Re-discovery of an old Named Reaction: from micellar catalysis to unusual Schotten–Baumann conditions

Supporting Information

Luca De Berardinis, § Davide Vitali, § Paolangelo Cerea, § Giorgio Bertolini, # Walter Cabri, § Mattia Stucchi*#

SResearch and Development, Olon S.p.A., Segrate, 20054 Milan, Italy
#Research and Development, Olon S.p.A., Rodano, 20053 Milan, Italy
Chemistry Department "G. Ciamician", University of Bologna, 40126 Bologna, Italy
Email: mstucchi@olonspa.it

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Materials and Methods

General. All chemicals, reagents, and solvents were purchased from commercial sources and were used without further purification unless otherwise noted. ¹H NMR data are reported relative to residual solvent signals, and are reported as follows: chemical shift (δ ppm), multiplicity, coupling constant (Hz), and integration. The multiplicities are denoted as follows: s, singlet; d, doublet; t, triplet; q, quartet; m, multiplet; br, broad. All ¹H NMR and ¹³C NMR spectra were recorded on Varian 300 MHz spectrometer equipped with a Mercury console, at frequency of 300 and 80 MHz respectively, using DMSO-*d*₆ or CDCl₃. The HPLC analysis were performed on an Agilent Technologies instruments 1260 infinity II with quaternary pump and a Diode-Array Detector (DAD).

HPLC method

Apparatus and conditions

Instrument	HPLC Agilent 1260, binary pump
Column	X-Bridge C18, 150 x 4.6 mm; 3.5 µm (P/N:186003034)
Column Temperature	25 °C
Autosampler Temperature	25 °C
Flow	1.0 ml/min
Mobile phases	A: KH ₂ PO ₄ 10mM in H ₂ O - pH 3.0
	B: CH ₃ CN

Gradient:

	Time	Α	В	
	0	90	10	-
	5.0	90	10	
	15.0	35	65	
	20.0	35	65	
	20.1	10	90	
	25.1	10	90	
Wavelength	220 nm			
Injection volume	3 μL			
Sample concentration	~1.0 mg/m	L		
Diluent	CH ₃ CN/H ₂	O – ((50/50))

Sample Preparations

Blank: use diluent as blank

<u>Reference Solution</u>: into a 50 ml volumetric flask accurately weight 50 mg of reference compound. Dissolve and dilute to volume with diluent.

<u>Sample Solution</u>: Into a 50 ml volumetric flask accurately weight 50 mg of sample. Dissolve and dilute to volume with diluent.

The HPLC method was developed using standards of the following compound, since negligible amount of the corresponding benzoic acid was detected:

- (1) The amine used;
- (2) The carboxylic acid formed by hydrolysis of the corresponding acyl chloride
- (3) The product of the quenching of the residual acyl chloride with isopropylamine
- (4) The product of the reaction



Once the chromatograms were acquired, we calculated the response factors (RF) from the HPLC area and the known concentration of the standard solutions.

Response Factor
$$(\mathbf{RF}) = \frac{\text{peak area}}{\text{concentration}(\frac{mg}{ml})}$$

The RF are then used to determine the relative response factors (RRF) respect to the product (3a).

$$RRF = \frac{RF \ compound \ x}{RF \ product \ (3a)}$$

In this way it was possible to correct the areas of the compounds for their respective RRF.

Corrected RRF area =
$$\frac{Peak \text{ area compund } x}{RRF \text{ compound } x}$$

Since the RRF corrected areas are proportional to the weight/weight ratio % of the compounds in solution, it was possible to derive the latter with the following equation:

$$Ratio \frac{weight}{weight} = \frac{corr. RRF area x}{\Sigma corr. RRF area}$$

Then, if we consider the product **3a** weight as 1, we could divide the ratio by the compound's molecular weight, to obtain it moles in solution.

$$Moles = \frac{ratio \ \frac{weight}{weight}(x)}{molecular \ weight}(x)$$

The moles have been used to derive the "in solution" molar yields. We decided to calculate the molar yields of the product (3) in two ways: from the moles of residual amine (2) and from the moles of unreacted acyl chloride, quantified by the sum of the moles of (1) and (3a).

Molar yield (%)calculated on
$$2 = \frac{moles 3a}{moles 3a + moles 2} \cdot 100$$

Molar yield % calculated on Acyl $Cl = \frac{moli \, 3a}{moles \, 1 + moels \, 3a + moles \, 4} \cdot 100$

The average of the molar yields allows to obtain the best estimation of the average molar yield (%) in solution.

qNMR assay

qNMR assay for the isolated dry solid were obtained using an internal calibrant, following the ACS guidelines.¹

Screening DoE

The screening Design of Experiments results were analyzed using Minitab® 21.3.1 software. In particular, the linear regression was performed with $\alpha = 0.15$ and the Analysis of Variance is reported below.

Analysis of Variance

Source	DF	Adj SS	Adj MS	F-Value	P-Value
Model	7	151,674	21,668	3,75	0,152
Linear	7	151,674	21,668	3,75	0,152
X1_Surfactant conc.	1	20,544	20,544	3,56	0,156
[%w/w]					
X2_Tween-80 [%w/w]	1	0,898	0,898	0,16	0,720
X3_Molar conc	1	6,195	6,195	1,07	0,376
[mol/L]					
X4_Base eq. (eq.)	1	116,892	116,892	20,24	0,020
X5_Internal T [°C]	1	4,590	4,590	0,79	0,438
X6_BzCl dosing time	1	0,594	0,594	0,10	0,769
[min]					
X7_Reaction time	1	1,960	1,960	0,34	0,601
[hrs]					
Error	3	17,323	5,774		
Curvature	1	17,044	17,044	122,36	0,008
Pure Error	2	0,279	0,139		
Total	10	168,997			

The Pareto Chart of the Standardized Effect is reported below.



Refining DoE

The refining Design of Experiments results were analyzed using Minitab® 21.3.1 software. In particular, the linear regression was performed with $\alpha = 0.05$ and the results are reported below.

Coded Coefficients

Term	Coef	SE Coef	T-Value	P-Value	VIF
Constant	95,4597	0,0992	962,11	0,000	
X1_Surfactant con [%w/w]	-0,0300	0,0976	-0,31	0,767	1,00
X2_Base eq. (eq.)	-0,7717	0,0976	-7,91	0,000	1,00
X1_Surfactant con [%w/w]*X1_Surfactant con [%w/w]	-0,254	0,144	-1,77	0,121	1,17
X2_Base eq. (eq.)*X2_Base eq. (eq.)	0,501	0,144	3,49	0,010	1,17
X1_Surfactant con [%w/w]*X2_Base eq. (eq.)	0,352	0,119	2,95	0,021	1,00

Model Summary

S	R-sq	R-sq(adj)	R-sq(pred)
0,238952	92,29%	86,78%	63,06%

Analysis of Variance

Source	DF	Adj SS	Adj MS	F-Value	P-Value
Model	5	4,78182	0,95636	16,75	0,001
Linear	2	3,57822	1,78911	31,33	0,000
X1_Surfactant con [%w/w]	1	0,00540	0,00540	0,09	0,767
X2_Base eq. (eq.)	1	3,57282	3,57282	62,57	0,000
Square	2	0,70658	0,35329	6,19	0,028

1	0,17790	0,17790	3,12	0,121
1	0,69381	0,69381	12,15	0,010
1	0,49702	0,49702	8,70	0,021
1	0,49702	0,49702	8,70	0,021
7	0,39969	0,05710		
3	0,16037	0,05346	0,89	0,518
4	0,23932	0,05983		
12	5,18151			
	1 1 1 7 3 4 12	1 0,17790 1 0,69381 1 0,49702 1 0,49702 7 0,39969 3 0,16037 4 0,23932 12 5,18151	1 0,17790 0,17790 1 0,69381 0,69381 1 0,49702 0,49702 1 0,49702 0,49702 7 0,39969 0,05710 3 0,16037 0,05346 4 0,23932 0,05983 12 5,18151	1 0,17790 0,17790 3,12 1 0,69381 0,69381 12,15 1 0,49702 0,49702 8,70 1 0,49702 0,49702 8,70 1 0,49702 0,49702 8,70 7 0,39969 0,05710 3 3 0,16037 0,05346 0,89 4 0,23932 0,05983 12 12 5,18151 5 5

Regression Equation in Uncoded Units

Y1_Average molar yield (%) = 103,26 + 0,87 X1_Surfactant con [%w/w]

- 9,67 X2_Base eq. (eq.)
- 1,015 X1_Surfactant con [%w/w]*X1_Surfactant con [%w/w]
- + 2,005 X2_Base eq. (eq.)*X2_Base eq. (eq.)
- + 1,410 X1_Surfactant con [%w/w]*X2_Base eq. (eq.)

Analytical results

N-benzyl benzamide (3a): white to off-white solid; HPLC retention time: 14.68 min.; ¹H NMR (300 MHz, CDCl₃) δ 7.83 – 7.76 (m, 2H), 7.54 – 7.46 (m, 1H), 7.46 – 7.38 (m, 2H), 7.36 (d, *J* = 1.1 Hz, 2H), 7.35 (s, 2H), 7.34 – 7.27 (m, 1H,), 6.49 (s, 1H,), 4.64 (d, *J* = 5.6 Hz, 2H). The ¹H NMR spectrum shows good agreement with the literature data.²



N-phenyl benzamide (3b): white to off-white solid; HPLC retention time: 14.67 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 7.05-7.12 (t, 1H), 7.32 - 7.38 (m, 2H), 7.49 - 7.61 (m, 3H), 7.66 - 7.80 (d, J = 7.78 MHz, 2H), 7.94 - 7.98 (d, J = 7.8, 2H), 10.27 (br, 1H). The ¹H NMR spectrum shows good agreement with the literature data.³



N-benzyl-2-phenylacetamide (3c): white to off-white solid; HPLC retention time: 14.81 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 8.58 (br, 1H), 7.05 - 7.20 (m, 10H), 4.27 (d, J = 4.9 MHz, 2H), 3.48 (s, 2H). The ¹H NMR spectrum shows good agreement with the literature data.⁴



N,2-diphenylacetamide (3d): white to off-white solid; HPLC retention time: 15.36 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 10.22 (br, 1H), 7.59 – 7.62 (d, J = 5.5, 2H), 7.20 – 7.36 (m, 7H), 7.00-7.05 (t, *J* = 7.38 MHz,1H), 3.65 (s, 2H). The ¹H NMR spectrum shows good agreement with the literature data.⁵



N-isopropyl benzamide (4): white to off-white solid; HPLC retention time: 12.06 min.; ¹H NMR (300 MHz, CDCl₃) δ 7.83 – 7.70 (m, 2H), 7.50 – 7.37 (m, 3H), 6.02 (br, s, 1H), 4.28 (br, s, 1H), 1.26 (d, *J* = 6.5 Hz, 6H). The HL NMP exectrum shows good exceeded twith the literature date 6



N-Methoxy-*N*-methylbenzamide (3e): colorless liquid; HPLC retention time: 11.69 min.; ¹H NMR (300 MHz, DMSO- d^{δ}) δ 7.61 – 7.58 (td, J = 1.5, 0.5 Hz, 1H), 7.58 – 7.55 (m, 1H), 7.50 – 7.40 (m, 3H), 3.59 – 3.49 (d, J = 0.6 Hz, 3H), 3.28 – 3.22 (d, J = 0.6 Hz, 3H). The ¹H NMR spectrum shows good agreement with the literature data.⁷



Benzamide (3f): white to off-white solid; HPLC retention time: 6.22 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 8.13 – 7.92 (br, 1H), 7.92 – 7.80 (m, 2H), 7.61 – 7.40 (m, 3H), 7.40 – 7.17 (br, 1H). The ¹H NMR spectrum shows good agreement with the literature data.⁸



N-(2-Hydroxyethyl)benzamide (3g): colorless liquid; HPLC retention time: 5.98 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 8.53 – 8.30 (m, 1H), 7.89 – 7.85 (dd, J = 1.9, 1.2 Hz, 1H), 7.85 – 7.81 (t, J = 1.9 Hz, 1H), 7.55 – 7.39 (m, 3H), 4.97 – 4.37 (br, 1H), 3.57 – 3.46 (td, J = 6.2, 0.7 Hz, 2H), 3.38 – 3.28 (m, 2H). The ¹H NMR spectrum shows good agreement with the literature data.⁹



*N***-Butylbenzamide (3h):** white to off-white solid; HPLC retention time: 13.92 min.; ¹H NMR (300 MHz, DMSO-*d*⁶) δ 8.49 – 8.33 (m, 1H), 7.89 – 7.83 (dq, J = 1.7, 1.0 Hz, 1H), 7.83 – 7.79 (tt, J = 1.7, 0.6 Hz, 1H), 7.57 – 7.36 (m, 3H), 3.32 – 3.20 (td, J = 7.0, 5.7 Hz, 2H), 1.62 – 1.43 (m, 2H), 1.42 – 1.24 (m, 2H), 0.94 – 0.83 (t, J = 7.3 Hz, 3H). The ¹H NMR spectrum shows good agreement with the literature data.¹⁰



N-Phenyl-2-furancarboxamide (3i): white to off-white solid; HPLC retention time: 13.55 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 10.32 – 10.02 (s, 1H), 7.99 – 7.87 (dd, J = 1.8, 0.8 Hz, 1H), 7.81 – 7.68 (m, 2H), 7.40 – 7.26 (m, 3H), 7.16 – 7.01 (m, 1H), 6.75 – 6.62 (dd, J = 3.5, 1.8 Hz, 1H). The ¹H NMR spectrum shows good agreement with the literature data.¹¹



N-(Phenylmethyl)-2-furancarboxamide (3j): white to off-white solid; HPLC retention time: 13.27 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 9.04 – 8.76 (m, 1H), 7.91 – 7.78 (dt, J = 1.8, 0.9 Hz, 1H), 7.41 – 7.17 (m, 5H), 7.16 – 7.09 (dd, J = 3.5, 0.9 Hz, 1H), 6.68 – 6.57 (dt, J = 3.2, 1.6 Hz, 1H), 4.55 – 4.27 (d, J = 6.2 Hz, 2H). The ¹H NMR spectrum shows good agreement with the literature data.¹²



N-Phenylnicotinamide (3k): white to off-white solid; HPLC retention time: 6.80 min.; ¹H NMR (300 MHz, DMSO-*d*⁵) δ 10.65 – 10.22 (br, 1H), 9.17 – 9.05 (dd, J = 2.3, 0.9 Hz, 1H), 8.82 – 8.71 (dd, J = 4.8, 1.7 Hz, 1H), 8.38 – 8.23 (ddd, J = 7.9, 2.3, 1.7 Hz, 1H), 7.85 – 7.69 (m, 2H), 7.62 – 7.52 (ddd, J = 8.0, 4.8, 0.9 Hz, 1H), 7.43 – 7.29 (m, 2H), 7.17 – 7.06 (m, 1H). The ¹H NMR spectrum shows good agreement with the literature data.¹³



N-Benzylnicotinamide (31): white to off-white solid; HPLC retention time: 7.48 min.; ¹H NMR (300 MHz, DMSO- d^5) δ 9.38 – 9.16 (m, 1H), 9.13 – 8.99 (dd, J = 2.3, 0.9 Hz, 1H), 8.75 – 8.65 (dd, J = 4.8, 1.7 Hz, 1H), 8.29 – 8.17 (ddd, J = 7.9, 2.3, 1.7 Hz, 1H), 7.56 – 7.46 (ddd, J = 8.0, 4.8, 0.9 Hz, 1H), 7.41 – 7.30 (d, J = 4.4 Hz, 4H), 7.30 – 7.18 (dtd, J = 9.0, 5.1, 4.5, 2.2 Hz, 1H), 4.57 – 4.45 (d, J = 5.8 Hz, 2H). The ¹H NMR spectrum shows good agreement with the literature data.¹⁴



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