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Perspectives on protein biopolymers: miniaturized flow field-flow fractionationassisted characterization of a single-cysteine mutated phaseolin expressed in transplastomic tobacco plants

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1	Perspectives on protein biopolymers: miniaturized flow field-flow fractionation-assisted
2	characterization of a single-cysteine mutated phaseolin expressed in transplastomic tobacco
3	plants
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17	HIGHLIGHTS
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19	- Transplastomic phaseolin (P*) expressed in tobacco thylakoids could be exploited in the
20	production of biopolymers
21	- Plant extracts were submitted to hollow fiber flow field flow fractionation coupled to multi-
22	angle light scattering (HF5-MALS) with two separation methods
23	- Characterization of native phaseolin and P* showed differences in aggregation state and molar
24	mass
25	- Conformation studies confirm the concatenation of P* into elongated forms compatible with
26	successful polymerization
27	
28	KEYWORDS
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30	hollow fiber flow field flow fractionation
31	multi-angle light scattering
32	protein biolpolymers
33	transplastomic phaseolin

34 ABSTRACT

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The development of plant-based protein polymers to employ in biofilm production represents the 36 promising intersection between material science and sustainability, and allows to obtain 37 biodegradable materials that also possess excellent physicochemical properties. A possible candidate 38 for protein biopolymer production is phaseolin, a storage protein highly abundant in P Vulgaris beans. 39 We previously showed that transformed tobacco chloroplasts could be employed to express a mutated 40 phaseolin carrying a signal peptide (directing it into the thylakoids) also enriched of a cysteine residue 41 added to its C-terminal region. This modification allows for the formation of inter-chain disulfide 42 bonds, as we previously demonstrated, and should promote polymerization. 43 To verify the effect of the peptide modification and to quantify polymer formation, we employed 44 hollow-fiber flow field-flow fractionation coupled to UV and multi-angle laser scattering detection 45 (HF5-UV-MALS): HF5 allows for the selective size-based separation of phaseolin species, whereas 46

MALS calculates molar mass and conformation state of each population. With the use of two different HF5 separation methods we first observed the native state of P.Vulgaris phaseolin, mainly assembled into trimers, and compared it to mutated phaseolin (P*) which instead resulted highly aggregated. Then we further characterized P* using a second separation method, discriminating between two and distinct high-molecular weight (HMW) species, one averaging 0.8 x 10⁶ Da and the second reaching the tens of million Da. Insight on the conformation of these HMW species was offered from their conformation plots, which confirmed the positive impact of the Cys modification on polymerization.

55 **1. INTRODUCTION**

Proteins are organic heteropolymers serving as nutrients and structural compounds in living 56 organisms with also important roles in cell function and regulation. They generally exist in nature 57 either in the form of insoluble fibrous proteins or water-soluble globular proteins. Their broad 58 spectrum of functional and structural properties due to polar and nonpolar amino acids make them 59 promising raw materials for the production of bioplastics used for packaging materials. Biodegradable 60 polymers (biopolymers) derived from renewable natural resources to produce bioplastics is thus a 61 research topic of growing interest [1]. At present, a number of protein-based films are produced for 62 63 food packaging [2]. Indeed, they show excellent optical properties (gloss and transparency), are good fat barriers, at low and intermediate humidity feature an excellent oxygen and organic vapor barrier 64 65 and have fair mechanical properties [3].

The plant polypeptide phaseolin accounts for 50% of the total seed protein of the leguminous species 66 67 common bean, Phaseolus vulgaris L.[4], which is one of the most commonly produced and consumed food legume worldwide, especially in Asia, South America and Africa [5]. This globulin protein 68 69 belongs to the vicilin (or 7S) family of seed storage proteins and is a homotrimeric glycoprotein. Phaseolin monomer has a weak internal duplication constituted by two regions with a similar 70 secondary structure, each region made up of a β -barrel domain followed by a α -helical cluster 71 72 comprising of three helices. The trimer is composed of three similar polypeptides linked mainly by hydrophobic interactions between two α -helical clusters [6, 7]. Phaseolin is encoded by a small gene 73 family and consists of two highly homologous classes of α - and β -polypeptides of molecular weight 74 around 45 – 46 kDa, after that their N-terminal, 24-aminoacid signal peptide is cleaved inside the 75 endoplasmic reticulum [8]. In view of its excellent functional properties [9], phaseolin can be applied 76 77 in food formulations [10], or fused to proteins of biotechnological interest [11], but its potential can 78 also be explored for the production of protein biopolymers.

79 One way to obtain biopolymers from plant proteins is to exploit the protein synthesis mechanisms of the plant itself. Transformation of the chloroplast genome (plastome) has been largely used for the 80 production of heterologous proteins [12] [13], including protein biopolymers [14] [15]. Therefore, in 81 this study, we transformed tobacco plastome with a β -phaseolin gene in which a cysteine residue has 82 been added to the C-terminal region. This single insertion is able to allow the formation of phaseolin 83 inter-chain disulfide bonds because the cysteine residue is not hidden in the phaseolin trimers but 84 remains exposed, thus enabling the formation of disulfide bonds among trimers [16]. The β -phaseolin 85 gene has been chosen because the crystal forms used to investigate the phaseolin three-dimensional 86 structure showed only β -polypeptides [6]. Moreover, we previously demonstrated that β -phaseolin 87 88 signal peptide targets a recombinant phaseolin protein to the thylakoid membrane when it is expressed

in tobacco chloroplasts. Indeed, thylakoid localization increases the possibility to produce phaseolin 89 polymers because, in the oxidative environment of this chloroplast sub-compartment, recombinant 90 phaseolin trimers can form higher order systems through disulfide bonds [17]. Moreover, thylakoid-91 targeted phaseolin can avoid an autoregolatory mechanism which inhibits its mRNA translation [18]. 92 To verify the potential of the thylakoid compartment for phaseolin polymer production it is necessary 93 to assess whether the extracted protein matter consists of phaseolin polymers, oligomers, or both: this 94 implies that in the case of a heterogeneous extract, MW/size-based separation of protein components 95 is necessary. Separation should also be coupled to characterization techniques able to weigh the 96 97 species found, to provide information on the aggregation/polymerization state.

Flow field-flow fractionation (F4) is one of the most performing size-separation techniques: together 98 99 with size-exclusion chromatography (SEC), it is the benchmark technique for protein and antibody 100 size characterization and is suggested by FDA as a technique that complements SEC in the validation 101 of protein products [19]. F4 is a flow-assisted technique ideally suited to size-separate dispersed analytes over a broad size range [20]: in F4 retention time is inversely proportional to the 102 103 hydrodynamic diffusion coefficient of the analyte and, consequently, it is directly proportional to its hydrodynamic size. The analyses can be performed in physiological conditions, allowing for the 104 105 separation and detection of delicate species in native conditions [21, 22], [23] [24]. The most used F4 technique is Asymmetrical F4 (AF4), where the sample is separated in a flat capillary channel with a 106 porous wall generating the hydrodynamic field. 107

Flow-based separation science applied to food and agricultural chemistry proved its efficacy on a variety of analytes such as polysaccharides from grains [25] and fungi [26], beer proteins [27], wine

110 [28] [29] and even intact plant ribosomes [30].

In the first stages of biomaterial development it is desirable to be able to work with a low amount of starting material, to facilitate production optimization prior to larger-scale development. This is the case with phaseolin polymerization into chloroplast compartments where separation and characterization efficacy should meet with a reduced-volume working environment

The microvolume variant of F4, HF5, merges the advantages of such a technique with a lower sample 115 116 volume and demonstrated to be a successful alternative to SEC [31]: down-scaling of the separation channel is advantageous for application in the bio-pharmaceutical field and to give insight during 117 118 protocol development, since the lower injection volume makes it possible to work samples such as 119 small amounts of plant extracts. Lastly, disposable usage of the separating channel eliminates sample carry-over or sample contamination issues [32] [33] [34] [35]. HF5 has proved its potential in the 120 characterization of complex protein samples, monitoring of protein drug aggregation, and even 121 monitoring of time-dependent formation of amyloid fibrils [24] [36] [37, 38], but had not breached 122

123	into the field of plant/food chemistry up to now. When online coupled to uncorrelated detection
124	methods such as MALS and spectrophotometric detectors, HF5 provides high-resolution size
125	distribution analysis. This platform is effective in the investigation of High MW protein species, since
126	it reduces the occurrence of artifacts, and can highlight the stability of oligomers and higher-order
127	aggregates. In the present work, to investigate the effective formation of phaseolin polymeric species,
128	phaseolin standard obtained from beans and transplastomic phaseolin extracted from tobacco leaves
129	were characterized and compared. To quantify and characterize the phaseolin polymers, we employed
130	hollow-fiber flow field-flow fractionation (HF5) coupled to UV absorption and multi-angle light
131	scattering (MALS) detection.
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2. MATERIALS AND METHODS

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139 **2.1** Gene constructs and plant transformation.

Beta phaseolin cDNA gene was amplified from plasmid pDHA.T343F [39] with NdeI-P (5'-140 tccatcggacatatgatgagagca-3') and NotI-P*(5'-ccccctccggatcgcggccgctagtacacaaatgcaccctttcttccct-3') 141 oligonucleotides to introduce a NdeI and a NotI restriction site (underlined) at the 5' and 3' ends of 142 the gene, respectively. Moreover, primer NotI-P*is designed to insert a cysteine residue (in bold) at 143 the C-terminal of the protein to allow inter-chain disulphide bridge formation. The PCR product was 144 digested with NdeI/NotI and cloned into pCR2.1-5'UTR[40], to obtain the pCR2.1- 5'UTR-P* 145 intermediate plasmid, in which phaseolin is under the control of the plastidial *psbA* promoter/5'UTR. 146 The psbA/5'UTR-P* cassette was excised from pCR2.1-5'UTR-P* by EcoRV/NotI digestion and 147 subcloned into pLD-CTV tobacco plastid vector [41], generating pLD-CTV-P*. Homoplasmic 148 transplastomic plants were obtained by particle bombardment into tobacco leaves of gold 149 microprojectiles coated with pLD-CtV-P* as described [42]. Transplastomic plants were grown at 150 151 25°C in 16 h of light in axenic conditions before being transferred to the greenhouse for seed production. 152

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154 **2.2 Phaseolin analysis.**

Phaseolin purification: Phaseolin (P) purification was performed from P. vulgaris L. seeds (variety 155 small red) according to Suzuki and colleagues [43] with minor modifications. All reagents used were 156 of analytical grade and were obtained from Merck KGaA, Darmstadt, Germany. All solutions were 157 prepared with deionised water having a conductivity of $<1 \mu$ S/cm. After acidic extraction, the protein 158 was further purified by velocity centrifugation on Sucrose gradient. One ml of phaseolin extract was 159 loaded on a 13 mL linear 5% to 25% (w/v) Sucrose gradient made in 150 mM NaCl, 1 mM EDTA, 160 0.1% Triton X-100, 50 mM Tris-Cl, pH 7.5. After centrifugation at 110,000 g overnight at 4° C, the 161 fractions containing phaseolin, corresponding to those where proteins of about 150 kDa are localized, 162 were collected and merged. To verify purity of the phaseolin extract, an aliquot of this pool was 163 analyzed by SDS-PAGE followed by Western blotting with anti-phaseolin antibody (1:10,000) as 164 described [44]. The merged fractions containing phaseolin were dialyzed for 3 days in distilled H₂O, 165 lyophilized and finally resuspended at a concentration of 3 mg/ml in PBS. 166

Single cystein-mutated phaseolin (P*) analysis and exctraction from transplastomic plants: Total leaf
proteins were extracted from 0.3 g of tissues from transplastomic plants, grounded in liquid nitrogen,
homogenized in 0.8 mL of extraction buffer (200 mM NaCl, 1 mM EDTA, 0.2% Triton X-100, 100

mM Tris–Cl, pH 7.8) supplemented with 'Complete' protease inhibitor cocktail (Merck) and analysed
by Western blotting as described above.

- For P* purification, one hundred and fifty grams of transformed tobacco young leaves were collected 172 after being let in the dark overnight to prevent starch accumulation. They were grinded in a blender 173 174 with 1.5 L of grinding buffer (GB: 0.33 M sorbitol, 0.2 M Hepes, 0.1 M EDTA, 0.2 M MgGl₂, 1 mM 2-Mercaptoethanol, 4.4 mM isoascorbic acid, pH 6.8) four times at low speed for 10 sec each time. 175 The homogenate was filtered through a layer of Miracloth paper and four layers of gauze before 176 centrifugation at 1,700 g for 2' at 4°C. The supernatant was discarded and the pellet, containing both 177 broken and intact chloroplasts, was solubilized in the extraction buffer (EB: 0.2 M NaCl, 2% Triton 178 X-100, 1 mM EDTA, 0.1 M Tris-Cl, pH 7.8, supplemented with Complete protease inhibitor cocktail) 179 to dissolve chloroplasts membranes. To remove residual starch an additional centrifugation at 14,000 180 g for 5' at 4°C was performed. Three hundred µL of the resulting supernatant were loaded on a 13 181 mL velocity Suc gradient 5% - 25% (w/w) made in 150 mM NaCl, 1 mM EDTA, 0.1% Triton X-100, 182 50 mM Tris-Cl, pH 7.5. After centrifugation at 110,000 g, for 24 h at 4°C, 18 fractions of about 0.8 183 184 mL and the sample pelleted at the bottom of the tube were collected. An equal aliquot of each fraction and the pellet was analyzed by SDS-PAGE and Western blot with anti-phaseolin antiserum as 185 186 described above. According to the Western blot results, the bottom of the tube was recovered with 1 mL of distilled H₂O, dialyzed, lyophilized, resuspended in isotonic, pH 7.4 PBS at 0.3 mg/mL and 187 analysed by HF5-MALS. Considering that the initial concentration of P* in the leaves is 0.5% of the 188 total soluble protein, we calculated the P* extraction efficiency which is around 53%. 189
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191 **2.3 HF5-UV-MALS**.

HF5 analyses were performed using an Agilent 1200 HPLC system (Agilent Technologies, Santa 192 Clara, CA, USA) consisting in a degasser, an isocratic pump, with an Agilent 1100 DAD UV/Vis 193 spectrophotometer combined with an Eclipse® DUALTEC separation system (Wyatt Technology 194 195 Europe, Dernbach, Germany). The hollow fiber was a polyethersulfone (PES) fiber, type FUS 0181 available from Microdyn-Nadir (Wiesbaden, Germany) with the following characteristics: 0.8 mm 196 197 ID, 1.3 mm OD, and 10 kDa Mw cut-off, corresponding to an average pore diameter of 5 nm. The HF5 channels used for the experimental section were standard cartridges containing a 17 cm long 198 fiber, commercially available. The scheme of the HF5 cartridge, its assembly and the modes of 199 operation of the Eclipse® DUALTEC system have already been described elsewhere[33]. The 200 ChemStation version B.04.02 (Agilent Technologies) data system for Agilent instrumentation was 201 used to set and control the instrumentation and method parameters. The software package Wyatt 202 203 Eclipse @ ChemStation version 3.5.02 (Wyatt Technology Europe) was used to set and control the

flow rate values. A 3-angle multi-angle light scattering detector model miniDAWN TREOS (Wyatt 204 Technology Corporation, Santa Barbara, CA, USA) operating at a wavelength of 658 nm, was used 205 to measure the radius and molar mass of particles in suspension, with the software ASTRA® version 206 6.1.7 (Wyatt Technology Corporation). Analyses were carried out in isotonic, pH 7.4 PBS as mobile 207 phase. An HF5 conventional method is composed of four steps: focus, focus-injection, elution and 208 elution-injection. During the focus, the mobile phase is split into two different streams entering from 209 inlet and outlet; during focus-injection, the flow settings remain unvaried while the sample is 210 introduced into the channel through the inlet and focused in a narrow band. Then, in the elution step, 211 the flow of mobile phase enters the channel inlet and it splits in a radial component which exits the 212 fiber's pores (cross-flow), and a longitudinal component (channel flow, Vc) that reaches the detectors. 213 Lastly, during elution-injection, no cross-flow is applied and any remaining sample inside the channel 214 is released; also, the flow is redirected in the injection line as well to clean it before the next injection. 215 Longitudinal flow is indicated as Vc, while cross/focus flow as Vx. The two different separation 216 methods developed in this work are summarized in Table 1. 217

218 Due to the parabolic flow profile of the carrier flow, smaller particles experience higher flow rates (on the average) than larger ones. In this normal fractionation mode, the particle retention is a function 219 220 of its apparent diffusion coefficient. Hence, the particle retention volume can be related to its diffusion 221 coefficient, and consequently, to its hydrodynamic diameter (Dh) or radius (Rh) using the Stoke's equation. The conversion of the retention volume to hydrodynamic radius/molar mass can be 222 accomplished by calculating channel parameters and applying F4 theory: in our work, the software 223 ISIS (Wyatt Technology Europe), allowed us to calculate the expected retention times of proteins 224 eluting under an input method, accounting for membrane swelling, ionic strength and instrumental 225 parameters. FIFFF theory rigors are described elsewhere[45]. Multi-angle light scattering (MALS) 226 was used to calculate the molar mass of eluted proteins after normalization with standard bovine 227 serum albumin monomer. MALS allows for the absolute determination of particle root mean square 228 radius of gyration (Rg) by measuring the net intensity of light scattered by such particles at a range 229 of fixed angles, and by consequence, knowing the dn/dc and absorptivity values of the analysed 230 species, the molar mass value of the eluting species[46]. The correlation between Radius of gyration 231 and molar mass distributions provides information on the particle conformation in suspension through 232 the calculation of a scaling exponent v, or v value. The v value is the slope in a double logarithmic 233 logMW – logRg plot, and is theoretically defined for spheres as v = 0.33, random-coil v = 0.5-0.6, 234 and rod-like structures $v \sim 1$ [47] [48]. 235

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3. RESULTS AND DISCUSSION

240 3.1 Preparation of *P. Vulgaris* phaseolin and recombinant tobacco phaseolin

Lyophilized phaseolin (P) obtained from *P. vulgaris* was resuspended in PBS at a final concentration
of 3 mg/mL, whereas the purified mutant phaseolin (P*) had a concentration of 0.3 mg/mL in PBS.
P localization in the bean seed cells depends on the presence of two sorting signals: a N-terminal 24

amino acid signal peptide (SP), and a C-terminal four-amino acid propetide (AFVY). The first allows the post-translational insertion of P polypeptides from the cytoplasm into the endoplasmic reticulum (ER), while the second directs P polypeptides from the ER to vacuoles. Since genetically modified tobacco plants undergo insertion of the P* recombinant gene in the plastome, P* is synthesized inside the chloroplast stroma and the SP directs this mutated phaseolin, with a cysteine residue added to the

249 C-terminal, to the thylakoid compartment (Figure 1) [16] [17].

250 **3.2 Gel electrophoresis**

Purified bean P, as expected [8] [49], is detected by SDS-PAGE followed by Coomassie staining as 251 several differentially glycosylated monomers of α - and β -polypeptides of molecular weight around 252 45 – 50 kDa (Figure 2A). Western blot analysis with the anti-phaseolin antiserum confirms the 253 specificity of these polypeptides (Figure 2A). Conversely, the modified P* sample purified from 254 chloroplasts of transplastomic tobacco leaves, when analyzed by Western blot, shows a pattern 255 formed by different phaseolin polypeptides. Apart from the expected unglycosylated 45-kDa 256 polypeptide (the enzymes for glycosylation are not present inside the chloroplast), additional P* 257 forms, not detected in the P sample, are a dimer, with an apparent molecular mass of around 83 kDa, 258 and higher molecular mass forms (Figure 2B). The 83-kDa dimers derive from disulfide bonds 259 between P* monomers (Pompa et al. 2010), while the P* aggregates around 100 - 180 kDa are 260 unexpected. At physiological pH, the most stable form of bean P is thought to be trimeric, with 46 261 262 kDa polypeptide being the protomer [50], thus it is likely that these superstructures are denatured in SDS-PAGE followed by Western blotting (Figure 2B). This is only in part true for P*, whose 263 polypeptide species around 100 – 180 kDa are prevalent, suggesting that P* mainly consists in stable, 264 heavier species (Figure 2B). 265

SDS denaturation does not provide a truthful characterization of the samples content. However, the presence of P* monomers and oligomers confirms the presence of P* polypeptides localized in the chloroplast thylakoids in different forms [17]. To carry out a more in-depth evaluation of the P * high molecular mass species, chloroplasts from leaves of transplastomic tobacco plants have been isolated and then solubilized with a buffer containing 2% Triton X-100. The resulting homogenate was loaded on a velocity Sucrose gradient and the various fractions obtained were subjected to Western blot analysis (Fig 3a). Almost all the P* protein was recovered in the bottom of the tube, confirming that P* is localized in chloroplasts as polypeptides of molecular mass higher than 700 kDa. On the contrary, the amount of trimeric P* is extremely low, as indicated by the very weak signals corresponding to the components of the fractions 7-9 that migrated as a trimer, around 150 kDa (Fig 3b).

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278 3.3 HF5-UV-MALS Analysis

To effectively estimate the size of phaseolin oligo/polymeric systems, we employed hollow fiber flowfield-flow fractionation coupled to UV and MALS detection.

To characterize phaseolin extracts, we developed a first separation method (Method 1) which was able to resolve phaseolin aggregated states present in *P. vulgaris*. Then, the tobacco-derived protein extract was submitted to the same method, but the protein species detected had a high-enough size to be fully retained. Therefore, we switched to a second, softer HF5 separation method (Method 2) to improve characterization, and compare these high-MW species to "standard" phaseolin in the same conditions.

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288 **3.3.1** Characterization of standard phaseolin extracted from *P. vulgaris*

Liophylized phaseolin was resuspended in PBS at 3mg/mL and $10 \ \mu L$ were analysed at t0 with method 1. In Figure 4 the fractogram obtained is overlaid with the mass values calculated at peak maxima.

Phaseolin was mainly present as its stable trimeric form (143 kDa), eluted at 16.5 minutes. The mass calculated at 19 min (275 kDa) corresponds instead to phaseolin 6-mer. The third shoulder is phaseolin 9-mer. By calculating the retention time expected for protein species in the developed method (see Materials and Methods), we could also attribute the peak at 14 min to the dimer. The relative abundance (expressed as % of the integration of the absorption signal at 280 nm) of each species and their aggregation state attribution are shown in Table 2.

Even though at physiological pH phaseolin is mostly present at trimer, other aggregation states are visible and separated, showing that phaseolin favours the formation of stable species with various grades of assembly.

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302 3.3.2 Characterisation of phaseolin putative polymers extracted from transplastomic tobacco 303 plants

The pellet of a velocity sucrose gradient (Fig 3), utilized to purify the modified phaseolin (P*) extracted from transplastomic tobacco plants, was recovered, dialyzed and lyophilized. P * was

- resuspended in PBS and subjected to Method 1. Given the lower concentration obtained (0.3 mg/mL from Nanodrop measurements), the injection volume was increased to 50 μ L.
- In the fractogram obtained (Figure 5), there is no evidence of phaseolin trimer and oligomers, apart from a small band between 10 and 14 min. Instead, one single peak corresponding to high molecular weight species is visible starting from 24 min and eluted in proximity and after the field release (at 25.5 min). Its molar mass distribution ranged from 10⁶ to 10⁷ Da showing that P* is differently arranged than P: the presence of disulfide bond-prone residues seem in fact not only to promote higher order accretion, but limits the ability to form lower order oligomers such as the expected trimer.
- 314

315 3.3.3 Characterisation of the different polymer populations

To better elucidate the actual size of P* species a Method 2 was used to analyze P and P*. In this case, the cross flow gradient is lowered from 0.8 ml/min to 0.3 ml/min (starting rate) to ease the separation and elution of the hydrodynamically bigger species uncovered with Method 1.

319 With this second method, the oligomeric species of standard phaseolin cannot be resolved anymore,

and P is eluted as a single peak at 10 min (Figure 6, panel a). The corresponding calculated molar
 mass (263 kDa) confirms that the peak is indeed a mixture of trimer and heavier species.

On the other hand, P* shows the presence of trace of oligomers (Figure 6b) with a peak at 8 minutes (in common with P), but is mainly composed of two heavier species which resulted now distinct.

The first was eluted with a maximum at 14 minutes, and a molar mass averaging at 0.8×10^6 Da, while the second is even heavier and reaches 10^7 Da. However, it is not clear how P* monomers are organized in these two distinct high-molecular weight (HMW) polymeric species.

One indication on the conformation state of mutated phaseolin HMW-forms can be offered with the calculation of their shape factor. When considering an eluting band, the corresponding molar mass and RMS radius (from light scattering characterization) can be plotted in the logarithmic form to obtain a slope (v value) related to conformation. Generally, a value of 0.33 corresponds to a solid sphere, while higher values indicate a less compact or elongated structure like a random coil (0.5) or a rod (1) [51], [52], [53].

- In the case of standard phaseolin, the oligomeric forms are compact, as the 0.26 v value suggests(Table 3).
- This is in line with the aggregation model of phaseolin, which envisions a triangular assembly [54].

336 Instead, different values emerge for P* higher order species, which rather denote the formation of

random coils (Band 2) and more extended shapes (Band 3). This supports the idea of the successful

polymerization of P* caused by its mutation, which prevents the conventional 3-unit aggregation and

favours the concatenation of more units by means of disulfide bonds.

342 **4.** Conclusions

The use of protein biopolymers for film production is very appealing, given their excellent properties and their potential in replacing fossil-fuel plastics. Moreover, plant-based proteins can represent a sustainable source and are of great interest. [55]

In this work, we employed a combination of hollow-fiber flow field flow fractionation methods combined to UV and MALS detection, to identify and characterize polymeric forms of P*, a mutated protein obtained from the thylakoid compartment of transplastomic tobacco plants.

Protein extracts derived from P. vulgaris showed the presence of native phaseolin, prevalently as 349 trimer, while there was no evidence of polymeric forms, as expected. When extracts from tobacco 350 were instead analyzed, we found evidence of higher molar mass species, and traces of oligomeric 351 phaseolin. Moreover, the high molecular weight (HMW) species, characterized using a second 352 separation method, were two and distinct, one averaging 0.8×10^6 Da and the second reaching the 353 354 tens of million Da. Insight of the conformation of these HMW species was offered from their v values, which corresponded to those of coils and longer chain structures, confirming the positive impact of 355 356 the Cys modification on polymerization.

The HF5-UV-MALS system was successful in evaluating the different aggregation status of native phaseolin and monitoring the formation of two distinct polymeric species in modified P*. The approach will be useful in assisting the further optimization steps of this process. The formation of phaseolin polymers in chloroplasts, not present in *P. vulgaris*, could be very interesting for industrial purposes. Chloroplasts from cultivated transplastomic tobacco plants could be employed as a reactor to produce a biopolymer derived from an edible protein, with a possible application in the production of biodegradable films.

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505 Figure captions

506

507 *Figure 1.* Localization of Modified Phaseolin (*P**) localization in transplastomic chloroplast 508 compartments (thylakoids) of tobacco leaves.

509

Figure 2: (A) SDS-PAGE stained by Coomassie of P (0.5 μ g) extracted from P. vulgaris (left) and 510 Western blot of the same P (0.04 µg) sample using anti-phaseolin antiserum (right). Arrows indicate 511 differentially glycosylated monomers of α - and β -phaseolin, (B) Total proteins (20 μ g) extracted from 512 leaves of transplastomic plants expressing P^* and $P(0.06 \ \mu g)$ extracted from P. vulgaris were 513 analysed by Western blotting with anti-phaseolin antiserum. Due to the higher amount of protein 514 loaded in the Western blot in (b) with respect to that in (a), phaseolin in the P sample migrated 515 apparently as a single band, instead of three bands of α - and β -polypeptides as in (a). Black 516 arrowhead indicates the mutated β -phaseolin monomer (P*) at 45 kDa, white arrowhead indicates 517 P* dimers, and brace indicates P* high-molecular mass forms unresolved by SDS page. Numbers on 518 the left of the figures indicate the positions of molecular mass markers in kDa. 519

520

Figure 3: (a) Schematic representation of P* purification that is described in detail in the Materials and methods section. (b) Each fraction and the pellet (indicated at the top) obtained from the velocity Suc gradient (a) analyzed by protein blot and visualized using anti-phaseolin antiserum. At the bottom, numbers indicate molecular mass of sedimentation markers (kDa) and the Suc concentration of the fractions is shown. Black arrowhead indicates P* monomers, white arrowhead indicates P* dimers, and brace indicates P* high-molecular mass forms.

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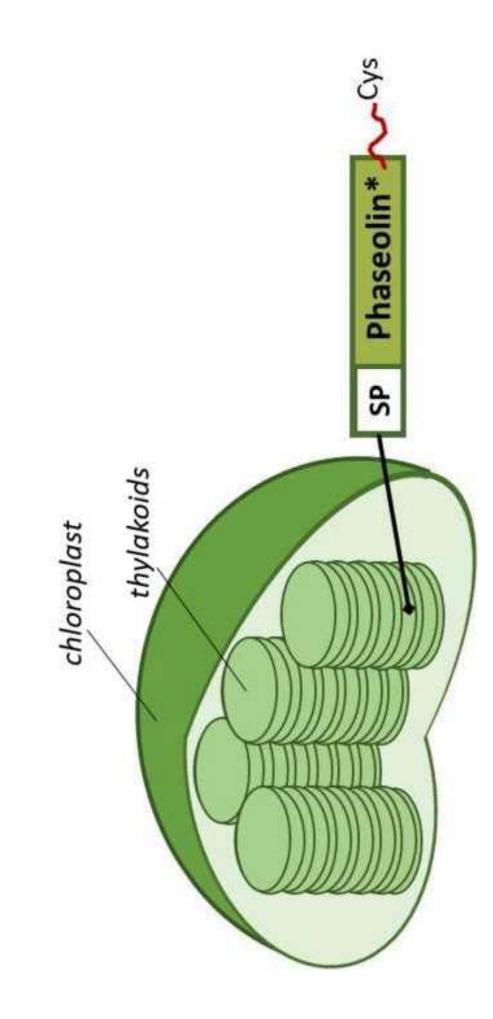
528 *Figure 4.* Separation profile (grey, UV@280 nm) and molar mass calculation (green) of P 529 characterization with the first method

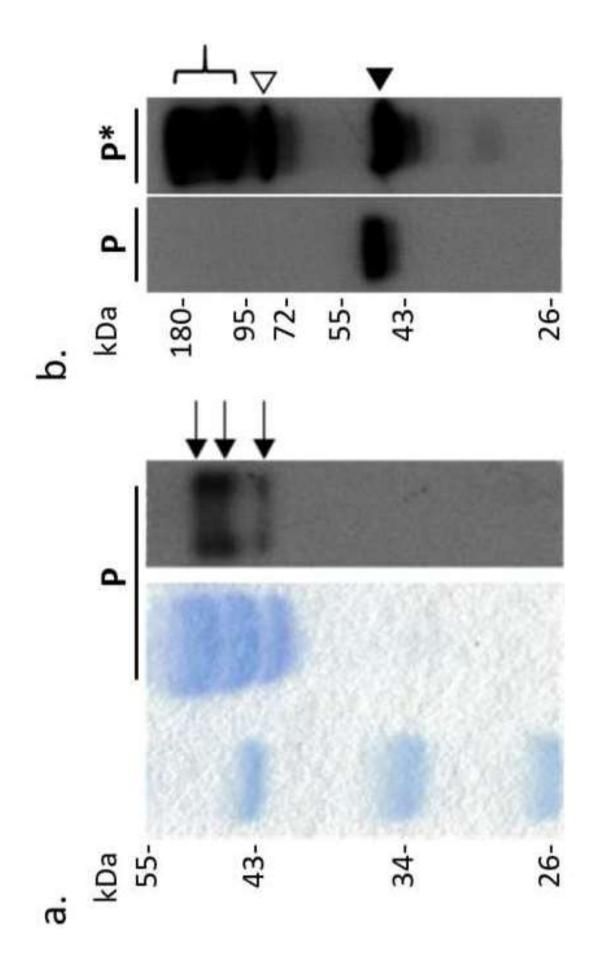
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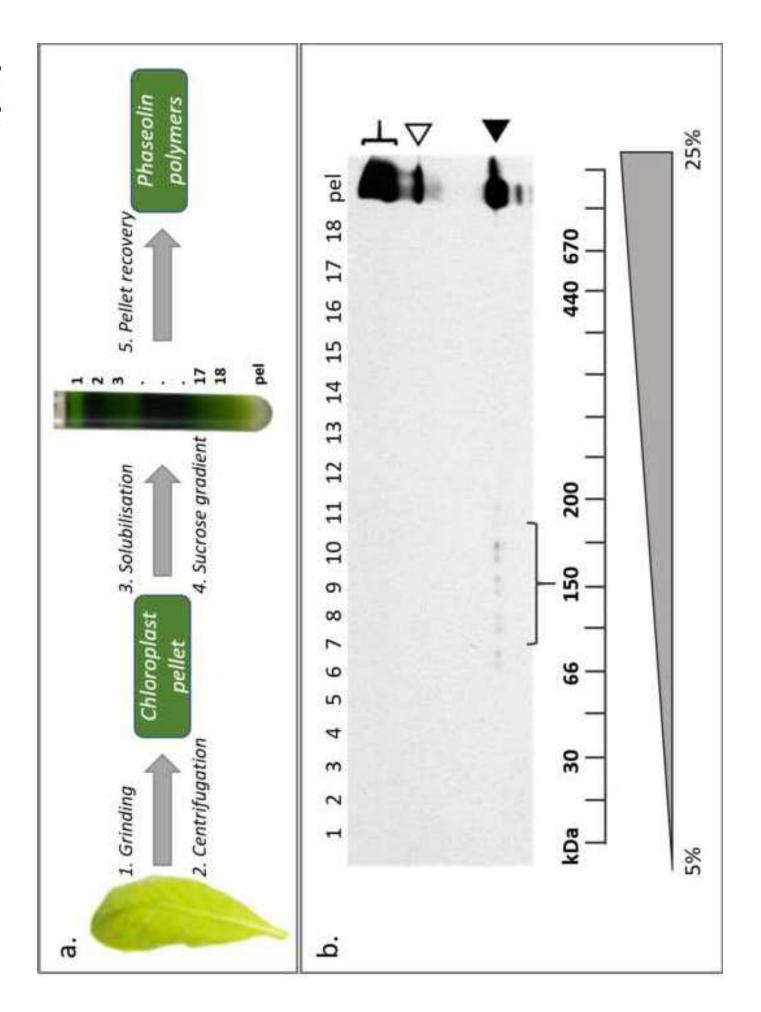
Figure 5. Separation profile (grey, UV@280 nm) and molar mass calculation (green) of P*
characterization with the first method

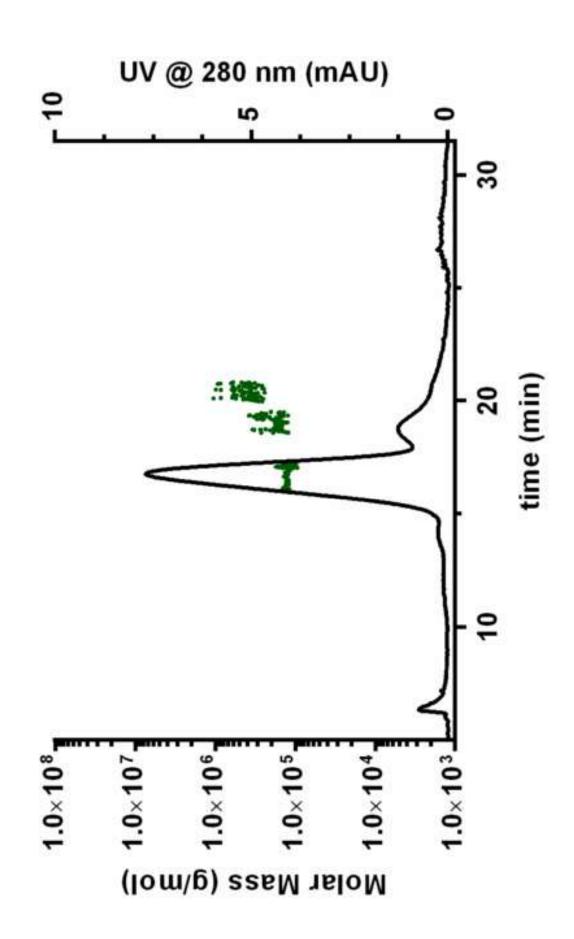
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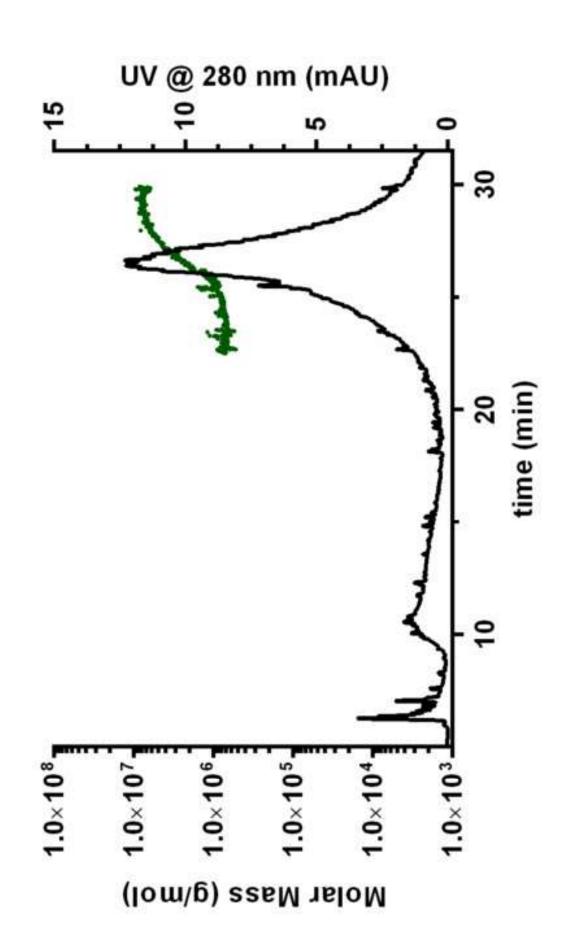
Figure 6. Fractogram (grey, UV@280 nm) and molar mass calculation (green) of (a) P characterization and (b) P* characterization with the Method 2.

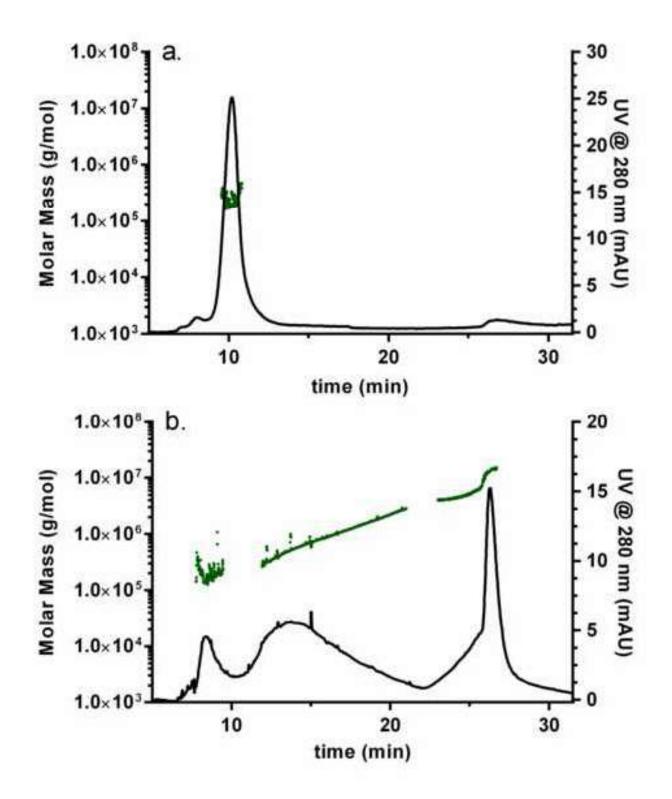












Steps → ↓Method	Focus (mL/min)	Focus- injection (mL/min)	Elution (mL/min) Vc=0.25 Vc=0.25 Vx=0.80 to 0.03 Vx=0 Time=20 min Time=5 min			Elution-Inject (mL/min)	
Phaseolin characterisation	Vc=0.25 Vx=0.80 Time=0.5 min	Vc=0.25 Vx=0.80 Time=5 min			Vx=0		Vc=0.25 Vx=0 Time =3 min
Aggregates Characterisation	Vc=0.35 Vx=0.80 Time=0.5 min	Vc=0.35 Vx=0.80 Time=5 min	Vc=0.35 Vx=0.30 to 0.1 Time=5 min	Vc=0.35 Vx=0.1 Time=10 min	Vx=0.1 to 0.0	Vc=0.35 Vx=0.0 Time=5 min	Vc=0.35 Vx=0 Time =3 min

 Table 1. Flow conditions for HF5 analyses

Peaks → Characterisation ↓	Min 14	Min 16.5	Min 19	Min 21
% area	3%	78%	10%	9%
Peak attribution	2-mer	3-mer	6-mer	9-mer

Table 2. Phaseolin aggregation states

Shape factor of species (v value)	Band 1 (9.5 to 11 minutes)	Band 2 (13 to 17 minutes)	Band 3 (23 to 26 minutes)
Standard phaseolin	0.26 ± 0.01	-	-
Mutated P*	_	0.52 ± 0.09	0.8 ± 0.02

Table 3. Shape factors of phaseolin and mutated phaseolin (P^*) bands obtained from method 2.

Authors Credit role

Valentina Marassi: formal analysis; methodology; data curation; Roles/Writing - original draft

Francesca De Marchis: Conceptualization; data curation; Roles/Writing - original draft; Writing - review & editing

Barbara Roda: Resources; Writing - review & editing

Michele Bellucci: Conceptualization; data curation; Roles/Writing - original draft; Writing - review & editing

Alice Capecchi: formal analysis; methodology; data curation

Pierluigi Reschiglian: Funding acquisition; Writing - review & editing

Andrea Pompa: Conceptualization; data curation; Roles/Writing - original draft; Writing - review & editing

Andrea Zattoni: Conceptualization; methodology; data curation; Roles/Writing - original draft; Writing - review & editing

Declaration of interests

 \Box The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

⊠The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

V. Marassi, B. Roda, P. Reschiglian and A. Zattoni are associates of the academic spinoff company byFlow Srl (Bologna, Italy). The company mission includes know-how transfer, development, and application of novel technologies and methodologies for the analysis and characterization of samples of nano-biotechnological interest.