3,36} while a 5 min annealing was used only in few cases, e.g. in MAPbI_{3-x}Br_x,⁴ MAPbI₂Br,⁴⁷ and MAPbI₃.⁴⁸ We analyzed MAPbI₃ (x=0) and MAPbI₂Br (x=1) films treated at 100°C for different durations Δt_A . In MAPbI₃, both absorption spectra and XRD patterns are nearly independent of Δt_A up to 60 min (Figure 7a). In the case of MAPbI₂Br (Figure 7b), films treated for 5 and 10 min show comparable XRD patterns and absorption spectra, while those annealed for 20 min point out a slight blue shift of the absorption onset together with the appearance of a XRD peak at $2\theta=12.7^{\circ}$. This peak, that was found also in 45 min annealed films,³⁴ is ascribed to the (001) Bragg reflection of a hexagonal PbI₂ impurity phase⁴² and is generally considered as a telltale of perovskite degradation. In the case of MAPbI₃, PbI₂ islands form at the surface of the perovskite grain when annealing is prolonged.⁴⁹ Here, the blue shift

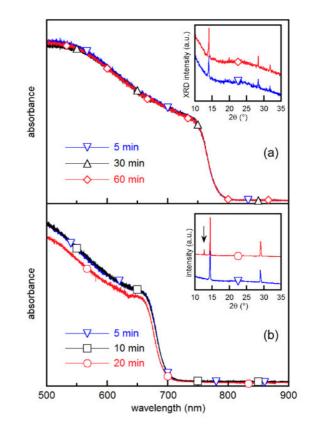


Figure 7 Absorbance spectra of (a) MAPbI₃ and (b) MAPbI₂Br films annealed at 100° C for different times, as indicated. The insets show the XRD patterns of films annealed for (a) 5 or 60 min and (b) 5 or 20 min.Down arrow points out the PbI₂ peak.

of the bandgap suggests that degradation involves also kinetic reactions that affect the perovskite composition in the whole grain volume.

Owing to these results, we conclude that perovskites obtained by I_3/Br_3 mixtures form properly at 100°C for relatively short (5 min) thermal treatments and are stable up to 10 min annealing, which makes the synthetic process suitable for solar cell production,

being fast and reproducible enough. Besides, since the absorption profiles are stable for treatments long up to 10 min, we consider as complete the conversion to the final perovskite after 5 min treatment. This means that the functional dependence of $E_G(x)$ given by Eq.1 can be used to assess the bromide content in the MAPbI_{3-x}Br_x perovskites, as we have done hereafter.

After the I3/Br3 mixture, we studied the precursor solution made of MABr and PbI₂ in DMF proposed by Qiu et al.,¹⁹ who obtained the MAPbI₂Br perovskite by spin coating a 1:1 stoichiometric solution followed by an annealing in N₂ atmosphere at 100 °C. We found by XRD patterns that perovskite crystallizes systematically in the cubic $(Pm\bar{3}m)$ structure, but in our samples prepared in air we often detected also the PbI₂ peak at 2θ =12.7° (Figure 8A pattern a), which indicates perovskite degradation. On the other hand, no evidence of PbI₂ formation was found when either precursor preparation and film synthesis were carried out in an Ar filled glove box or films were prepared in air from a MABr-rich precursor solution (in our case MABr:PbI₂ molar ratio was 1.2:1). These results suggest that the PbI_2 presence is due to the interaction of MABr salt with the ambient moisture

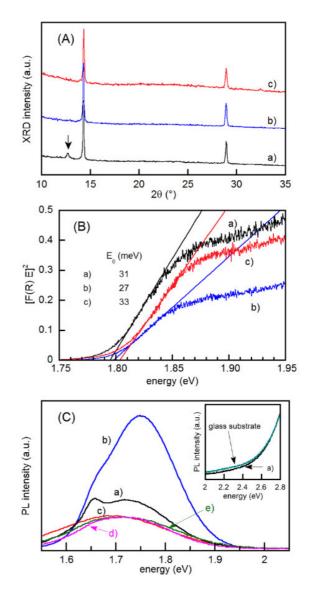


Fig. 8 (A) XRD patterns (B) Tauc plots, and (C) PL spectra of MAPbI₂Br films prepared by a MABr:PbI₂ solution with a molar ratio of either 1:1 in a) air and b) Ar-filled glove box, or 1.2:1 in c) air. Down arrow in (A) indicates the position of the PbI₂ peak. In (C) spectra d) and e) refer to samples annealed at 100°C for 10 min and 110°C for 20 min, respectively. The inset shows the spectrum of the glass substrate and the a) one in the energy range where the PbI₂ peak is expected.

that makes a MABr aliquot unavailable for perovskite formation, thus leaving a corresponding amount of PbI₂ unreacted.

Figure 8B shows that the MABr excess leads to a minor blue shift of the absorption profile with respect to samples prepared by 1:1 solutions in either air or inert atmosphere. Indeed, the achieved E_G values are about 1.80 eV in all the cases, which indicates that the achieved compositions are actually $x \approx 1$ according to Eq.1, in agreement with the 1.8 eV bandgap energy reported for MAPbI₂Br nanosheet layers.⁴⁸ In these samples the Urbach energy vary slightly with the synthetic procedures used, even preparation in argon results in a slightly smaller E₀ value. On the contrary, PL spectra (Figure 8C) point out that both MABr excess and atmosphere affect the perovskite emission properties. In particular, all the spectra show a structured band in the same energy range as the x=1 sample in Figure 5A, which proves that defects responsible for this band are not due to the preparation in air. Samples prepared in inert atmosphere show an enhanced PL with respect to their counterparts prepared in air, which is consistent with the E_0 behavior and suggests that non-radiative recombination channels form in MAPbI₂Br prepared in air. Thus, MAPbI₂Br preparation in ambient air has no beneficial effect on the perovskite photoluminescence, in contrast with what previously reported for MAPbBr₃²³ and MAPbI_{3-x}Cl_x^{22,24} films. As for samples prepared in air, the 1.2:1 solution results in a lowering and broadening of the PL band compared to the 1:1 solution (Figure 4c). Finally, it is worth noting that spectra of samples prepared in air from 1:1 solution (inset of Figure 8C) do not show the PL peak at ~2.38 eV^{42} typical of the PbI₂ phase observed in the corresponding XRD pattern (Figure 8A), which suggests that this is an impurity phase.

In order to optimize the synthetic process in air by the 1.2:1 solution, we studied the properties of

MAPbI₂Br perovskites obtained for different baking temperatures and durations. Figure 9 shows that all the XRD patterns point out highly oriented pure phase perovskite structures that depend to a minor extent on both temperature (T_A) and duration (Δ t_A), thus indicating that the crystal structure of the material is remarkably stable. The absorbance spectra confirm the minor influence of temperature below 120°C (Figure 10A) while at 100°C increasing the annealing duration from 5 to 60 min makes absorbance progressively decrease (Figure 10B). In all the cases the bandgap energies we

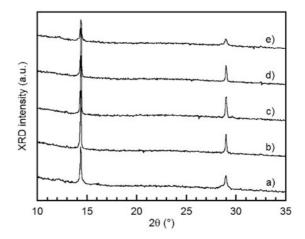


Fig. 9 XRD patterns of MAPbI₂Br films obtained from the 1.2:1 solution by annealing at 100°C for a) 5 min, b) 20 min, and c) 60 min, and for 20 min at d) 120°C and e) 80°C.

measured were around the 1.80 eV value expected for MAPbI₂Br, thus confirming that material composition is well preserved (insets in Figure 10).

The absorbance spectra confirm the minor influence of temperature below 120°C (Figure 10A) while at 100°C increasing the annealing duration from 5 to 60 min makes absorbance progressively decrease (Figure 10B). In all the cases the bandgap energies we measured were around the 1.80 eV value expected for MAPbI₂Br, thus confirming that material composition is well preserved (insets in Figure 10A and B). Similarly, the Urbach tail (Figure 10A and B) and PL spectrum (Figure 8C) are weakly affected by the annealing conditions. Thus we can conclude that the MAPbI₂Br perovskite made using the 1.2:1 solution is compositionally more stable than that obtained for x=1 by the I₃/Br₃ mixture, likely due to the presence of the MABr excess that compensates the losses of the organic material during the annealing

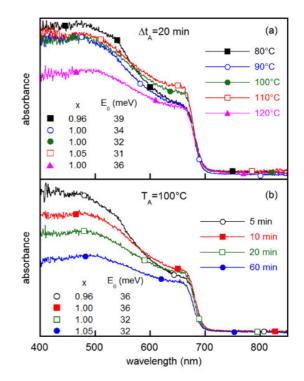


Fig. 10 Absorbance spectra of MAPbI₂Br films obtained from the 1.2:1 solution by annealing for different (a) temperatures and (b) times, as indicated. Inset tables show the x and E_0 values obtained from each spectrum. Compositions were estimated by Eq.1 from the relevant E_G values.

process. However, the non-radiative recombination channels systematically pointed out by PL spectra could make MAPbI2Br prepared in air from the 1.2:1 solution not appropriate for high efficiency solar cell.

The last solution we considered is made of MAI and PbBr₂ (3:1 molar ratio) dissolved in DMF. This "3:1" solution is analogous to that used to obtain the MAPbI_{3-x}Cl_x perovskite that initially was believed to have x=1,²⁷ whilst nowadays it is generally accepted that the formation of this compound is prevented by the large difference in the ionic radii of Cl⁻ and I⁻ anions.¹⁷ In the case of mixed Br/I perovskite, an extended solid solution can form, but we found that the final perovskite composition depends strongly on annealing temperature and time. Besides, XRD patterns of films annealed for 60 min at different temperatures show that there is only a narrow T_A range around 120°C giving highly oriented pure phase perovskite films (Figure 11a). Indeed, films treated at 110°C show broadened perovskite peaks at 14.3° and 28.7° corresponding to the (100) and (200) perovskite Bragg reflections, respectively. The additional broad peaks appearing at 2 θ =12.3° and 16.0° were found in films prepared by the same 3:1 precursor

solution²⁰ and, in close analogy with MAPbI_{3-x}Cl_x films, are considered to originate from intermediate products resulting from the drying process in humid air¹⁴ and the incorporation of methylammonium halides and their variations.⁵⁰ Similar peaks were not observed for either I₃/Br₃ mixture or 1.2:1 precursor solutions, which suggests that they are related to the strong organic and halides excess in the precursor solution. The concurrent presence of the PbI₂ peak at $2\theta=29.7^{\circ}$ (ICSD code 24263) confirms that films do not form properly under these annealing conditions. On the other hand, temperatures higher than 120°C cause the appearance of PbI₂ signatures together with a significant reduction of the perovskite XRD peaks amplitude, which means that perovskite decomposition is relevant. When temperature is fixed at 120°C, highly oriented pure phase

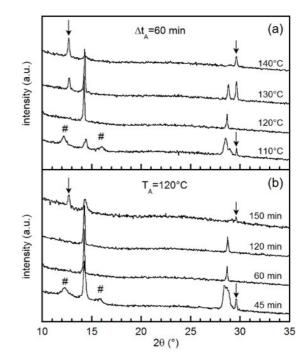


Figure 11 XRD patterns of perovskite films obtained from the 3:1 solution and treated for different (a) temperatures and (b) times, as indicated. Down arrows indicate the PbI_2 peaks, whereas hashes point out the intermediate products.

perovskite films are achieved for times ranging from 60 to 120 min (Figure 11b), while shorter treatments (45 min) result in poorly formed perovskites and treatments as long as 150 min cause perovskite decomposition.

Diffuse reflectance measurements confirm that films treat at $T_A=110^{\circ}C$ show in a low absorption efficiency that indicates that at this temperatures conversion to the final perovskite is only partial. Films treated at 120°C for 60 and 120 min give pure phase perovskite films (Figure 12), but longer durations or higher temperatures make a high PbI₂ absorbance step appear at about 515 nm, which points out that perovskite decomposition is strong and PbI₂ is no more an impurity phase. Interestingly, varying the annealing conditions shifts the position of the absorbance onset (Figure 12) which indicates that composition changes. In particular, except for the lowest temperature (110°C), bromide content increases significantly with annealing time and temperature (Table 1). Since the Urbach energy shows a similar trend, we conclude that both composition and disorder depend on the thermal treatment much more than in samples prepared by using the "1.2:1" solution. This is likely due to the highly non-stoichiometric nature of the 3:1 precursor solution since in this case perovskite formation requires not only solvent evaporation and perovskite crystallization, but also the loss of the large methylammonium halides excess that leads to intermediate spurious phases in the early stages of the film formation. Thus, perovskite formation follows from the balance among different concurrent and interacting processes, whose rates depend on the thermal cycle. In these conditions the necessary reproducibility can be guaranteed only by a very accurate control of the synthetic procedure, which makes this solution little attractive for solar cell fabrication.

Table 1 E_G , E_0 and x values for perovskites obtained from the 3:1 solution by different annealing temperatures and durations. Compositions were estimated by Eq.1 from the relevant E_G values

annealing time=60 min			
$T_A(^{\circ}C)$	$E_{G}\left(eV ight)$	х	E ₀ (meV)
110	1.96	1.70	300
120	1.69	0.47	38
130	1.75	0.76	84
140	1.82	1.10	265
ann	ealing temper	rature=12	0°C
$\Delta t_A (min)$	ealing temper E _G (eV)	rature=120 x	0°C E ₀ (meV)
$\Delta t_{\rm A} ({\rm min})$	$E_{G}(eV)$	Х	E ₀ (meV)
$\frac{\Delta t_A (\min)}{45}$	$E_{G} (eV)$ 1.66	x 0.31	E ₀ (meV) 66

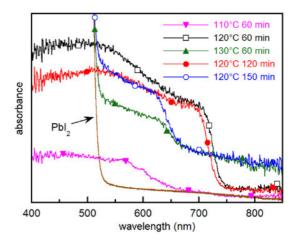


Figure 12 Absorbance spectra of perovskite films obtained from the 3:1 solution and treated for the indicated temperatures and times. A typical absorbance spectrum of a PbI_2 film is also reported.

Conclusions

I-Br mixed-halide perovskites (MAPbI $_{3-x}$ Br $_x$) films have been prepared by single step solution processes fully performed in ambient air using different precursor solutions.

Tuning the Br content in mixtures of MAPbI₃ and MAPbBr₃ solutions and measuring the bandgap energy by the Tauc analysis of diffuse reflectance measurements allowed us to achieve an $E_G(x)$ relation that is expected not to depend on film properties other than composition, contrary to the one previously derived from the absorbance onset. PL measurements performed by 325 nm excitation pointed out the presence of recombination centers whose energy depth in the bandgap increases with x. The observation that these centers are not detected in the tri-alides suggests that their formation involve the simultaneous presence of iodide and bromide. Disorder evaluated through the Urbach energy shows a dependence on x closely related to the grain-size domain, which suggests that in those materials the sub-bandgap absorption is due to defect states localized at the grain boundaries.

The influence of the annealing procedures was then studied for different precursor solution. Using the I_3/Br_3 mixture allowed the perovskites to form properly upon short treatments (5 min), with degradation beginning for 20 min annealing. The precursor solution made of MABr and PbI₂ in DMF gave MAPbI₂Br (i.e. x=1), even if annealing in air required a slight MABr excess to compensate losses of the organic material during the thermal treatment. In this case, composition and Urbach energy were nearly independent of annealing temperature and duration, thus showing that MAPbI₂Br perovskite made using the 1.2:1 solution is compositionally more stable than its counterpart obtained by the I_3/Br_3 mixture. However, the small PL emission intensity of samples prepared in air from the 1.2:1 solution means that non-radiative recombination paths form, which may be an issue for high efficiency solar cell.

Finally, the precursor solution made of MAI and PbBr₂ (3:1 molar ratio) in DMF required thermal treatments longer and performed at higher temperatures than the other solutions due to the large excess of halides and methylammonium ions that must be lost during the baking. In this case, perovskite composition and disorder depend strongly on the annealing parameters, so that the strict control of the annealing procedures was necessary to guarantee an acceptable reproducibility of the synthetic process, which makes this last solution the less suitable for solar cell production.

Acknowledgements

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