

Alma Mater Studiorum Università di Bologna Archivio istituzionale della ricerca

Electro-osmotic non-isothermal flow in rectangular channels with smoothed corners

This is the final peer-reviewed author's accepted manuscript (postprint) of the following publication:

Published Version: Electro-osmotic non-isothermal flow in rectangular channels with smoothed corners / Lorenzini M.. - In: THERMAL SCIENCE AND ENGINEERING PROGRESS. - ISSN 2451-9049. - STAMPA. - 19:10(2020), pp. 100617.1-100617.9. [10.1016/j.tsep.2020.100617]

Availability: This version is available at: https://hdl.handle.net/11585/808129 since: 2024-05-30

Published:

DOI: http://doi.org/10.1016/j.tsep.2020.100617

Terms of use:

Some rights reserved. The terms and conditions for the reuse of this version of the manuscript are specified in the publishing policy. For all terms of use and more information see the publisher's website.

This item was downloaded from IRIS Università di Bologna (https://cris.unibo.it/). When citing, please refer to the published version.

(Article begins on next page)

This is the final peer-reviewed accepted manuscript of:

Electro-osmotic non-isothermal flow in rectangular channels with smoothed corners / Lorenzini M.. - In: THERMAL SCIENCE AND ENGINEERING PROGRESS. - ISSN 2451-9049. - STAMPA. - 19:10(2020), pp. 100617.1-100617.9. [10.1016/j.tsep.2020.100617]

The final published version is available online at: https://dx.doi.org/10.1016/j.tsep.2020.100617

Terms of use:

Some rights reserved. The terms and conditions for the reuse of this version of the manuscript are specified in the publishing policy. For all terms of use and more information see the publisher's website.

This item was downloaded from IRIS Università di Bologna (<u>https://cris.unibo.it/</u>)

When citing, please refer to the published version.

Electro-Osmotic Non-Isothermal Flow in Rectangular Channels with Smoothed Corners

M. Lorenzini^{a,*}

^aAlma Mater Studiorum Universitá di Bologna - DIN - Via Fontanelle 40, Forlí- I-47121 - ITALY

Abstract

Microchannel heat sinks are able to provide high cooling capabilities in terms of heat flux rates. This makes them particularly interesting for the thermal management of electronic components such as CPUs, which have high power density and small dimensions. Pressure drop of the coolant across the microchannels may, however, be significant and give rise to viscous heating, thereby preventing the practical use of these devices. When the coolant is a polar fluid and the channel walls possess a net electric charge, an alternative means of moving the fluid is through an applied external electric field. The flow which originates is called electro-osmotic (EOF). EOF does not require moving parts, is free of vibrations and does not need lubrication, but is subject to Joule heating of the fluid and has flow and heat transfer characteristics which differ from those of pressure-drive flows. In spite of several previous investigation on EOF, no attention has been paid to the changes in velocity and temperature distributions caused by modifying the base cross-section of the channels which may be circular, rectangular or polygonal, thanks to the current capabilities of microfabrication. This work investigates numerically the influence of smoothing the corners of the cross-section at fixed hydraulic diameter on the values of the Poiseuille and Nusselt numbers for the laminar, steady and fully developed, electro-osmotic flow in a rectangular channel subject to uniform heat flux and Joule heating. Several aspect ratios are considered, as are different values of the ratio of Joule heating to heat flux through the walls. The results highlight

^{*}Corresponding author

Email address: marco.lorenzini@unibo.it (M. Lorenzini)

a very slight increase of the Poiseuille number with the radius of curvature, whereas the Nusselt number experiences a significant improvement. Correlations are obtained for both the Poiseuille and Nusselt number as a function of the radius of curvature, aspect ratio and Joule heating-to-heat flux ratio.

Keywords: Electro-osmotic flow, microchannel, rounded corners, heat transfer enhancement

1 1. Introduction

In the last two decades microchannels have been the subject of a large body of fundamental research and gradually evolved into constitutive elements of so-called micro-flow devices (MFDs), as can be easily realised when comparing older reviews on the subject, [1, 2], to more recent ones [3–5].

In spite of some research still being addressed to fundamental subjects [6–11], MFDs 6 have now progressed beyond the level of prototypes and find applications in several 7 fields [12], e.g. micro heat exchangers (MHXs) are employed in air conditioning sys-8 tems [13] and heat pumping equipment [14]. Among other applications, microchannel 9 heat sinks are able to provide high cooling capabilities in terms of heat flux rates. This 10 makes them particularly interesting for the thermal management of electronic devices, 11 owing to the ever-increasing compactness of the latter and, subsequently, power density. 12 Even for very low flow rates, though, pressure drop across such devices may be signifi-13 cant, especially when liquids are employed as coolants, with the reduction in hydraulic 14 diameter of the ducts quickly leading to viscous heating of the fluid circulated [15] and 15 unviable pumping costs. 16

At small scales, however, flow devices can take advantage of micro-effects such as electroosmosis, which allows the motion of a liquid relative to a charged surface, induced by an applied external potential gradient across a microchannel [16, 17]. When the coolant used is a polar fluid and the channel walls have a net electrical charge, an uneven charge distribution develops in the liquid, which may be used to move it by applying an electric field at the two ends of the channel, which acts on a layer of mobile ions close to

the walls. The flow which originates is called electro-osmotic (EOF). EOF represents 23 a method to circulate the fluid alternative to pressure gradient, which is applicable 24 just when channel dimensions drop. EOF do not require moving parts, do not produce 25 noise nor vibrations and do not need lubrication. Also, liquid reservoirs tiny volumes, 26 making them ideal for direct connection to the chips. EOF have been reported to 27 vield experimental Nusselt numbers about 10% larger than pressure-driven flow (PDF) 28 for the same geometry, although Joule heating may become significant when applied 29 voltage between the electrodes increases beyond a certain threshold [18]. Further ad-30 vantages of EOF lie in the straightforwardness of its operation through voltage signals 31 sent to electrodes as compared to the complications of manfacturing and controlling a 32 micro mechanical pump. Among drawbacks, the velocity profiles differs significantly to 33 that of pressure-driven flows, the chemical composition at the interface exerts a strong 34 influence on it, and the circulation of ions causes Joule heating in the fluid, which 35 partly offsets its cooling capabilities [16]. Electro-osmotic flows in microchannels have 36 received considerable theoretical attention, both for traditional geometries, such as cir-37 cular ducts and parallel plates [19, 20], but also for more complex geometries such as 38 polygonal, elliptical and triangular ducts [21–23] and the use of electro-osmotic pumps 39 (EOPs) has been investigated both theoretically and experimentally [24–27] to circulate 40 a polar fluid through the channels of heat sinks with the specific purpose of electronics 41 cooling, [18, 28, 29]. The use of non-Newtonian fluids ([30, 31]) and nanofluids has also 42 been investigated in more recent years, [32]. 43

Concerning the single microchannel, which is the building block of every MHX, sev-44 eral aspects have been the subject of investigation. The circular geometry was one 45 of the earliest to be investigated, as per the work of Rice and Whitehead, [19], who 46 dealt with non-negligible thickness of the EDL compared to the classical treatment by 47 Smoluchowski and predicted a maximum in the apparent viscosity of the flow (the so-48 called electro-viscous effect). Maynes and Webb studied the convective heat transfer 49 for purely electro-osmotic [33] and both pressure and electro-osmotically driven flows, 50 [34] considering the relative extension of the Debye length to the channel half-width, 51

indicated with Z. Their analysis was limited to circular and parallel-plate ducts and to 52 fully-developed velocity profiles and revealed how the temperature profile and Nusselt 53 number strongly depend on the values of Z, of the non-dimensional Joule heating and, 54 where applicable, on the relative magnitude of the external electric field to pressure 55 gradient imposed. For simple geometries, Moghadam ([35] obtained the exact solution 56 for the entrance region of a circular capillary considering the contribution of viscous 57 dissipation, which was compared to Joule heating. The results outlined a decrease of 58 the Nusselt number in the entrance region and a possible temperature overshoot near 59 the wall due to high velocity gradients. 60

Vocale et al. [23] investigated numerically the fully-developed, isothermal flow in trian-61 gular microchannels for both purely electro-osmotic and combined pressure- and electro-62 osmotically driven cases. Their results remarked the strong influence on the velocity 63 field of the aspect ratio and of the electrokinetic diameter of the duct: in particular, 64 the former affects the maximum achievable flowrate, whilst the latter determines the 65 maximum pressure gradient which may be overcome. The role of the relative ratio of 66 pressure forces and electrical forces acting on the fluid was also discussed and charac-67 teristic curves for EOPs with triangular channels were obtained. Vocale et al., [22], 68 also carried out a numerical study on the non-isothermal electro-osmotic flow in elliptic 69 ducts under so-called H1 thermal boundary conditions (i.e. uniform heat flux and uni-70 form temperature over the heated perimeter) for different aspect ratios, electrokinetic 71 diameters and relative magnitude of Joule heating to heat flux through the walls, M_z , 72 also comparing the results with those for rectangular cross-sections of similar aspect 73 ratios. Their results highlight again a strong influence of the aspect ratio and of the 74 electrokinetic diameter, with the Nusselt number increasing with the latter quantity. 75 Joule heating affected the heat transfer adversely, but was negligible for $M_z \leq 0.1$. 76

From the above analysis it can be appreciated how several aspects of electro-osmotic
flow in microchannels have been investigated, in particular referring to the type of fluids
involved, the relative magnitude of the external electric field, the type of flow (purely
electro-osmotical or a combination of electro-osmosis and pressure gradident) and ge-

ometry of the channels, which can take several forms (circular, trapezoidal, rectangular, 81 etc.) thanks to the current development of micro-fabrication technologies. Optimising 82 the cross-section can lead to better performance in terms of heat transfer, pressure 83 drop or entropy production, yet, to the Author's best knowledge, no analysis has been 84 carried out so far as regards the smoothing of corners of the cross-section, which has 85 been demonstrated to generate improvements in the transport phenomena, sometimes 86 with increases in heat transfer that overcome those in frictional losses, [36, 37], and has 87 already been investigated for pressure-driven flows in microchannels with and without 88 viscous dissipation, [38–40]. To this purpose, a purely electro-osmotic, fully developed 89 flow of a Newtonian fluid in a microchannel of base rectangular cross-section subject to 90 H1 boundary conditions is numerically analysed. Several aspect ratios are considered, 91 starting from square ducts to configurations resembling parallel plates, and several val-92 ues of M_z are also studied. The corners of the reference geometry are progressively 93 rounded and the effect of the change of cross-section on the Poiseuille and Nusselt 94 numbers, which are related to the parameters of interest by simple correlations. The 95 results can also be used to optimise the channels e.g. in terms of performance evaluation 96 criteria ([41]). 97

98 2. Model of the EOF

Electro-osmosis refers to the bulk fluid motion observed through capillaries or mi-99 crochannels when electric fields are applied across them. A detailed description of the 100 phenomenon and of its treatment can be found in the excellent book by Kirby, [16]. 101 a more succinct treatment is given in [17, 42]. As mentioned earlier, bulk movement 102 of the fluid in EOF is the result of the application of an external electric field which 103 interacts with the locally non-uniform charge density close to the walls. The problem 104 can receive an integral, one-dimensional treatment considering the bulk fluid motion 105 only, replacing the phenomena occurring at the wall-fluid interface with an effective 106 slip velocity condition, [16], or the phenomena in the tiny region where charge density 107 is non-uniform, the so-called electric double layer (EDL) may be treated to various 108

degrees of complexity. In this work the so-called Gouy-Chapman EDL model will be 109 adopted, which consists of some simplifying assumptions. The model assumes that the 110 EDL is at equilibrium, so that electrostatic forces balance Brownian thermal motion. 111 As a result, the net charge of the walls, deriving from adsorption and ionization, is 112 balanced by a mobile diffuse charge density. The two regions form the electric double 113 layer, and the potential on the ideal plane of separation is called Stern potential, ζ : 114 since measuring the actual electric potential at the wall is ridden with experimental 115 difficulties, the Stern potential is used instead as a boundary condition. To describe 116 and predict the behaviour of EOF in the Gouy-Chapman approximation, the model 117 must therefore determine the charge distribution within the fluid, the resulting electric 118 potential distribution, the velocity and temperature fields. 119

120 2.1. Ion distribution

It is assumed that the velocity for the i-th particle at a given point is given by the sum of three components, the mean flow velocity of the electrolyte, \vec{v} , the velocity of the ions acted upon by the electric field, \vec{v}_{drift} , and the diffusion velocity, \vec{v}_{diff} , which is generated by Brownian motion:

$$\vec{v}_i = \vec{v} + \vec{v}_{diff} + \vec{v}_{drift} \tag{1}$$

¹²⁵ Concentration c_i for the i-th ionic species is obtained writing the steady-state mass ¹²⁶ balance in the absence of species generation, Eq. (2)

$$\nabla \cdot (D_i \nabla c_i) - \nabla \cdot (c_i \vec{v}) - \nabla \cdot (c_i \vec{v}_{drift}) = 0$$
⁽²⁾

where the diffusion velocity has been expressed in terms of diffusion coefficient, D_i and concentration gradient, by using Fick's law. If an electrostatic force \vec{F}_{es} generated by an electric field \vec{E} is exerted on the ions, it is assumed that they move with a drift velocity such that

$$\vec{v}_{drift} = \mu \vec{F}_{es} \tag{3}$$

where μ is the electron mobility. \vec{F}_{es} can be expressed for irrational electric fields in terms of the electric potential ψ for a ion of valence z_i as

$$F_{es} = z_i e \vec{E} = -z_i e \nabla \psi \tag{4}$$

where *e* is the magnitude of the unit electron charge. The electric field and gradient concentration generate two currents, called drift current and diffusion current respectively, which must balance out at equilibrium:

$$J_{drift} = -\mu\rho\nabla\psi \quad J_{diff} = -D\nabla\rho_e \tag{5}$$

In Eq. (5) ρ_e is the charge density. Assuming that ions can be treated as point charges, Maxwell-Boltzmann statistics holds and the diffusion coefficient can be related to the Boltzmann constant, κ_B and thermodynamic temperature, T by the so-called Einstein-Smoluchowski equation

$$D = \mu \kappa_B T \tag{6}$$

¹⁴⁰ Substituting Eq. (6) into Eq. (3) and recalling Eq. (4), the drift velocity becomes

$$\vec{v}_{drift} = -\frac{z_i e c_i}{\kappa_B T} \nabla \psi \tag{7}$$

Since the fluid can be assumed as incompressible, $\nabla \cdot \vec{v} = 0$, and Eq.(2) yields

$$\nabla^2 c_i - \frac{\vec{v}}{D_i} \cdot \nabla c_i + \nabla \cdot \left(\frac{z_i e c_i}{\kappa_B T} \nabla \psi\right) = 0 \tag{8}$$

Equation (8) can be expressed in non-dimensional form through the hydraulic diameter D_h , the mean concentration of the i-th species, c_0 and the norm of the velocity vector $||\vec{v}||$ by introducing the quantities below

$$\nabla^{2^*} = D_h^2 \nabla^2 \quad \nabla^* = D_h \nabla \quad Pe_m = \frac{||\vec{v}||}{D_i} D_h \quad c_i^* = \frac{c_i}{c_0} \quad ||\vec{v}|| \cdot \hat{i}_v = \vec{v}$$
(9)

so that

$$\nabla^{2^*} c_i^* - P e_m \hat{i}_v \cdot \nabla^* c_i^* + \nabla^* \cdot \left(\frac{z_i e c_i^*}{\kappa_B T} \nabla^* \psi\right) = 0 \tag{10}$$

¹⁴⁵ By further assuming that the mass Peclet number, Pe_m is negligible (i.e. no diffusive ¹⁴⁶ mass transport along the axial direction), one obtains

$$\nabla^* \left(\nabla^* c_i^* + c_i^* \nabla^* \left(\frac{z_i e}{\kappa_B T} \right) \right) = 0 \tag{11}$$

It can be proven that the solution of Eq.(11) is given by

$$c_i^* = \exp\left(\mp \frac{z_i e}{\kappa_B T} \psi\right) \tag{12}$$

where the sign depends on whether concentration refers to co-ions or counter-ionsrespectively.

150 2.2. Electrical potential

¹⁵¹ Knowledge of the concentration of co-ions and counter-ions allows the calculation ¹⁵² of the net free charge density, ρ_e in the fluid:

$$\rho_e = z_i e \left(c_+ - c_- \right) = -2 z_i e c_0 \sinh\left(\frac{z_i e}{\kappa_B T}\right) \tag{13}$$

which is employed in the Poisson equation $\nabla \cdot \varepsilon \vec{E} = -\rho_e$ to obtain the electrical potential ψ

$$\nabla^2 \psi = \frac{2z_i e c_0}{\varepsilon} \sinh\left(\frac{z_i e}{\kappa_B T}\right) \tag{14}$$

where the electrical permittivity ε is assumed to be constant. Two more nondimensional quantities are introduced, namely

$$x^* = \frac{x}{D_h} \qquad ^* = \frac{z_i e}{\kappa_B T} \tag{15}$$

and Eq.(14) becomes

$$\nabla^{2^*}\psi^* = (\lambda_D D_h)\sinh\left(\psi^*\right) \tag{16}$$

where $\lambda_D = \sqrt{2e^2c_0z_i^2/\varepsilon\kappa_BT}$ is the Debye-Hückel parameter, reciprocal to the Debye length. The latter quantity is a property of the electrolyte solution, i.e. the bulk fluid, and gives an estimate of the thickness of the EDL. To solve Eq.(16) the value of the potential on the Stern plane, ζ , is used as a boundary condition, thus neglecting the thickness of the compact layer. In non-dimensional form

$$^{*}(x^{*}\approx0) = \psi_{0}^{*} = \zeta^{*} = \frac{z_{i}e}{\kappa_{B}T}\zeta$$
(17)

Observing Eqs.(16) and (17) it is apparent that ψ^* depends on the geometry, on ζ^* and on $\lambda_D D_h$.

165 2.3. Velocity field

The non-dimensional velocity distribution in the channel is obtained from the so-166 lution of the Navier-Stokes equation. The assumptions made in this work are steady, 167 fully-developed laminar flow of a Newtonian fluid with thermophysical properties inde-168 pendent of temperature inside a microchannel of uniform cross-section, A_c , with rigid, 169 non-porous walls and of length L. Further, no pressure gradients act along the flow 170 direction and the only body force present is an external electric field along the channel 171 axis, z, $\vec{E}_{ext} = E_z \hat{i}_z$. As a consequence, only the velocity component along z is non-172 zero, and its magnitude at each point of the cross-section depends on the other two 173 coordinates: $\vec{u} = u_z(x, y) \hat{i}_z$, which is written as u. The momentum transport equation 174

$$\mu \nabla^2 \vec{v} + \rho_e \vec{E}_{ext} = \vec{0} \tag{18}$$

only has one component along z and can be written in non-dimensional form introducing the quantities below

$$y^* = \frac{y}{D_h} \quad A_c^* = \frac{A_c}{D_h^2} \quad u^* = \frac{u}{U}, \quad E_z^* = \frac{E_z L}{\zeta}$$
 (19)

177 So that

$$\nabla^{2^*} u^* = \frac{2n_0 z e \zeta D_h^2}{\mu U L} = M E_z^* \sinh\left(\ ^* \right)$$
(20)

The normalizing velocity U is chosen such that M = 1, and Eq. (20) becomes

$$\nabla^{2^*} u^* = E_z^* \sinh\left(\psi^*\right) \tag{21}$$

The boundary conditions for the problem are given by the no-slip velocity condition at the walls:

$$u_{wall} = u_0 = 0 \Rightarrow u_0^* = 0 \tag{22}$$

¹⁸¹ Considering how Eq.(21) was obtained, it is immediate to recognise that the non-¹⁸² dimensional velocity depends on the geometry, the zeta potential the product of λ_D ¹⁸³ times D_h and the external electric field.

184 2.4. Temperature Field

The temperature distribution is obtained from the energy equation, once the velocity field has been determined. Joule heating caused by the current density flux \vec{j} operates as a source term q_g , which results from the scalar product of $\vec{j} = \kappa_0 \vec{E}_{ext}$, κ_0 being the electrical conductivity of the fluid, and the electric field \vec{E}_{ext}

$$q_g = \vec{j} \cdot \vec{E}_{ext} = \kappa_0 E_z^2 \tag{23}$$

A thermally fully-developed, steady flow is assumed, so that the variation of local temperature T(x, y, z) along the flow direction can be related to the variation of bulk temperature $T_b(z)$:

$$\frac{\partial T}{\partial z} = \frac{dT_b}{dz} \tag{24}$$

The variation of the bulk temperature with the axial coordinate is obtained by an energy balance over a fluid element occupying a length dz of the channel

$$q'dz + \kappa_0 E_z^2 A_c dz = \rho u_b A_c c_p dT_b \tag{25}$$

194 so that

$$\frac{\partial T}{\partial z} = \frac{q' + \kappa_0 E_z^2 A_c}{\rho u_b c_p A_c} \tag{26}$$

where u_b is the bulk velocity, ρ is the fluid density and c_p the specific heat capacity at constant pressure. The energy equation for the problem is therefore

$$u\left(\frac{q'+\kappa_0 E_z^2 A_c}{u_b A_c}\right) = \kappa \nabla^2 T + \kappa_0 E_z^2 \tag{27}$$

¹⁹⁷ with κ thermal conductivity of the fluid. The non-dimensional form of Eq.(27) is ¹⁹⁸ obtained after definition of the non-dimensional temperature and of M_z

$$T^* = \frac{\kappa \left(T - T_w\right)}{q'} \quad M_z = \frac{\kappa_0 E_z^2 D_h^2}{q'}$$
(28)

with T_w temperature at the heated perimeter. M_z relates Joule heating over a cross-section to the heat flux along its perimeter, and is analogous to the Brinkman number, which compares viscous dissipation and heat transfer between fluid and walls. Equation(27) becomes

$$\frac{u^*U}{u_b} \left(\frac{1}{A_c^*} + M_z \right) = \nabla^{2^*} T^* + M_z \tag{29}$$

The bulk velocity u_b can be related to U, which was used as a normalisation variable through the definition of bulk velocity itself, and yields

$$u_b = \frac{U}{A_c^*} \int_{A_c^*} u^* dS^*$$
 (30)

To solve Eq. (29) boundary conditions must be specified; for the present study, the so-called H1 (i.e. uniform heat flux along the channel's axis, q', and uniform temperature over the heated perimeter of the cross-section) condition was chosen. The constraint on temperature at the walls in non-dimensional form is

$$T^*\Big|_{P_h^*} = 0 \quad \text{and} \quad \left(\frac{\partial T}{\partial \hat{n}}\right)_{P^* - P_h^*}$$
(31)

for the heated and the unheated portion of the perimeter, P^* , respectively. The condition on the non-dimensional line heat flux is given by specifying a value for M_z . In view of the above discussion, the temperature field is dependent on the flow field and on the heat flux over the cross-section, so that one can express this as

$$T^* = T^* (geometry, \zeta^*, \kappa D_h, M_z)$$

It is to be remarked that the dependence on the non-dimensional external electric field E_z^* has disappeared; this is due to the presence of the u^*/u_b ratio: in the momentum transport equation the term E_z^* introduces but a scaling factor in the solution, which appears both in u^* and in u_b .

Knowledge of the velocity and temperature fields allow the computation of the Poiseuille
and Nusselt numbers, which are related to the momentum and heat transfer characteristics of the problem. It can be demonstrated that Poiseuille number is given by

$$Po = -\frac{2U}{P^* u_b} \int_{P^*} \frac{\partial u^*}{\partial \hat{n}^*} dP^*$$
(32)

Similarly, the Nusselt number is given by Eq. (33):

$$Nu = -\frac{1}{P_h^*} \frac{\int_{A_c^*} u^* dA_c^*}{\int_{A_c^*} T^* u^* dA_c^*}$$
(33)

where the ratio U/u_b has been expressed by means of Eq.(30). It is to be noted that the definition of the Poiseuille and Nusselt numbers make the introduction of the bulk velocity u_b necessary.

224 2.5. Geometry investigated

The starting geometry is rectangular with sharp corners, which are progressively rounded, up to the maximum allowable radius of curvature for a given aspect ratio, β . With reference to Fig.1, the non-dimensional radius R_c and β are defined as:

$$\beta = \frac{2a}{2b} \qquad R_c = \frac{r_c}{a} \tag{34}$$



Figure 1: Rectangular cross-section with rounded corners.

The cross-sectional area A_c , the perimeter P and the hydraulic diameter, D_h , the latter used as reference dimension together with the channel length L, are given by:

$$A_{c} = a^{2} \left[\frac{4}{\beta} - R_{c}^{2} \left(4 - \pi \right) \right]$$
(35)

$$P = 4a \left[1 + \frac{1}{\beta} - 2R_C \left(1 - \frac{\pi}{4} \right) \right]$$

$$(36)$$

$$D_h = \frac{4A_c}{P} = a \frac{\frac{\pi}{\beta} - R_c^2 (4 - \pi)}{1 + \frac{1}{\beta} - 2R_C \left(1 - \frac{\pi}{4}\right)}$$
(37)

When the optimal radius of curvature of the cross-section is sought in terms of e.g. Performance Evaluation Criteria [41] or Entropy Generation Minimisation [43] one further geometry constraint must be applied [40, 44], either on the reference side, crosssection, heated perimeter or hydraulic diameter, this is not the case for the computation of the Poiseuille and Nusselt numbers.

232 2.6. Methodology for the Numerical Solution

In this paper the fully-developed electro-osmotic flow of an aqueous solution subject to joule heating and heat transfer through a microchannel of rectangular cross-section is modelled and numerically investigated. The starting configuration was that with sharp corners, which were progressively smoothed until the maximum value of the nondimensional radius of curvature, i.e. $R_c = 1.0$ in steps of 0.1, for four aspect ratios, namely $\beta = [0.1, 0.25, 0.5, 1]$, which cover the range from square channels ($\beta = 1$) to

a shape approaching the parallel plate configuration ($\beta = 0.1$), where it is expected 239 that the actual shape of the corners loses its influence on the velocity and temperature 240 distributions. The ratio of Joule heating to heat transfer from the walls was also 241 varied, from negligible to quite significant, $M_z = [10^{-3}, 10^{-2}, 10^{-1}, 0.3, 0.6, 1]$. Two 242 different hydraulic diameters, $D_h = 3 \,\mu m$ and $D_h = 24 \,\mu m$ were considered with the 243 same channel length, namely L = 0.01 m. The fluid is de-ionised, ultra-filtered water 244 (DIUF) the electrolyte concentration, Stern potential and electrical field intensity are 245 those already employed in [24, 25, 44] and, in non-dimensional form, correspond to 246 $\lambda_D D_h = 9.85$ and $\lambda_D D_h = 78.40, \zeta^* = 7.92, E_z^* = 5000.$ 247

- Equations (16), (21) and (29) were solved with the boundary conditions specified by Eqs. (17), (22) and (31); for the latter, the whole perimeter is heated. A commercial finite-element solver, *Comsol Multiphisics*[®] was used for the computations. The twodimensional domain was discretised with a triangular, unstructured grid employing boundary layer at the walls to have a satisfactory resolution where gradients are the steepest, whilst a much wider mesh sufficed in the central region, since contrary to the case studied in [45] the EDLs do not overlap.
- Grid independence was checked against the values of the Poiseuille number, because the 255 Nusselt number was found to reach a constant value at a lower number of elements: the 256 difference in Po for a rectangular section with sharp corners between a mesh with 9624 257 nodes and one with 45220 nodes was 0.6%, whereas between 45220 and 193800 nodes it 258 was 0.1%. Therefore, the intermediate value was chosen as a satisfactory compromise 259 between accuracy and computational time. For the cases investigated in this work, the 260 maximum number of cells used was $\approx 5 \cdot 10^4$. The simulation of each configuration took 261 a negligible computational time (a few minutes in the worst cases). 262
- Numerical verification of the volumetric flowrate for the case of a triangular cross-section was carried out against the results of [21], with results analogous to the ones reported in [23]: discrepancies between simulation and benchmark data fell within $\pm 0.7\%$.

²⁶⁶ 3. Results and discussion



Figure 2: Electrical potential for aspect ratio $\beta = 0.25$, sharp corners and $\lambda_D D_h = 9.85$ (left) and $\lambda_D D_h = 78.40$ (right).



Figure 3: Velocity field for aspect ratio $\beta = 0.25$, sharp corners and $\lambda_D D_h = 9.85$ (left) and $\lambda_D D_h = 78.40$ (right).

The electrical potential distribution, velocity field and temperature field for $\beta = 0.25$ and sharp corers are shown in Figs.2, 3 and 4 respectively for $\lambda_D D_h = 9.85$ (left) and $\lambda_D D_h = 78.40$ (right). It can be appreciated how the velocity profile is much flatter for the higher value of $\lambda_D D_h$: for higher hydraulic diameters and unchanged Debye length, as is the case here, the EDL occupies a much smaller portion of the channel, which



Figure 4: Temperature field for aspect ratio $\beta = 0.25$, sharp corners and $\lambda_D D_h = 9.85$ (left) and $\lambda_D D_h = 78.40$ (right).

²⁷² results in smaller velocities and smaller flowrates, because most of the electrolyte is ²⁷³ dragged along, hence the flat velocity profile in the central portion of the cross-section. ²⁷⁴ Although the temperature profiles appear similar, an analysis of the numerical values ²⁷⁵ reveals higher temperature gradients at the wall for the larger hydraulic diameter, ²⁷⁶ which is reflected in the values of the Nusselt numbers. The considerations above are ²⁷⁷ qualitatively valid for all values of the remaining parameters, M_z , β and R_c .

| β | Ро | Nu | |
|------|--------|------|--|
| 0.10 | 166.74 | 8.60 | |
| 0.25 | 164.65 | 7.28 | |
| 0.50 | 162.63 | 6.09 | |
| 1.00 | 161.78 | 5.52 | |

Table 1: Values of Po and Nu for cross-sections with sharp corners, negligible joule heating, $\lambda_D D_h = 9.85$, $M_z = 10^{-3}$.

278

Both Poiseuille and Nusselt numbers increase with $\lambda_D D_h$, i.e., all other quantities being equal, with the hydraulic diameter. As an example, for $\beta = 0.25$, $M_z = 10^{-3}$, Pro $(D_h = 3 \,\mu m) \approx 165$, for $Po(D_h = 24 \,\mu m) \approx 956$; for heat transfer under the same conditions, $Nu(D_h = 3 \,\mu m) \approx 7.3$, $Nu(D_h = 24 \,\mu m) \approx 8.7$.

Since the analysis of the transport coefficients as represented by the Poiseuille and Nusselt numbers yields the same qualitative trends for both hydraulic diameters, the considerations to follow will be made based on $D_h = 3 \,\mu m$, i.e. $\lambda_D D_h = 9.85$. Table 1 shows the Poiseuille and Nusselt numbers for sharp corners, $M_z = 0.001$ and all the aspect ratios analysed in this study: it is clearly seen that both quantities decrease as β increases.



Figure 5: Poiseuille number versus non-dimensional radius of curvature for two aspect ratios, $\beta = 0.25$ and $\beta = 1$.

288

The trend of Po as a function of the radius of curvature is presented in Fig.5, where 289 both the results of computations (black-edged green dots) and the fitting curve have 290 been plotted. In this case, the value of Joule heating does not affect the Poiseuille 291 number, as all properties are independent of temperature within the bonds of this 292 study. Therefore, only the aspect ratio has been considered as a parameter and two 293 different cases ($\beta = 0.25$ and $\beta = 1$) have been plotted. It is clear that the frictional 294 losses are almost unaffected by the smoothing of the corners and over all the cases 295 considered the maximum percentage increase experienced is 0.3%. As a consequence, 296 the frictional losses can be said to remain unaffected by smoothing of the corners. 297

298



Figure 6: Nusselt number versus non-dimensional radius of curvature for two aspect ratios, $\beta = 0.25$ and $\beta = 1$ and $M_z = 0.001$ and $M_z = 1$.

For the thermal problem, the Nusselt number is also affected by the value of M_z : 299 this is why Fig.6 shows four plots, for two aspect ratios ($\beta = 1$ and $\beta = 0.25$) and 300 for $M_z = 0.001$ (negligible Joule heating compared to heat transfer) and $M_z = 1$. 301 As was to be expected, the Nusselt number increases with the non-dimensional radius 302 of curvature, the more significantly the smaller the aspect ratio: for $\beta = 0.25$ the 303 maximum increase is 7%, whilst for $\beta = 1$ the increase is around 13%. This trend is 304 also slightly increasing with M_z : for $M_z = 1$ the maximum increases in the Nusselt 305 number are around 16.9% for $\beta = 1$ and 9.0% for $\beta = 0.25$. As was to be expected from 306 its definition, Eq.(28), the value of M_z has a negative influence on the heat transfer. 307 Indeed, increasing M_z while keeping E_z and D_h fixed means to decrease the heat flux 308 per unit length, which affect the Nusselt number consequently. The decreasing trend 309 of Nu versus M_z is reported in Fig.7: it can be seen that it is suitably approximated 310 by a linear fit and that varying the aspect ratio only results in a change of the slope, 311 which becomes steeper as β decreases. The trend is also unaffected by the value of R_c 312 which only changes the constant and the slope coefficient, if slightly. 313

³¹⁴ This behaviour is readily explained considering the definition of M_z , Eq.(28): if the



Figure 7: Nusselt number versus M_z for two aspect ratios, $\beta = 0.25$ and $\beta = 1$ and $R_c = 0.5$.

velocity field is to remain unaffected and therefore its influence on the temperature profile unchanged, M_z can only vary due to a change in the heat flux at the wall, that is directly related to the temperature gradient normal to the wall itself, to which, in its non dimensional form, the Nusselt number is proportional. As a consequence there is a linear dependence between Nu and M_z , the former decreasing as the latter increases.

320 3.1. Correlations for Po and Nu

In order to supply the designer with a handy tool for the determination of the 321 Poiseuille and Nusselt numbers for the case investigated in this work, suitable corre-322 lations are suggested. In [38, 39, 46, 47], correlations were given as a function of the 323 non-dimensional radius of curvature R_c with coefficients depending on the aspect ratio 324 β in the absence of viscous dissipation; when the latter was present, the Nusselt number 325 took a more involved, fractional form which could also account for entry effects through 326 the Peclet and Graetz numbers. For the case of electro-osmotic flow, the results of the 327 investigation allow to express the Poiseuille number in the form 328

$$Po\left(\beta, R_c\right) = \sum_{i=0}^{3} d\left(\beta\right)_i \cdot R_c^i$$
(38)

with the values of d reported in Table 2.

| β | d_3 | d_2 | d_1 | d_0 | |
|------|--------|---------|--------|----------|--|
| 0.10 | 1.0021 | -2.2436 | 1.7481 | 166.7673 | |
| 0.25 | 1.8031 | -4.0977 | 3.0084 | 164.6838 | |
| 0.50 | 3.1482 | -6.7290 | 4.2784 | 162.7916 | |
| 1.00 | 3.6206 | -7.1418 | 3.7754 | 161.8478 | |

Table 2: Coefficients for the Poiseuille number, Eq.(38).

For the Nusselt number, the corresponding polynomial form

$$Nu\left(\beta, R_c\right) = \sum_{i=0}^{n} d\left(\beta\right)_i \cdot R_c^i$$
(39)

would not account for the influence of M_z , which basically brings a linear decrease in Nu, as discussed above. It was therefore chosen to express Nu as a linear relationship

$$Nu\left(\beta, R_c, M_z\right) = Nu_0\left(\beta, R_c\right) - |C_{M_z}|M_z \tag{40}$$

with coefficients given in Table 3. It must be noted that Nu_0 is very close to the value obtained for a given geometry (in terms of radius of curvature and aspect ratio) but not exactly matching: this is due to Eq.(40) resulting from a best fit of the computed data; deviations are negligible in all cases.

336 4. Conclusions

The electro-osmotic flow in microchannels of rectangular cross-section with progressively smoothed corners has been studied for fully-developed flowand H1 thermal boudary conditions. The main findings of the work are summarised belwo:

- The potential, velocity and temperature field are influenced by the non-dimensional hydraulic diameter $\lambda_D D_h$: the larger its value, the flatter the profile and the lower the velocities in the microchannel;

| | β | | | | | | | |
|----------------|-----------------|-----------|--------|-----------|--------|-----------|--------|-----------|
| | 1 | | 0.5 | | 0.25 | | 0.10 | |
| $\mathbf{R_c}$ | Nu ₀ | C_{M_z} | Nu_0 | C_{M_z} | Nu_0 | C_{M_z} | Nu_0 | C_{M_z} |
| 0 | 5.514 | 0.601 | 6.090 | 0.710 | 7.269 | 1.052 | 8.557 | 2.017 |
| 0.1 | 5.724 | 0.601 | 6.242 | 0.702 | 7.388 | 1.059 | 8.627 | 2.017 |
| 0.2 | 5.890 | 0.586 | 6.382 | 0.702 | 7.488 | 1.051 | 8.681 | 2.015 |
| 0.3 | 6.015 | 0.581 | 6.492 | 0.702 | 7.571 | 1.042 | 8.731 | 2.015 |
| 0.4 | 6.105 | 0.572 | 6.578 | 0.692 | 7.641 | 1.038 | 8.769 | 2.009 |
| 0.5 | 6.165 | 0.560 | 6.642 | 0.681 | 7.699 | 1.035 | 8.804 | 2.007 |
| 0.6 | 6.204 | 0.551 | 6.688 | 0.668 | 7.741 | 1.026 | 8.828 | 1.993 |
| 0.7 | 6.230 | 0.537 | 6.715 | 0.660 | 7.771 | 1.021 | 8.845 | 1.989 |
| 0.8 | 6.251 | 0.530 | 6.734 | 0.654 | 7.788 | 1.012 | 8.860 | 1.984 |
| 0.9 | 6.264 | 0.530 | 6.734 | 0.646 | 7.789 | 0.998 | 8.864 | 1.977 |
| 1 | 6.271 | 0.526 | 6.720 | 0.638 | 7.781 | 0.987 | 8.865 | 1.966 |

Table 3: Coefficients for the Nusselt number, Eq.(40).

- Both the Nusselt and Poiseuille numbers increase as the aspect ratio β of the channel decreases;

343

344

The Poiseuille number is almost unaffected by the non-dimensional radius of curvature of the corners, it does increases with R_c but negligibly so (below 0.4%). This means that rounding the corners does not increase friction losses nor, subsequently, pumping power.

³⁴⁹ - The Nusselt number is affected in a far more significant way by the value of R_c , ³⁵⁰ with the effect waning as the aspect ratio β decreases; this is to be expected, since ³⁵¹ for low β the section resembles more and more closely that of parallel plates, and ³⁵² the side walls and corners loose in significance. - The increase of Nu is monotonical, although the trend tends to flatten out for R_c higher than 0.7.

- The maximum increase in the Nusselt number is about 13% for negligible Joule heating, and increases with M_z , almost reaching 17% for $M_z = 1$.
- Polynomial correlations have been obtained for the Poiseuille and Nusselt number,
 which cover the cases considered in this study.

359 References

- [1] K. Schubert, J. Brandner, M. Fichtner, G. Linder, U. Schygulla, A. Wenka, Mi crostructure devices for applications in thermal and chemical process engineering,
 Microscale Thermophysical Engineering 5 (1) (2001) 17–39.
- [2] A. Rostami, A. Mujumdar, N. Saniei, Flow and heat transfer for gas flowing in
 microchannels: A review, Heat and Mass Transfer/Waerme- und Stoffuebertragung
 38 (4-5) (2002) 359–367.
- [3] S. Venkatesan, J. Jerald, P. Asokan, R. Prabakaran, A Comprehensive Review
 on Microfluidics Technology and its Applications, Lecture Notes in Mechanical
 Engineering (2020) 235–245.
- [4] N. Gilmore, V. Timchenko, C. Menictas, Microchannel cooling of concentrator
 photovoltaics: A review, Renewable and Sustainable Energy Reviews 90 (2018)
 1041–1059.
- [5] M. Hossan, D. Dutta, N. Islam, P. Dutta, Review: Electric field driven pumping
 in microfluidic device, Electrophoresis 39 (5-6) (2018) 702–731.
- ³⁷⁴ [6] V. Kuznetsov, Fundamental Issues Related to Flow Boiling and Two-Phase
 ³⁷⁵ Flow Patterns in MicrochannelsExperimental Challenges and Opportunities, Heat
 ³⁷⁶ Transfer Engineering 40 (9-10) (2019) 711–724.

- [7] G. L. Morini, M. Lorenzini, S. Colin, S. Geoffroy, Experimental investigation of
 the compressibility effects on the friction factor of gas flows in microtubes, in:
 Proceedings of the 4th International Conference on Nanochannels, Microchannels
 and Minichannels, ICNMM2006, vol. 2006 A, 411–418, 2006.
- [8] G. Morini, Y. Yang, M. Lorenzini, Experimental analysis of gas micro-convection
 through commercial microtubes, Experimental Heat Transfer 25 (3) (2012) 151–
 171.
- [9] Y. Yang, H. Chalabi, M. Lorenzini, G. Morini, The effect on the nusselt number
 of the nonlinear axial temperature distribution of gas flows through microtubes,
 Heat Transfer Engineering 35 (2) (2014) 159–170.
- [10] N. Kockmann, C. Holvey, D. Roberge, Transitional flow and related transport phenomena in complex microchannels, in: Proceedings of the 7th International Conference on Nanochannels, Microchannels, and Minichannels 2009, ICNMM2009,
 vol. PART B, 1301–1312, 2009.
- [11] M. Lorenzini, I. Daprá, G. Scarpi, Heat Transfer for a Giesekus Fluid in a Rotating
 Concentric Annulus, Applied Thermal Engineering 122 (2017) 118–125.
- ³⁹³ [12] M. Ohadi, K. Choo, S. Dessiatoun, E. Cetegen, Next Generation Microchannel
 ³⁹⁴ Heat Exchangers, Springer, NY, 2013.
- [13] Y. Han, Y. Liu, M. Li, J. Huang, A review of development of micro-channel heat
 exchanger applied in air-conditioning system, vol. 14, 148–153, 2012.
- ³⁹⁷ [14] P. Kew, D. Reay, Compact/micro-heat exchangers Their role in heat pumping
 ³⁹⁸ equipment, Applied Thermal Engineering 31 (5) (2011) 594–601.
- ³⁹⁹ [15] G. Morini, M. Spiga, The role of the viscous dissipation in heated microchannels,
 ⁴⁰⁰ Journal of Heat Transfer 129 (3) (2007) 308–318.

- [16] B. Kirby, Micro- and Nanoscale Fluid Mechanics, Cambridge University Press,
 Cambridge, UK, 2010.
- ⁴⁰³ [17] H. Bruus, Theoretical microfluidics, OUP, Oxford, 2010.
- [18] M. Al-Rjoub, A. Roy, S. Ganguli, R. Banerjee, Assessment of an active-cooling
 micro-channel heat sink device, using electro-osmotic flow, International Journal
 of Heat and Mass Transfer 54 (21-22) (2011) 4560–4569.
- [19] C. Rice, R. Whitehead, Electrokinetic flow in a narrow cylindrical capillary, Journal
 of Physical Chemistry 69 (11) (1965) 4017–4024.
- [20] G. Mala, D. Li, C. Werner, H.-J. Jacobasch, Y. Ning, Flow characteristics of water
 through a microchannel between two parallel plates with electrokinetic effects,
 International Journal of Heat and Fluid Flow 18 (5) (1997) 489–496.
- ⁴¹² [21] C.-Y. Wang, C.-C. Chang, Electro-osmotic flow in polygonal ducts, ELEC⁴¹³ TROPHORESIS 32 (11) (2011) 1268–1272.
- ⁴¹⁴ [22] P. Vocale, M. Geri, L. Cattani, G. Morini, M. Spiga, Electro-osmotic heat transfer
 ⁴¹⁵ in elliptical microchannels under H1 boundary condition, International Journal of
 ⁴¹⁶ Thermal Sciences 72 (2013) 92–101.
- ⁴¹⁷ [23] P. Vocale, M. Geri, G. Morini, M. Spiga, Electro-osmotic flows inside triangular
 ⁴¹⁸ microchannels, Journal of Physics: Conference Series 501 (1).
- [24] G. Morini, M. Lorenzini, S. Salvigni, M. Spiga, Thermal performance of silicon micro heat-sinks with electrokinetically-driven flows., International Journal of Thermal Sciences 45 (10) (2006) 955.
- ⁴²² [25] M. Geri, M. Lorenzini, G. Morini, Effects of the Channel Geometry and of the
 ⁴²³ Fluid Composition on the Performance of DC Electro-osmotic Pumps, Interna⁴²⁴ tional Journal of Thermal Sciences 55 (2012) 114–121.

- ⁴²⁵ [26] M. Al-Rjoub, A. Roy, S. Ganguli, R. Banerjee, Improved flow rate in electroosmotic micropumps for combinations of substrates and different liquids with and
 without nanoparticles, Journal of Electronic Packaging, Transactions of the ASME
 ⁴²⁸ 137 (2).
- [27] G. L. Morini, M. Lorenzini, S. Salvigni, M. Spiga, Thermal performance of silicon
 micro heat-sinks with electrokinetically- driven flows, in: Proceedings of the 3rd
 International Conference on Microchannels and Minichannels, 2005, vol. PART B,
 231–236, 2005.
- [28] M. Al-Rjoub, A. Roy, S. Ganguli, R. Banerjee, Enhanced electro-osmotic flow
 pump for micro-scale heat exchangers, ASME 2012 3rd International Conference
 on Micro/Nanoscale Heat and Mass Transfer, MNHMT 2012 (2012) 829–833.
- ⁴³⁶ [29] K. Pramod, A. Sen, Flow and heat transfer analysis of an electro-osmotic flow
 ⁴³⁷ micropump for chip cooling, Journal of Electronic Packaging, Transactions of the
 ⁴³⁸ ASME 136 (3) (2014) 03101201-03201214.
- [30] M. Shamshiri, R. Khazaeli, M. Ashrafizaadeh, S. Mortazavi, Electroviscous and
 thermal effects on non-Newtonian liquid flows through microchannels, Journal of
 Non-Newtonian Fluid Mechanics 173-174 (2012) 1–12.
- [31] G. Shit, A. Mondal, A. Sinha, P. Kundu, Electro-osmotic flow of power-law fluid
 and heat transfer in a micro-channel with effects of Joule heating and thermal
 radiation, Physica A: Statistical Mechanics and its Applications 462 (2016) 1040–
 1057.
- [32] M. Al-Rjoub, A. Roy, S. Ganguli, R. Banerjee, Enhanced heat transfer in a microscale heat exchanger using nano-particle laden electro-osmotic flow, International
 Communications in Heat and Mass Transfer 68 (2015) 228–235.
- [33] D. Maynes, B. Webb, Fully developed electro-osmotic heat transfer in microchannels, International Journal of Heat and Mass Transfer 46 (8) (2003) 1359–1369.

- [34] D. Maynes, B. Webb, Fully-developed thermal transport in combined pressure and
 electro-osmotically driven flow in microchannels, Journal of Heat Transfer 125 (5)
 (2003) 889–895.
- [35] A. Moghadam, Thermally Developing Flow Induced by Electro-Osmosis in a Circular Micro-Channel, Arabian Journal for Science and Engineering 39 (2) (2014)
 1261–1270.
- [36] S. Ray, D. Misra, Laminar fully developed flow through square and equilateral triangular ducts with rounded corners subjected to H1 and H2 boundary conditions,
 International Journal of Thermal Sciences 49 (9) (2010) 1763–1775.
- [37] S. Chakraborty, S. Ray, Performance optimisation of laminar fully developed flow
 through square ducts with rounded corners, International Journal of Thermal Sciences 50 (12) (2011) 2522–2535.
- [38] M. Lorenzini, G. Morini, Single-phase, Laminar Forced Convection in Microchannels with Rounded Corners, Heat Transfer Engineering 32 (13-14) (2011) 1108–
 1116.
- ⁴⁶⁶ [39] M. Lorenzini, The Influence of Viscous Dissipation on Thermal Performance of
 ⁴⁶⁷ Microchannels with Rounded Corners, Houille Blanche (4) (2013) 64–71.
- [40] M. Lorenzini, N. Suzzi, The Influence of Geometry on the Thermal Performance
 of Microchannel Heat Sinks with Viscous Dissipation, Heat Transfer Engineering
 37 (13-14) (2016) 1096–1104.
- [41] R. Webb, Principles of Enhanced Heat Transfer, Wiley, New York, 1984.
- [42] P. Tabeling, Introduction to microfluidics, Oxford University Press, Oxford, UK,
 2010.
- [43] A. Bejan, Entropy generation through heat and fluid flow, Wiley, New York, 1982.

- [44] M. Lorenzini, Electro-osmotic Flow in Rectangular Microchannels: Geometry Optimisation, Journal of Physics: Conference Series 923 (2017) 1–8.
- [45] G. Shit, A. Mondal, A. Sinha, P. Kundu, Two-layer electro-osmotic flow and heat
 transfer in a hydrophobic micro-channel with fluidsolid interfacial slip and zeta
 potential difference, Colloids and Surfaces A: Physicochemical and Engineering
 Aspects 506 (2016) 535-549.
- [46] N. Suzzi, M. Lorenzini, Viscous heating of a laminar flow in the thermal entrance
 region of a rectangular channel with rounded corners and uniform wall temperature, International Journal of Thermal Sciences 145 (2019) 10603201–10603210.
- [47] M. Lorenzini, N. Suzzi, Thermal performance optimization of microchannels with
 smoothed corners assuming laminar flow and non-negligible viscous heating, AIP
 Conference Proceedings 2191 (2019) 02010001–02010011.