

Alma Mater Studiorum Università di Bologna Archivio istituzionale della ricerca

Crystal nucleation and growth of spherulites demonstrated by coral skeletons and phase-field simulations

This is the final peer-reviewed author's accepted manuscript (postprint) of the following publication:

Published Version:

Sun C.-Y., Granasy L., Stifler C.A., Zaquin T., Chopdekar R.V., Tamura N., et al. (2021). Crystal nucleation and growth of spherulites demonstrated by coral skeletons and phase-field simulations. ACTA BIOMATERIALIA, 120, 277-292 [10.1016/j.actbio.2020.06.027].

Availability: This version is available at: https://hdl.handle.net/11585/862386 since: 2022-02-21

Published:

DOI: http://doi.org/10.1016/j.actbio.2020.06.027

Terms of use:

Some rights reserved. The terms and conditions for the reuse of this version of the manuscript are specified in the publishing policy. For all terms of use and more information see the publisher's website.

This item was downloaded from IRIS Università di Bologna (https://cris.unibo.it/). When citing, please refer to the published version.

(Article begins on next page)

This is the final peer-reviewed accepted manuscript of:

Goffredo S.;Falini G.;: Crystal nucleation and growth of spherulites demonstrated by coral skeletons and phase-field simulations. ACTA BIOMATERIALIA, 120. ISSN 1742-7061.

DOI: 10.1016/j.actbio.2020.06.027

The final published version is available online at: https://dx.doi.org/10.1016/j.actbio.2020.06.027

Rights / License:

The terms and conditions for the reuse of this version of the manuscript are specified in the publishing policy. For all terms of use and more information see the publisher's website.

This item was downloaded from IRIS Università di Bologna (<u>https://cris.unibo.it/</u>)

When citing, please refer to the published version.

Crystal nucleation and growth of spherulites demonstrated by coral skeletons and phase-field simulations $\stackrel{\star}{\approx}$

Chang-Yu Sun ^{a, b}, László Gránásy ^c, Cayla A. Stifler ^a, Tal Zaquin ^d, Rajesh V. Chopdekar ^e, Nobumichi Tamura ^e, James C. Weaver ^f, Jun A.Y. Zhang ^a, Stefano Goffredo ^{g, k}, Giuseppe Falini ^{h, k}, Matthew A. Marcus ^e, Tamás Pusztai ^c, Vanessa Schoeppler ⁱ, Tali Mass ^d, Pupa U.P.A. Gilbert ^{a,j,1, *}

^a Department of Physics, University of Wisconsin, Madison, WI 53706, USA

^b Materials Science Program, University of Wisconsin, Madison, WI 53706, USA

^d University of Haifa, Marine Biology Department, Mt. Carmel, Haifa 31905, Israel

^fWyss Institute for Biologically Inspired Engineering, Harvard University, Cambridge, MA 02138, USA

⁸ Marine Science Group, Department of Biological, Geological and Environmental Sciences, University of Bologna, Via Selmi 3, I-40126 Bologna, Italy

^h Department of Chemistry "Giacomo Ciamician", Alma Mater Studiorum – University of Bologna, Via Selmi 2, 40126 Bologna, Italy

ⁱ B CUBE–Center for Molecular Bioengineering, Technische Universität Dresden, 01307 Dresden, Germany

^j Departments of Chemistry, Geoscience, Materials Science, University of Wisconsin, Madison, WI 53706, USA

^k Fano Marine Center, The Inter-Institute Center for Research on Marine Biodiversity, Resources and Biotechnologies, viale Adriatico 1/N, 61032 Fano, Pesaro Urbino, Italy

ARTICLE INFO

Article history: Received 8 April 2020 Revised 16 June 2020 Accepted 16 June 2020 Available online 23 June 2020

Keywords: Crystal nucleation Crystal growth Coral Spherulite Sprinkle Polymer Semicrystalline Stylophora Balanophyllia Oculina Phyllangia Turbinaria Acropora Madracis Porites Favia Blastomussa Montipora Micromussa Brunauer-Emmett-Teller (BET)

ABSTRACT

Spherulites are radial distributions of acicular crystals, common in biogenic, geologic, and synthetic systems, yet exactly how spherulitic crystals nucleate and grow is still poorly understood. To investigate these processes in more detail, we chose scleractinian corals as a model system, because they are well known to form their skeletons from aragonite (CaCO₃) spherulites, and because a comparative study of crystal structures across coral species has not been performed previously. We observed that all 12 diverse coral species analyzed here exhibit plumose spherulites in their skeletons, with well-defined centers of calcification (CoCs), and crystalline fibers radiating from them. In 7 of the 12 species, we observed a skeletal structural motif not observed previously: randomly oriented, equant crystals, which we termed "sprinkles". In Acropora pharaonis, these sprinkles are localized at the CoCs, while in 6 other species, sprinkles are either layered at the growth front (GF) of the spherulites, or randomly distributed. At the nano- and micro-scale, coral skeletons fill space as much as single crystals of aragonite. Based on these observations, we tentatively propose a spherulite formation mechanism in which growth front nucleation (GFN) of randomly oriented sprinkles, competition for space, and coarsening produce spherulites, rather than the previously assumed slightly misoriented nucleations termed "non-crystallographic branching". Phase-field simulations support this mechanism, and, using a minimal set of thermodynamic parameters, are able to reproduce all of the microstructural variation observed experimentally in all of the investigated coral skeletons. Beyond coral skeletons, other spherulitic systems, from aspirin to semicrystalline polymers and chocolate, may also form according to the mechanism for spherulite formation proposed here

* Corresponding author.

¹ Previously publishing as Gelsomina De Stasio.

^c Institute for Solid State Physics and Optics, Wigner Research Centre for Physics, PO Box 49, 1525 Budapest, Hungary

^e Advanced Light Source, Lawrence Berkeley National Laboratory, Berkeley, CA 94720, USA

^{*} Part of the Special Issue on Biomineralization: From Cells to Biomaterials, associated with the BIOMIN XV: 15th International Symposium on Biomineralization, held at the Ludwig Maximilian University, Sept 9-13, 2019, organized by Wolfgang Schmahl and Erika Griesshaber.

E-mail address: pupa@physics.wisc.edu (P.U.P.A. Gilbert).

Statement of Significance

Understanding the fundamental mechanisms of spherulite nucleation and growth has broad ranging applications in the fields of metallurgy, polymers, food science, and pharmaceutical production. Using the skeletons of reef-building corals as a model system for investigating these processes, we propose a newspherulite growth mechanism that can not only explain the micro-structural diversity observed in distantly related coral species, but may point to a universal growth mechanism in a wide range of biologically and technologically relevant spherulitic materials systems.

1. Introduction

Spherulites comprise acicular crystals radiating from common centers. They are widespread and can be formed in metals [1], polymers or organic molecules [2-5], minerals crystallizing from melts [6,7], and biominerals, including eggshells [8], otoliths [9], kidney stones [10], and coral skeletons [11,12]. While it is well known that spherulites grow into spheres at micron, millimeter, or even centimeter scales [5,13]], the nucleation and growth mechanisms at the nanometer scale are poorly understood. Early studies from the late 1800s and early 1900s recognized that spherulitic structures analogous to geologic ones were observed in coral skeletons [14,15], and were therefore suggested to be simply physicochemical results of "competition for space" during crystal growth [16]. Other studies investigating coral skeletal formation, revealed that organics, including proteins [17,18] and polysaccharides [19,20], play important roles in nucleation, polymorph selection [21], crystal morphology, and orientation [22,23]. Exactly how crystals form spherulites in coral skeletons thus remains unsettled.

In order to gain insight into the fundamental mechanisms of spherulitic crystal growth, in the present study we analyzed the skeletons of a wide range of morphologically diverse, and distantly related scleractinian corals, also known as stony corals, because they form hard aragonite (CaCO₃) skeletons.

At the centimeter scale, the skeletons of scleractinian corals are morphologically diverse: they can be massive as in *Favia* and *Porites* genera, branching as in *Stylophora* and *Acropora*, encrusting as in *Phyllangia* and *Oculina*, or table-like as in *Turbinaria*. At the microscopic scale, however, all modern stony coral skeletons reveal morphological similarities, displaying needle-like aragonite crystal fibers radiating from centers of calcification (CoCs) [16,24–32], and forming plumose spherulites [11,22,33–36].

Historically, spherulites have been defined as a radial distribution of acicular crystals with a common center point, forming a spherical geometry. The center, however, does not have to be a single point; it can be a straight or curved line, or even a twodimensional surface.

If the centers are along lines or surfaces, spherulites are termed "plumose", as their cross-sections resemble plumes or feathers. Despite their name, in three-dimensions, plumose spherulites resemble bottle brushes or feather dusters, more than single, two-dimensional feathers. In coral skeletons, the spherulites observed here and previously are plumose spherulites.

A variety of methods have been used to characterize coral spherulites, all demonstrating that CoCs have a micro-granular structure [37–39], and in contrast to their adjacent aragonitic fibers, contain both aragonite and stable amorphous calcium carbonates, and greater concentrations of magnesium and organics [19,40–45].

Although all previous studies of coral skeletal fibers observed and described the radial distribution of their crystal long axes,

there are, thus far, only two reports (from *Porites* sp. and *Stylophora pistillata* [11,12]) describing quantitatively their precise crystal orientation directions and thus confirming unambiguously that coral skeleton growth in these two species is indeed spherulitic. Due to this limited sample size, however, several questions regarding the details of coral skeleton formation remain:

- (a) Do other corals also form their skeletons spherulitically or are there alternative growth modes?
- (b) Are the *c* axes of aragonite crystal fibers oriented along the ra- dial growth direction?
- (c) How do spherulites grow? Can we learn new insights from the study of a diverse set of coral skeletons regarding how crystal nucleation and growth occur in spherulites?
- (d) If so, can the insights be generalized beyond coral skeletons to other materials systems?

The answers to the first two questions above are not as trivial as they might appear, based exclusively on the morphology of coral skeletons. To illustrate this point in a different biomineral system, in human enamel it was long established that nanocrystals in each enamel rod are elongated, parallel to one another, and cooriented. Recent analysis, however, demonstrated that those morphologically parallel crystals are not at all co-oriented, nor is the *c*-axis of each nanocrystal oriented along the crystal's long axis [46]. To a much smaller extent, this effect was also observed in parrotfish teeth [47,124]. In contrast, in synthetic hydroxyapatite spherulites, and synthetic [11] and biogenic aragonite spherulites [48], the *c*-axes are oriented along each crystal's long axis [49]. Together, these results obtained from different crystal systems demonstrate that crystal long axes and *c*-axes are not necessarily parallel.

To avoid confusion, and from this point forward, crystallites of any kind will be called "grains" to conform with the common materials science terminology. In coral skeletons, these grains are the micro- or nano-crystals usually termed fibers or CoCs by coral researchers.

Much of the confusion regarding the spherulitic growth of coral skeletons stems from the observation that the outer surface, which is the growth front of a coral skeleton, may or may not be spherulitic in morphology [20,50,51]. For example, Fig. 1 shows scanning electron microscopy (SEM) images of corallites from three distantly related coral genera (Fig. S1). Despite the fact that the bulk, mature skeletons exhibit a distinctly spherulitic morphology, the growth fronts may vary from the smooth and disordered *Cyphastrea* sp. to the well-defined particle-like crystallites of *Balanophyllia* sp. (Fig. 1). Previous studies on the ultrastructure of sectioned coral skeletons using SEM and TEM [12,48,52], Polarized Light Microscopy (PLM) [22,36], and Electron Back Scatter Diffraction (EBSD) [53,54], however, have only revealed the presence of spherulitic aragonite, with no indication of the



Balanophyllia sp.

Porites sp.

Cyphastrea sp.

Fig. 1. Scanning electron microscopy (SEM) images of corallites from three distantly related coral genera: *Balanophyllia*, *Porites*, and *Cyphastrea* (top row). The bulk mature skeleton is always spherulitic (middle row), but the fine-scale morphology at the growth front varies widely across corals (bottom row).

presence of these smaller-scale particulate features. Thus, the goals of the present study (questions (a) and (b)) are to investigate the potentially widespread nature of this particle-like skeletal structural motif, identify key skeletal maturation pathways (questions (c) and (d)), and attempt to reconcile the particles at the skeleton growth front described here (Fig. 1) with those reported previously [20,51,55,56] and their formation mechanism. To address these questions, we present here 60-nm resolution, large area (up to 200 μ m \times 300 μ m), crystal orientation maps acquired with Polarization-dependent Imaging Contrast (PIC) mapping, which uses PhotoEmission Electron spectroMicroscopy (PEEM) [11,57–61],

from the skeletons of 12 distantly related and morphologically diverse coral species. The results obtained from these structural characterization studies were used to validate contrasting hypotheses related to growth front nucleation (GFN), an umbrella term that includes all possible microscopic mechanisms that lead to the formation of grains of new orientations at the growth front [62]. Historically, nucleation of crystals with slight misorientation has been called "non-crystallographic branching" (NCB), and has been assumed to explain how spherulitic crystals nucleate and grow [3,4,63,64]. These mechanisms, however, still need experimental verification, and this paper is aimed at addressing precisely this point using coral skeletons as a model system.

2. Materials and methods

Detailed materials and methods are provided in Appendix A. Briefly, coral skeletons (Appendix A.1) were embedded, polished, coated as described previously [65], and imaged on the PEEM-3 beamline 11.0.1.1 at the Advanced Light Source, LBNL, Berkeley, CA. Stacks of PEEM images were acquired at the oxygen K-edge π^* peak energy (534 eV), while rotating the linear polarization [11] to produce PIC maps using Igor Pro[®] (WaveMetrics, Lake Oswego, OR) and the Gilbert Group (GG) Macros [66] (Appendix A.2–A.3). Radiation damage to the samples was not observed in any of the PIC mapping experiments [58,67–69]. Other methods like SEM, DNA, BET, μ XRD, and EPMA analyses are also described in Appendix A.3–A.8 and phase-field simulations in A.9.

2.1. How to read a PIC map

Fig. 2a and b show representative PIC maps of two coral skeletons across large areas, from two distantly related species: *Stylophora pistillata* (*Sp*) and *Balanophyllia europaea* (*Be*) acquired from the locations shown in the PLM images in Figs. S2–S3. Colors in PIC maps, including hue and brightness, quantitatively display the azimuthal and polar angles of the *c*-axis with respect to the



Fig. 2. Merged PIC maps of (a) *Stylophora pistillata* (*Sp*) and (b) *Balanophyllia europaea* (*Be*) coral skeletons. (c) Color bar for PIC maps in (a) and (b). Centers of calcification (CoC) extend along a non-straight line between the two CoC labels in *Sp*. No CoCs are visible in this particular *Be* region. Notice the acicular crystal fibers (F) characteristic of spherulites, changing color and thus orientation only slightly across grain boundaries, and sprinkles (S), which are smaller crystals changing color abruptly across boundaries. Sprinkles are found in the mature skeletons of *Be*, but not in *Sp*, whereas spherulitic crystal fibers appear in both skeletons. Inset in (b) shows a higher magnification PIC map of the sprinkles, which are indicated by the arrows and are interspersed with fibers. (d) Distributions of angular distances between the *c-axes* of adjacent crystals in fibers in *Sp* and *Be* skeletons. Notice that in spherulitic crystal fibers, the angular distances between the *c-axes* of *Be*, *Oculina patagonica* (*Op*), and *Ap* skeletons. Notice that in spherulitic crystal fibers, the angular distances are always within 35°, whereas in sprinkles of *Be*, *Oculina patagonica* (*Op*), and *Ap* skeletons. Notice that in spherulitic crystal fibers, the angular distances are always within 35°, whereas in sprinkles, (F) or interpretation of the references to color in this figure, the reader is referred to the web version of this article.)

polarization plane, which is 60° from the image plane. The crystal *c*-axis projected onto the polarization plane is termed the *c*'-axis [11,58], and its *c*' angle is quantitatively displayed by the hue in the color bar in Fig. 2 c: vertical in-plane (with respect to the polarization plane) is defined as 0° (cyan), clockwise and counter-clockwise rotations from 0° are positive and negative angles, respectively, and horizontal in-plane is $+90^{\circ}$ or -90° (both red). The sample is mounted vertically, and the synchrotron x-ray beam illuminates the sample from the right at a grazing incidence angle of 30°. The polarization plane, perpendicular to the beam, is therefore rotated 60° with respect to the sample surface and intersects it along the vertical. Cyan crystals with their *c*-axes at 0°, therefore, have their *c*-axes in-plane in both the image and the polarization plane, but crystals with negative angles have *c*-axes coming out of the image plane at an angle of 60° from it and positive ones have their *c*-axes going in behind the image plane angle, again with

respect to the polarization plane, with 100%-brightness color indicating in-plane and 0% brightness (black) indicating 90° off-plane [58,59]. Black crystals, therefore, have their *c*-axes directed into the beam.

2.2. Phase-field simulations

In the simulations we employed a phase-field model that incorporates growth front nucleation (GFN) [70,71], an approach that was specially designed to describe the formation of complex polycrystalline structures in polymers and alloys as described in Appendix A.9. The model, adopted here with modifications, describes the formation of new crystal grains, misaligned with respect to the parent crystal. The frequency and orientation of GFN events is governed by the relative magnitudes of the rotational and translational diffusion coefficients, $D_{\rm rot}$ and $D_{\rm trans}$. $D_{\rm rot}$ determines how easy it is for a molecular unit to rotate around its axis and is associated with the geometry of the molecular unit, whereas $D_{\rm trans}$ determines how easy it is for the molecular unit to travel through the liquid medium towards the growth front. Therefore, the ratio of $D_{\rm rot} / D_{\rm trans}$ determines how misaligned the molecular unit is when it arrives at the growth front and solidifies. Accord- ingly, high $D_{\rm rot} / D_{\rm trans}$ ratio results in epitaxial growth, whereas low $D_{\rm rot} / D_{\rm trans}$ ratio results in randomly oriented grains as shown in Appendix A.9.3 and Fig. A.9.

3. Results and discussion

3.1. Expected aragonite spherulite structures in PIC maps

In *Sp* (see Table 1 for this and all other coral species abbreviations) bulk skeletons, aragonite crystal fibers form spherulitic bundles, as shown in Fig. 2 a. In each spherulite bundle, acicular crystal fibers always have their *c*-axis oriented along the long axis of the crystal, and adjacent crystal fibers are always only slightly misoriented with respect to their neighboring fibers, with angular distance of *c*-axes across grain boundaries smaller than 35° , which is a characteristic of all spherulites, and in PIC maps cor- responds to similar colors in adjacent fibers (Fig. 2 a). The CoCs appear nanoparticulate and exhibit similar adjacent colors. Abrupt color changes, therefore, are only observed at the boundaries of

Table 1

Summary of all coral species studied here, and the crystal structures observed in their mature skeletons.

| Coral skeleton structures observed | | | n structures ved | Genus and species | Clade | Morphology | Geographic origin | Climate |
|---------------------------------------|----------------------------|---------------------|---------------------|---|---------|------------|----------------------|------------------|
| spherulitic fibers and CoCs | | | | Stylophora pistillata (Sp) | Robust | Branching | Red Sea | sub- tropical |
| | | | | Turbinaria peltata (Tp) | Complex | Table-like | Indo-Pacific | tropical |
| | | | | Porites lutea (Pl) | Complex | Massive | Red Sea | sub- tropical |
| | | | | Montipora turgescens (Mt) | Complex | Encrusting | Indo-Pacific | tropical |
| | | | | Micromussa Iordhowensis (MI) | Robust | Massive | Indo-Pacific | tropical |
| | small sprinkles (0.2-2 µm) | | | Phyllangia americana mouchezii (Pam) | Robust | Encrusting | Mediterranean Sea | temperate |
| | | | | Oculina patagonica (Op) | Robust | Encrusting | Mediterranean Sea | temperate |
| | | | concentric rings | Acropora pharaonis (Ap) | Complex | Branching | Red Sea | sub- tropical |
| | | sprinkles (2-20 µm) | | Blastomussa merleti (Bm) | Robust | Massive | Indo-Pacific | tropical |
| | | | | Balanophyllia europaea (Be) | Complex | Solitary | Mediterranean Sea | temperate |
| | | | | Madracis pharensis (Mp) | Robust | Encrusting | Mediterranean Sea | temperate |
| | | large | | <i>Favia</i> sp. <i>(Fs)</i> | Robust | Massive | Red Sea | sub- tropical |

two spherulitic bundles (Fig. 2 a). In Fig. 2 a the fibers labeled "F" are red, cyan, or magenta, indicating that their *c*-axes are nearly perpendicular to the image plane, parallel to it and vertical, or parallel and rotated in-plane, respectively. Even where the fibers do not appear elongated, e.g. the red fibers labeled F in Fig. 2 a, they are indeed elongated, but observed here in cross-section. All other 11 species had similar spherulitic structures to *Sp* in their skeletons (Figs. 3–6 and S2–S5). Thus, fibers in coral skeletons are spherulitic, and their *c*-axes are invariably oriented along the long axis of the fiber, as expected from extensive morphological studies [16,26,27,29–31,39,72–74] as well as crystal orientation ones [11,12,53,75].

3.2. Characterization of randomly oriented crystals termed "sprinkles"

In addition to spherulitic fibers and CoCs, *Be* shows crystals with abrupt change of colors across grain boundaries, interspersed with spherulitic crystal fibers, and ranging in size between 0.2 and 20 μ m, (Fig. 2b). We termed these crystals "sprinkles", as they are

reminiscent of colorful sugar sprinkles on cakes, cupcakes, or cookies. Sprinkles are equant, that is, not elongated, untextured, and randomly oriented with respect to their neighboring grains. The angular distance of *c*-axes (Δc) across grain boundaries is narrowly distributed for spherulitic crystal fibers ($\Delta c = 0^{\circ} -35^{\circ}$), but randomly distributed for sprinkles ($\Delta c = 0^{\circ} -90^{\circ}$), as shown in Fig. 2 d and e. Multiple areas per sample, and several samples of *Sp* and *Be* from different skeletons were analyzed, all confirming that the results in Fig. 2 are representative and reproducible.

3.2.1. Sprinkles are observed in the coral skeletons of 7 out of 12 coral species

To determine whether sprinkles are unique to *Be* or common to other species, we examined additional coral skeletons from different coral clades (robust or complex) [76], different growth morphologies (branching, solitary, encrusting, table-like, or massive), and of different geographic origins (Indo-Pacific, Red Sea, and Mediterranean Sea). The 12 species analyzed are listed in Table 1, along with the abbreviation of their genus and species, their clade,



Fig. 3. PIC maps of the 5 coral species that exhibit abundant small (0.2–2 µm) sprinkles across their skeletons. These are *Phyllangia americana mouchezii (Pam), Oculina patagonica (Op), Acropora pharaonis (Ap), Balanophyllia europaea (Be),* and *Blastomussa merleti (Bm).* Sprinkles (S) appear as randomly colored and oriented crystals smaller than fiber (F) crystals. In *Ap* they are localized in centers of calcification (CoCs, between pairs of CoCs labels), in *Op* and *Be* at the surfaces of fiber bundles, which during coral skeleton growth were the growth fronts (GF, between pairs of GF labels). In *Pam* and *Bm* sprinkles appear everywhere interspersed with fibers. The box in d is magnified in Fig. 6d. (For interpretation of the references to color in this figure, the reader is referred to the web version of this article.)

morphology, geographical origins, and climates. The phylogenetic tree for all 12 species is presented in Fig. S1.

Out of the 12 species analyzed, 7 species exhibited sprinkles. Of these, 3 exhibited only small sprinkles (0.2–2.0 μ m, *Pam*, *Op*, *Ap*) (Fig. 3), 2 showed only large sprinkles (2–20 μ m, observed in *Mp*, *Fs*) (Fig. 4), and 2 showed both small and large sprinkles (*Be*, *Bm*) (Figs. 2b, 3, and 4). Small and large sprinkles, e.g.

the ones indicated by arrows in Figs. 3 and 4, have very different colors at their boundaries, e.g. complementary colors such as red and cyan, or green and magenta, or blue and yellow, thus they are misoriented sprinkles. Five out of 12 species showed no sprinkles, or so few that they could not be unambiguously interpreted as sprinkles: they could have been fibers from other spherulites either in front or behind the analyzed polished sur-



Fig. 4. PIC maps of the 4 coral species that exhibit large $(2-20 \ \mu\text{m})$ sprinkles across their skeletons. These are *Blastomussa merleti (Bm), Madracis pharensis (Mp), Favia* sp. (*Fs),* and *Balanophyllia europaea (Be)*. Arrows indicate a few large sprinkles, but many more are visible. Large sprinkles are distinct from fibers (F) not by size but by crystal orientations: they form > 35° angles with their neighboring crystals, whereas fiber crystals only form small angles (< 35°) with respect to adjacent fibers in the same bundle. Nanoparticulate crystals (between pairs of CoCs labels) are visible in the CoCs of *Mp* and *Be*. Nanocrystals in the CoCs are not randomly oriented, but rather oriented similarly to their neighboring crystals. CoCs, therefore, cannot be sprinkles. (For interpretation of the references to color in this figure, the reader is referred to the web version of this article.)



Fig. 5. PIC maps of the 5 coral species that exhibit few or no sprinkles. These are *Turbinaria peltata* (*Tp*), *Stylophora pistillata* (*Sp*), *Porites lutea* (*Pl*), *Montipora turgescens* (*Mt*), and *Micromussa lordhowensis* (*Ml*). Again centers of calcification (CoCs, between pairs of CoCs labels) are distinguishable by their nanoparticulate appearance along a straight line in *Tp*, a long tortuous line in *Sp*, four parallel lines in *Pl* only one of which is between CoCs labels, and in *Mt*. As in Fig. 4, none of these CoCs exhibit any sprinkles. Arrows indicate the very few visible sprinkles. These are so few that they could belong to out-of-plane bundles of fibers, thus these 5 species are described as non-sprinkle retaining.

face. The species with no sprinkles include *Sp*, *Tp*, *Pl*, *Mt*, and *Ml* (Fig. 5).

3.2.2. Sprinkles are equant and are not fibers from other spherulites

We stress that sprinkles in *Be, Bm, Pam, Op, Ap, Mp and Fs* are never elongated, therefore they must be approximately equant, un-

like the fibers that are always elongated. If sprinkles were elongated, observing thousands of them as presented here (Figs. 2b, 3, 4 and others) should show at least a few with their long axis randomly oriented but lying in plane and thus appearing elongated. Since such randomly oriented, elongated crystals never appeared in any of the PIC maps, we conclude that sprinkles are equant.

Furthermore, since the sprinkles observed in Be, Bm, Pam, Op, and Ap are randomly oriented, they cannot be fibers from other spherulites in front or behind the image plane. If they were, they would have colors different from the main spherulite imaged, but similar to one another. The observed random distribution of colors (e.g. Fig. 2 e) implies that, if sprinkles were fibers from other spherulites, they would have to belong to tens of different spherulites, which is geometrically impossible.

In a few PIC maps, a small set of differently oriented crystals do appear at the boundaries between two spherulite bundles of fiber crystals (e.g. arrows in Pl, Mt, Ml Fig. 5d-f). These sprinkles are so few that they could be from 1 or 2 other spherulites in front or behind the image plane. We therefore conservatively placed Pl, Mt, Ml in the sprinkle-free group.

3.2.3. Sprinkles are made of aragonite, with higher Na and Mg, and lower Sr

Powder X-ray diffraction (XRD) analysis of bulk Be skeletons

(Fig. S6) and X-ray absorption near edge structure (XANES) spectroscopy at the Ca L -edge acquired selectively from sprinkles and fibers in *Be* skeletons (Fig. S7) and fibers in *Sp* skeletons identified aragonite as the sole crystalline polymorph in sprinkles and fibers lines, and fibers radiated from sprinkles instead of CoCs. One could, alike [58].

sprinkles contain significantly more Na and Mg, and less Sr than for the other 11 species analyzed here. spherulitic crystal fibers (Table S1). The higher amount of Mg and therefore Mg/Ca ratio has been observed before in the CoCs of various coral species [77-79], and may be associated with organics, an amorphous phase [80], or increased local pH [81]. Under the experimental conditions employed here, sprinkles are identified as fully crystalline aragonite, and thus the local variation in Mg incorporation may be related to the presence of different concentrations of intracrystalline Mg-binding macromolecules [21].

Synchrotron X-ray microdiffraction (µXRD), done in monochromatic powder diffraction mode, showed that in the aragonite {111} family of planes, the *d*-spacing is 0.05 \pm 0.02% larger in sprinkles than in spherulitic fiber crystals (Fig. S8), which is also consistent with the presence of organics in sprinkle aragonite [82]. Because all Ap skeletons have sprinkles only at CoCs (Fig. 3d and 6) and the vertical black line in Fig. S8 is definitely a line of CoCs, we can confidently interpret the µXRD data transect as spanning spherulitic fibers on the left, CoC-sprinkles, and again fibers on the right.

3.2.4. Sprinkles are not easily recognizable in SEM images

In all previous studies of coral skeletons from all species, the skeletons were observed to grow as spherulites, thus the observation of a different non-spherulitic structure, the sprinkles, was unexpected. Interestingly, SEM images of etched mature Be skeletons, such as those in Fig. S9, show spherulitic crystals, and where crystals are not acicular and radially distributed, the parsimonious interpretation is that they are still spherulitic and acicular but oriented perpendicular to the imaging plane. It is also possible that, because the small sprinkles are 0.2-2.0 um, they could be mistaken for fragmented fibers in fractured samples, or they could be dissolved preferentially in partially etched samples. It is therefore not surprising that previous reports, based solely on morphological studies of sectioned, fractured, or etched coral skeletons, did not describe sprinkles. The results presented here, in contrast, demonstrate that crystal orientation analysis is useful to identify sprinkles and distinguish them from off-plane sectioned spherulites.

3.2.5. Can sprinkles be fusiform crystals?

Previous SEM studies of coral skeleton growth described [86,87], and Sp [88]. These were 0.3-3 µm spindle-shaped crystals, observed at the surface of the growing skeleton, and interpreted as early-stage depositions in coral skeleton formation, distinct from acicular aragonite crystal fibers [83]. Although their size is similar to the small sprinkles found in PIC maps, fusiform crystals were never reported to appear in the bulk of mature coral skeletons, thus they may or may not be sprinkles. Sprinkles never appear fusiform in shape, so it is difficult to conclude with certainty that fusiform crystals become sprinkles, once they are incorporated into the growing skeleton. But their equant, random shape may be due to their observation here within the skeleton, and therefore at a later developmental stage.

3.2.6. Sprinkles are not CoCs. in general, but are CoCs in Acropora

The small sprinkles observed in Be. Pam. Op cannot be CoCs. because acicular crystal fibers radiating from them were never observed. Furthermore, in most species, wherever CoCs were recognizable by their characteristic nanoparticulate structure and by the fibers radiating from them, CoC nanocrystals were not randomly oriented, but rather, neighboring crystals had similar orientations (Figs. 2 a, 3 e, 4 c, e, 5b, c, d, e).

In one species only, Ap, randomly oriented sprinkles were colocalized with CoCs (Figs. 3d and 6), they were arranged along therefore, conclude that sprinkles are the first nucleated crystals, Electron Probe MicroAnalysis (EPMA), however, showed that and occur only at the CoCs, but this interpretation does not hold

3.2.7. Sprinkles are at the growth front (GF) of spherulitic bundles in Be and Op

In all species, sprinkles are interspersed with spherulitic crystal fibers. They are observed in distantly related species, therefore,

they are a broadly occurring crystal growth mode in coral skeletons. In two regions of Be and Op skeletons, sprinkles appear to be layered around the GF of fanning spherulitic fiber crystals (Fig. 3c and e, between pairs of GF labels). This observation is consistent with GFN of sprinkles, which then either become fibers or are trapped as sprinkles, as described below.

3.3. Concentric rings in Acropora

In addition to sprinkles, spherulitic fibers, and CoCs, the Ap skeleton showed a fourth micro-scale structure - concentric rings approximately 5–20 µm apart, labeled "R" in Fig. 6a and magnified in Fig. 6b. Among the 12 species analyzed here, these concentric rings were only observed in Ap, and while these features were previously described in other Acropora species, they have not yet been fully characterized [36,89,90].

The concentric rings are composed of elongated slightly misoriented nanocrystals, as confirmed by the distribution of Δc in

Fig. 2 d, and thus, according to the quantitative definition introduced by Sun et al. [11] they are spherulitic. However, unlike previously known spherical or plumose spherulites that form fanning bundles of fibers (Fig. 2 a, and middle of Fig. 6 a), they instead

form curved layered structures. From the literature, these concentric rings are likely cross-sections of small protrusions on the skeleton surface, termed "spiniform trabeculae" [89] or "shingles" [36]. Interestingly, unlike spherulitic crystals fanning from CoCs, the nanocrystal domains in the concentric rings do not seem to coarsen as they grow, further confirming that the concentric rings

are a distinct structure compared to plumose spherulite fibers radiating out of CoCs.

3.4. Coral skeleton are completely space-filling

At the millimeter scale, which is the scale of the polyp, all "fusiform crystals" in a variety of species, including Acropora cer- coral skeletons are porous. To measure whether or not coral skelevicornis [83], Pocillopora damicornis [84,85], Galaxea fascicularis tons are space-filling at the nano- and micro-scale, and if so, how



Fig. 6. a: PIC map of *Acropora pharaonis* (*Ap*) coral skeleton, showing sprinkles (S) concentrated at the CoCs (between pairs of CoC labels), spherulitic crystal fibers (F) fanning out from the CoCs, and concentric rings (R), which consist of finer spherulitic fiber crystals. Boxes b, c indicate the areas magnified in panels b, c. b: Magnified concentric rings, showing that these are made of nearly co-oriented acicular crystals. c: Magnified sprinkles from CoCs. d: Sprinkles at the boundary of CoCs and fiber crystals, magnified from the box area in Fig. 3d. Arrows indicate two blue sprinkles that expand radially into -30° oriented fibers. Red and green sprinkles do not grow as they run into other crystals. In panels a and d pixels are 60 nm, in b and c they are 20 nm. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

Table 2

Specific surface area data of coral skeletons measured by the Brunauer-Emmett-Teller (BET) method reveal they are as space-filling as single crystals of geologic aragonite. The BET results are typical of biogenic minerals, similar to those previously published for sea urchin spines, spicules, and teeth [92], and very different from those usually measured for aggregates of nanoparticles, which are typically in the 20 0–30 0 m² /g range and thus highly porous [91].

| Sample ID | Specific surface area 1st measurement (m^2/g) | Specific surface area 2nd measurement (m^2/g) | Average (m^2/g) |
|--------------------------|---|---|--|
| <i>Sp</i> coral skeleton | 3.78 | 3.53 | $\begin{array}{l} 3.66 \pm 0.18 \\ 4.28 \pm 0.52 \\ 1.70 \pm 0.04 \end{array}$ |
| <i>Be</i> coral skeleton | 4.64 | 3.91 | |
| Geologic aragonite | 1.67 | 1.73 | |

much, we used the Brunauer-Emmett-Teller (BET) method [91,92]. As shown in Table 2, the specific surface area of powdered coral skeletons from *Sp* and *Be* indicates that they are as space-filling as single crystals of geologic aragonite.

3.5. Hypothesis: sprinkles are proto-fibers

Since sprinkles formed in distantly related species are identical in mineral phase to spherulitic crystal fibers, and are interspersed with fibers, we tested the hypothesis that sprinkles are proto-fibers, that is, that they are the first-nucleated seed of each crystalline fiber in a spherulite, and that the existence of sprinkles involves thermodynamic and kinetic controls of the crystallization process during coral biomineralization.

In coral skeletons as well as other spherulitic crystal systems, the nanoscale mechanism by which a new, differently oriented crystal is nucleated and then either grows or shrinks remains unknown (questions (c) and (d)), despite recent efforts [93]. New nucleation events, however, must occur all the time during spherulitic growth, not only at the center of a sphere or at the CoCs, but everywhere, in order to fill space. Otherwise, acicular crystals would diverge from one another as spokes on a wheel,



Fig. 7. Schematic of spherulite growth mechanisms. All cases a, b, c share growth front nucleation (GFN), and, in the final spherulite, radial crystals oriented and thus colored similarly to their neighboring crystals. a. This is the spherulite formation mechanism proposed here: All newly nucleating crystals have random orientations (small hexagons with diverse colors, termed sprinkles), and because of competition for space they grow only if they are radially oriented. Coarsening makes larger crystals grow at the expense of smaller crystals, thus resulting in sprinkle-free spherulites. b. In a subset of coral skeletons the sprinkles are retained, because of incomplete or absent coarsening. These are the exceptional cases suggesting the formation mechanism for all spherulites, potentially. c. All newly nucleating crystals have orientation similar but not identical to the mother crystal. This previous assumption was termed non-crystallographic branching, and is ruled out by the alternative growth mechanism in a, inspired by coral skeletons.

with increasingly large gaps between crystals. This is never the case in spherulites, whether biogenic (see Table 2 and [92]), geologic, or synthetic: spherulites are always space-filling.

We propose that randomly oriented crystals, such as the sprinkles observed here, solve this problem: they are the firstnucleated, initially randomly oriented seeds of fiber crystals, which, if they are nearly co-oriented with their neighboring crystals, have space to grow larger radially, if not, they do not, run into one another during growth and remain smaller. In the first case, the sprinkle is a protofiber, in the second it is misoriented. We tentatively propose that a coarsening process makes small, mis-oriented sprinkles disappear. Occasionally, in 7 of the 12 coral species, either the organics likely trapped in sprinkles, or other mechanisms, stabilize the sprinkles and make them resist the coarsening process, which, we further hypothesize, occurs spontaneously, and is therefore common to biogenic, geologic, and synthetic spherulitic growth.

The randomly oriented sprinkle seeds observed here do not nucleate in any mechanism previously observed or simulated. In the data presented, sprinkles are frequently nucleated at all distances from spherulite centers, the CoCs, thus a mechanism that includes and explains their existence is necessary.

3.6. Growth front nucleation (GFN) in coral skeletons

The sprinkles observed in Be and Op are preferentially localized along growth fronts as presented in Fig. 3 c and e. This suggests that GFN occurs in coral skeletons, and that sprinkles are the first nucleated crystals at the GF. The main technique used to model GFN in this paper is phase-field simulation using a phase-field model incorporating GFN [70,71], briefly described in Section 2.2 and in greater detail in Appendix A.9.

3.7. Proposed spherulitic growth mechanism: GFN of sprinkles

Based on the observation of sprinkles at GFs, and the hypothesis that sprinkles are proto-fibers, here we propose a mechanism for the growth of spherulites that includes and explains sprinkles. The mechanism of spherulite growth we propose is summarized in Fig. 7, and it has four stages:

- (1) Randomly oriented sprinkles nucleate from a liquid immediately outside the liquid-solid interface, or from an amorphous precursor solid inside the interface, and at the expense of the amorphous solid [94]. In corals, the interface is the surface of the growing coral skeleton, and nucleation of sprinkles occurs within the amorphous solid, near the surface, but inside of it by a few microns. Fig. S10 substantiates this expectation.
- (2) Aragonite crystals, or any other spherulite-forming crystals, grow preferentially along the *c-ax* is, thus the aspect ratio of sprinkle nuclei increases, and the crystals become acicular. In coral skeletons, they become fibers, which grow at the expense of the amorphous precursors.
- (3) During this growth, sprinkles with their c-axes radially oriented have space to elongate, whereas transverse ones run into one another and thus remain small. The result is spherulitic growth of acicular crystal fibers with slight misorientation across grain boundaries. This growth mechanism concurs with Barnes's competition for space model [16], and with Gladfel- ter's hypothesis that randomly oriented fusiform crystals are the first to be deposited [83]. The latter concurs with sprinkles, if fusiform crystals and sprinkles are the same entities. The nucleation and space filling of sprinkles and fibers concur with the classical understanding of polycrystalline 3Dsolid or 2D-film formation [95].
- (4) Finally, sprinkles with their c-axes radially oriented grow into larger fibers and other non-radially oriented sprinkles shrink. In this coarsening process, radial sprinkles grow at the expense of non-radial, smaller ones. In corals, the coarsening process occurs in the bulk of the skeleton, once all or most of the skeleton has solidified and filled space. If the skeleton surface is not yet space-filling, but still porous at the time of coarsening, the calcifying fluid between the cells and the growing skeleton [96] may facilitate the dissolution and re-precipitation of smaller sprinkles and coarsening of the larger, radially oriented ones [97,98]. If it is already space-filling, then coarsening could be an entirely solid-state transformation, akin to the coarsening of annealed polycrystalline metals undergoing "grain coars- ening" at high or low temperatures [125,126]. During coarsening, small sprinkles shrink and disappear,

whereas larger fiber crystals grow larger. This mechanism explains

why random orientations are usually not observed in spherulites: by the time a spherulite is fully formed and coarsened, it no longer contains sprinkles. Occasionally, however, sprinkles are retained.

Such a thermodynamically driven skeletal growth process has been described in *Pinna nobilis* prismatic calcite [99], whose grains coalesce according to classical metallurgical theory [100], or in the aragonitic shells of *Unio pictorum*, *Nautilus pompilius*, and *Haliotis asinina*, whose ultrastructure gradually transitions from a randomly aggregated, to a prismatic, to a nacre layer, through a directional solidification process [101,102], as occurs in metals.

3.8. Compatibility with amorphous precursors

It is known that coral skeletons grow at the expense of amorphous precursors [94,123]. The nucleation and space-filling of sprinkles and fibers discussed here, and their coarsening, are invariant whether the crystals grow at the expense of ions from solution, a dense liquid precursor, or a space-filling solid amorphous precursor. The concepts proposed here are purely geometric, and thus not affected by these three distinct scenarios for coral skeleton formation. Nucleation and growth throughout this paper refer to a new crystal orientation, not to an amorphous solid nucleating and growing from liquid solution.

3.9. Phase-field simulations support the proposed formation from proto-fiber sprinkles

To test the hypothesis that sprinkles are the first nucleated crystals at the GF, and that they grow and coarsen if they are radially oriented but are sometimes retained as observed in coral skeletons, we performed a phase-field simulation in which sprinkles are deposited first, and then grow competitively. We used the spherulite model in Gránásy et al. [103], but omitted the local minimum in grain boundary energy that would force GFN with

a given misorientation, and would thus yield a fixed misorientation angle. In our simulation, therefore, GFN of sprinkles occurs with random orientation. The simulations were performed in two dimensions, and we applied a large anisotropy of two-fold symmetry for the solid-liquid interface energy, which yields elongated growth shapes mimicking aragonite crystal fibers. Remarkably, not only did the crystals in the simulations grow into a spherulite with small grain boundary angles, but there were also sprinkles scat- tered within the spherulite, as shown in Fig. 8. With time, some of the sprinkles formed during GFN remained sprinkles (Fig. 8, white boxes), whereas others disappeared due to grain coarsening (Fig. 8, black boxes). Both observations are consistent with the PIC mapping data presented here for coral skeletons. The coarsening, proposed and tested here, could involve dissolution and recrystallization of the sprinkles at the solid-liquid interface, but could also happen within the solid, where shrinking grains minimize surface energy. During solid-state grain coarsening the polycrystalline system reduces the surface area of grain boundaries, and therefore the total surface energy of the system, by minimizing the number of grains and maximizing their volume. In phase-field theory coarsening occurs exclusively by grain coarsening. In the case of coral skeletons, the disappearance of sprinkles can occur by grain coarsening, but also by dissolution and reprecipitation, or by Ostwald ripening, as crystals may come in contact with liquids: the calcifying fluid or the sparing amount of water released by dehydration of hydrated amorphous calcium carbonate nanoparticles. Such hydrated nanoparticles are present in the forming skeleton and surrounded by crystalline aragonite, as shown by Mass et al. and by Sun et al. [94,123].

In a previous study, Sun et al. analyzed aragonite spherulites synthesized at room temperature and 1 atm in the absence of any organic molecules, and never found any sprinkles [11]. Thus, the $D_{\rm rot}$ of aragonitic CaCO₃ molecular units is large enough to enable re-orientation of sprinkles and form sprinkle-free spherulites at ambient conditions. For sprinkles to persist, instead, $D_{\rm rot}$ must be smaller, so sprinkles can remain misoriented with respect to the mother crystal. Such small $D_{\rm rot}$ could be induced by binding of organic molecules to CaCO₃ molecules or particles, and/or the presence of trace element impurities. This possibility is supported by the fact that electrophoretic analyses of coral skeletal organic matrices [19,104] exhibit variability between species. The size and shape of spherulitic aragonite crystal fibers also varies across different taxa and species [22,105]. Thus, in different coral species $D_{\rm rot}$ is likely different.

3.10. Simulations support all of the experimentally observed structures

In summary, the phase-field simulation in Fig. 8 shows strong similarity with the proposed mechanism: small sprinkles nucleate at the growth fronts (GFN), then recrystallize in a coarsening process and thus are not observed in many coral skeletons (Fig. 5, *Sp*, *Tp*, *Pl*, *Mt*, *Ml*) presumably because these have a larger D_{rot}/D_{trans} ratio. Coral skeletons that retain small sprinkles (Fig. 3, *Bm*, *Pam*, *Op*, *Ap*, *Be*), instead, presumably have a smaller D_{rot}/D_{trans} ratio. A variety of such D_{rot}/D_{trans} ratios is presented in Appendix **A**₁9,Fig.

The simulation of Fig. 9a shows that a branched structure can grow, in which the center of each branch resembles *Ap* coral skeletons (Figs. 2 d, 6, 9, S5, S8, S11) with sprinkles along CoCs, whereas the larger crystals on the outside of each branch are similar to the large sprinkles (2–20 μ m) observed in some skeletons (Fig. 4, *Bm*, *Mp*, *Fs*, *Be*). The simulations presented here, therefore, are able to reproduce all the observed structural features found in real coral skeletons.

3.11. Additional support for GFN of sprinkles in fresh, forming Stylophora pistillata

In addition to simulations, an independent line of evidence suggests initial GFN of sprinkles: Fig. S10 shows that, near the surface of *Sp* skeletons, randomly oriented sprinkles can be retained. These were only observed in fresh forming skeletons near the growth front, whereas in the mature *Sp* skeletons, only spherulitic crystal fibers and CoCs were found (Figs. 2 a and 5 c). The presence of sprinkles near the GF in a fresh, forming *Sp* coral skeleton (Fig. S10) and their absence in the mature *Sp* skeletons (Figs. 2 a and 5 c) is the only experimental evidence that sprinkles disappear, and is only indirect evidence.

3.12. Possible relevance to other biomineral systems

Other biominerals have been previously observed to have nearly co-oriented neighboring crystals, including mollusk shell nacre [106] and calcite prisms [107], and ascidian (tunicate) spicules [59]. The growth mechanism described here, including competition for space and coarsening, may be relevant to other geometries, completely different from spherulitic crystals. But this must be demonstrated in future work, beyond the scope of the present paper. The same growth mechanism may also apply to biomimetic spherulites [108].

3.13. Possible relevance to semicrystalline polymers

A variety of organic macromolecules or polymers used to make plastics, rubber, textiles etc., are partly crystalline and partly amorphous, and are therefore termed semicrystalline. The crystalline



Fig. 8. Phase-field simulation of spherulitic growth from sprinkles. a-d: Time series of the spherulite growth from sprinkles, showing frames 6, 21, 41, 60 of the simulation. a: An early frame in which sprinkles are formed, with random orientation, by nucleation from a solution with high supersaturation. b,c,d: Elongated crystal fibers grow from each sprinkle. Radially oriented crystals continue to elongate, whereas transversally oriented ones abut one another and stop growing. This growth process ultimately results in radially oriented crystals with slight misorientation across grain boundaries, that is, spherulitic growth. Notice that sprinkles nucleate at the liquid-solid interface during GFN. Three white boxes and three black boxes are positioned in identical locations in b, c, d, and are centered on a sprinkle that persists or disappears, respectively. e: Magnified images of the details boxed in b,c,d, panels shown as a function of time in each b,c,d triplet. At the center of the white boxes the sprinkle persists while other sprinkles disappear. In the black boxes at the bottom, almost all sprinkles disappear due to grain coarsening.



Fig. 9. Phase-field simulation of coral skeleton grown from sprinkles. a: Simulated orientation map in which sprinkles form at the tip of each branch, termed nubbin, and become the core of each branch, where they persist. Much larger crystals form on the branch sides, which are similar to large sprinkles (2–20 µm). b,c: PLM images from two distinct *Acropora pharaonis* (*Ap*) coral skeletons. The top two panels in b are cropped and magnified from the areas indicated by magenta boxes in c, the bottom two panels are from a different *Ap* skeleton. The overall morphology in c, and the details in b, including sprinkles at the center, and fibers at the sides of each nubbin, are all similar to the simulated ones in a, except that the fibers in b and c are elongated and thinner than the side crystals in a.

component is frequently spherulitic [109]. The degree of crystallinity, that is, what proportion of the polymers, after solidification, are crystalline and not amorphous is inversely proportional to the molecular weight of the polymers [110–112], because longer polymer chains are harder to fully crystallize. Raman spectroscopy is highly sensitive to the degree of crystallinity in bulk polymer materials [113–115], but it is most commonly employed for bulk analysis. Using spatially resolved Raman spectroscopy, Yang et al. recently studied the degree of crystallinity within single spherulites. They found that crystallinity is not evenly distributed, but lower near the center of each spherulite and increases with position along the spherulite radius [116]. The pattern of crystallinity, thus, has important implications for the melting point and the glass transition temperature of polymer materials.

The mechanism tentatively proposed here may therefore also be relevant to semicrystalline polymer materials. In this case, the first-nucleated crystals would be randomly oriented polymer sprinkles, followed by crystal growth in competition for space, and coarsening. Arresting coarsening, perhaps through rapid freezing, may reveal sprinkles, detectable by Raman spectroscopy and visible by PLM.

In mesocrystalline polymer films, sprinkles are occasionally observed, interspersed with acicular spherulitic crystals (see Fig. 2 B in ref. [95]). The acicular crystals grow and surround sprinkles, exactly as they do in coral skeletons (e.g. Fig. 2b arrows).

4. Conclusions

In summary, we analyzed the skeletons of 12 distantly related coral species and a key feature emerged: 7 of the 12 species exhibit 0.2-20 µm randomly oriented sprinkles. Even sprinkle-free corals, however, showed sprinkles near the skeletal growth front, and, in all species examined, no correlation was found between the formation of sprinkles and either environmental factors or evolutionary history. The observation of sprinkles suggested a growth mechanism for spherulites, in which sprinkles are formed by randomly oriented GFN events, competition for space, and coarsening, and not through slightly misoriented nucleations as previously assumed for NCB. This mechanism is strongly supported by phase-field simulations, which explain the microstructural variations across species in terms of thermodynamic parameters, and their possible origin from differences in matrix organic molecules or trace element composition. In addition to providing new insights into coral biomineralization processes, this study may prove relevant for spherulitic crystal growth in general, which occurs in many other systems including aspirin [117,118], polymers [116], shrimp eyes [119], opal [120], graphite in cast iron [121], and cocoa butter in chocolate [122]. Thus, the spherulite formation

mechanism proposed here may be applied to mineral and organic spherulites in natural and synthetic crystals in the metallurgical, pharmaceutical, and food industries. Furthermore, this study demonstrates that interdisciplinary research combining experimental and theoretical techniques can be a particularly powerful approach for elucidating the fundamental mechanisms of crystal nucleation and growth.

Acknowledgements

We thank Andreas Scholl for his technical help during beamtime, Franklin Hobbs during powder XRD, John Fournelle for EPMA analysis, Carl I. Steefel and Wenming Dong for BET analysis. This work was 80% supported by the U.S. Department of Energy, Office of Science, Office of Basic Energy Sciences, Chemical Sciences, Geosciences, and Biosciences Division [Award DE-FG02-07ER15899 to PG], and 20% by NSF [grant DMR-1603192 to PG]. In addition, TM acknowledges support from the United States-Israel Binational Science Foundation [BSF Grant # 2016321], and from the European Research Commission [ERC Grant # 755876]. GF and SG thank the European Research Council under the European Union's Seventh Framework Programme [FP/2007-2013, ERC; Grant # 249930 - CoralWarm]. LG and TP acknowledge the support by the National Agency for Research, Development, and Innovation, Hungary [NK-FIH Contract No. KKP-126749]. All PIC maps were acquired at the Advanced Light Source, which is supported by the Director, Office of Science, Office of Basic Energy Sciences, US Department of Energy [Contract No. DE-AC02-05CH11231].

Supplementary materials

Supplementary material associated with this article can be found, in the online version, at doi:10.1016/j.actbio.2020.06.027.

References

- N.N. Geveling, S.B. Maslenkov, Solidification of eutectic Ni-Ni3Ti alloys, Metal Sci. Heat Treat. 18 (9) (1976) 755–760.
- [2] FJ. Padden, H.D. Keith, Spherulitic crystallization in polypropylene, J. Appl. Phys. 30 (10) (1959) 1479–1484.
- [3] A. Shtukenberg, J. Freundenthal, E. Gunn, L. Yu, B. Kahr, Glasscrystal growth mode for testosterone propionate, Cryst. Growth Des. 11 (10) (2011) 4458–4462.
- [4] A.G. Shtukenberg, C.T. Hu, Q. Zhu, M.U. Schmidt, W. Xu, M. Tan, B. Kahr, The third ambient aspirin polymorph, Cryst. Growth Des. 17 (6) (2017) 3562–3566.
- [5] J. Way, J. Atkinson, J. Nutting, The effect of spherulite size on the fracture morphology of polypropylene, J. Mater. Sci. 9 (2) (1974) 293–299.
- [6] A.D. Fowler, B. Berger, M. Shore, M.I. Jones, J. Ropchan, Supercooled rocks: development and significance of varioles, spherulites, dendrites and spinifex in Archaean volcanic rocks, Abitibi Greenstone belt, Canada, Precambrian Res. 115 (1–4) (2002) 311–328.
- [7] A.S. Peloquin, P. Verpaelst, J.N. Ludden, Spherulitic rhyolites of the Archean Blake River Group, Canada; implications for stratigraphic correlation and vol- canogenic massive sulfide exploration, Econ. Geol. 91 (2) (1996) 343–354.
- [8] M.T. Hincke, Y. Nys, J. Gautron, The eggshell: structure, composition and min- eralization, Front. Biosci. 17 (1266) (2012) 120.
- [9] E. Parmentier, R. Cloots, R. Warin, C. Henrist, Otolith crystals (in Carapidae): growth and habit, J. Struct. Biol. 159 (3) (2007) 462–473.
- [10] U. Al-Atar, A.A. Bokov, D. Marshall, J.M.H. Teichman, B.D. Gates, Z.-.G. Ye, N.R. Branda, Mechanism of calcium oxalate monohydrate kidney stones for- mation: layered spherulitic growth, Chem. Mater. 22 (4) (2010) 1318–1329.
- [11] C.Y. Sun, M.A. Marcus, M.J. Frazier, A.J. Giuffre, T. Mass, P. Gilbert, Spherulitic growth of coral skeletons and synthetic aragonite: nature's threedimensional printing, ACS Nano 11 (7) (2017) 6612–6622.
- [12] K. Benzerara, N. Menguy, M. Obst, J. Stolarski, M. Mazur, T. Tylisczak, G.E. Brown, A. Meibom Jr., Study of the crystallographic architecture of corals at the nanoscale by scanning transmission X-ray microscopy and transmission electron microscopy, Ultramicroscopy 111 (8) (2011) 1268–1275.
- [13] J.H. Magill, Review spherulites: a personal perspective, J. Mater. Sci. 36 (13)(2001) 3143–3164.
- [14] W.H. Bryan, D. Hill, Spherulitic crystallization as a mechanism of skeletal growth in the hexacorals, Proc. R. Soc. Qld. LII (9) (1941) 78–91.
- [15] M.M. Ogilvie, Microscopic and systematic study of madreporarian types of corals, Phil. Trans. R. Soc. Lond. 187 (1896) 83–345 Series B.
- [16] D.J. Barnes, Coral skeletons: an explanation of their growth and structure, Science 170 (3964) (1970) 1305–1308.
- [17] A. Akiva, M. Neder, K. Kahil, R. Gavriel, I. Pinkas, G. Goobes, T. Mass, Miner- als in the pre-settled coral *Stylophora pistillata* crystallize via protein and ion changes, Nat. Commun. 9 (1) (2018) 1880.
- [18] T. Mass, J.L. Drake, E.C. Peters, W. Jiang, P.G. Falkowski, Immunolocalization of skeletal matrix proteins in tissue and mineral of the coral *Stylophora pistillata*, Proc. Natl. Acad. Sci. 111 (35) (2014) 12728–12733.
- [19] J.-.P. Cuif, Y. Dauphin, J. Doucet, M. Salome, J. Susini, XANES mapping of or- ganic sulfate in three scleractinian coral skeletons, Geochim. Cosmochim. Acta 67 (1) (2003) 75–83.
- [20] G. Falini, M. Reggi, S. Fermani, F. Sparla, S. Goffredo, Z. Dubinsky, O. Levi, N. Durphin, L. D. Guif, Control of computing description in colonial conduction.

Y. Dauphin, J.-.P. Cuif, Control of aragonite deposition in colonial corals by intra-skeletal macromolecules, J. Struct. Biol. 183 (2) (2013) 226–238.

- [21] R. Laipnik, V. Bissi, C.-.Y. Sun, G. Falini, P.U. Gilbert, T. Mass, Coral acid rich protein selects vaterite polymorph in vitro, J. Struct. Biol. (2019) 107431 in press.
- [22] J.P. Cuif, Y. Dauphin, The two-step mode of growth in the scleractinian coral skeletons from the micrometre to the overall scale, J. Struct. Biol. 150 (3)(2005) 319–331.
- [23] M. Reggi, S. Fermani, V. Landi, F. Sparla, E. Caroselli, F. Gizzi, Z. Dubin- sky, O. Levy, J.-.P. Cuif, Y. Dauphin, S. Goffredo, G. Falini, Biomineralization in Mediterranean Corals: the role of the intraskeletal organic matrix, Cryst. Growth Des. 14 (9) (2014) 4310–4320.
- [24] H. Wang, A revision of the Zoantharia Rugosa in the light of their minute skeletal structures, Phil. Trans. R. Soc. Lond. Ser. B 234 (611) (1950) 175–246.
- [25] S.A. Wainwright, Studies of the mineral phase of coral skeleton, Exp. Cell Res. 34 (2) (1964) 213–230.
- [26] J.-.P. Cuif, Y. Dauphin, Microstructural and physico-chemical characterization of 'centers of calcification'in septa of some Recent scleractinian corals, Paläon- tol. Z. 72 (3–4) (1998) 257–269.
- [27] C. Rollion-Bard, D. Blamart, J.-.P. Cuif, A. Juillet-Leclerc, Microanalysis of C and O isotopes of azooxanthellate and zooxanthellate corals by ion microprobe, Coral Reefs 22 (4) (2003) 405–415.
- [28] J. Stolarski, Three-dimensional micro-and nanostructural characteristics of the scleractinian coral skeleton: a biocalcification proxy, Acta Palaeontol. Polon. 48 (4) (2003).

- [29] L.D. Nothdurft, G.E. Webb, Microstructure of common reef-building coral gen- era Acropora, Pocillopora, Goniastrea and Porites: constraints on spatial resolu- tion in geochemical sampling, Facies 53 (1) (2007) 1-26.
- [30] C. Brahmi, A. Meibom, D. Smith, J. Stolarski, S. Auzoux-Bordenave, J. Nouet. D. Doumenc, C. Djediat, I. Domart-Coulon, Skeletal growth,
 - ultrastructure and composition of the azooxanthellate scleractinian coral Balanophyllia re-
- gia, Coral Reefs 29 (1) (2010) 175-189. [31] J.-P. Cuif, Y. Dauphin, J.E. Sorauf, Biominerals and Fossils Through Time, Cam- bridge University Press, 2010.
- [32] O.H. Shapiro, E. Kramarsky-Winter, A.R. Gavish, R. Stocker, A. Vardi, A coral-on-a-chip microfluidic platform enabling live-imaging microscopy of reef-building corals, Nat. Commun. 7 (2016) 10860.
- [33] A.L. Cohen, M. Holcomb, Why corals care about ocean acidification:
- uncover- ing the mechanism, Oceanography 22 (4) (2009) 118–127. [34] A.L. Cohen, TA McConnaughey, Geochemical perspectives on coral
- mineral- ization, Rev. Miner. Geochem. 54 (1) (2003) 151–187. [35] M. Holcomb, A.L. Cohen, R.I. Gabitov, J.L. Hutter, Compositional and morpho- logical features of aragonite precipitated experimentally from seawater and biogenically by corals, Geochim. Cosmochim. Acta 73 (14) (2009) 4166 - 4179
- [36] L.D. Nothdurft, G.E. Webb, Microstructure of common reef-building coral gen- era Acropora, Pocillopora, Goniastrea and Porites: constraints on spatial resolu- tion in geochemical sampling, Facies 53 (1) (2006) 1–26.
- [37] B. Constantz, A. Meike, in: Calcite Centers of Calcification in Mussa Angulosa (Scleractinia), Origin, Evolution, and Modern Aspects of Biomineralization in Plants and Animals, Springer, 1989, pp. 201-207.
- [38] K. Shirai, M. Kusakabe, S. Nakai, T. Ishii, T. Watanabe, H. Hiyagon, Y. Sano, Deep-sea coral geochemistry: implication for the vital effect, Chem. Geol. 224
 - (4) (2005) 212-222.
- [39] H. Wang, A revision of the Zoantharia Rugosa in the light of their minute skeletal structures, Philos. Trans. R. Soc. Lond. Ser. B Prog. Nucl. Energy 6 Biol. Sci. 234 (611) (1950) 175-246.
- [40] K. Ramseyer, T.M. Miano, V. D'orazio, A. Wildberger, T. Wagner, J. Geister, Na- ture and origin of organic matter in carbonates from speleothems, marine cements and coral skeletons, Org. Geochem. 26 (5-6) (1997) 361-378.
- [41] C. Rollion-Bard, D. Blamart, SIMS Method and Examples of Applications in Coral Biomineralization, Biomineralization Sourcebook: Characterization of Biominerals and Biomimetic Materials; DiMasi, E., Gower, LB, Eds (2014) 249-261
- [42] P. Gautret, J.-.P. Cuif, J. Stolarski, Organic components of the skeleton of scle- ractinian corals-evidence from in situ acridine orange staining, Acta Palaeon- tol. Polon. 45 (2) (2000) 107-118.
- [43] S. Goffredo, P. Vergni, M. Reggi, E. Caroselli, F. Sparla, O. Levy, Z. Dubinsky, G. Falini, The skeletal organic matrix from Mediterranean coral Balanophyllia europaea influences calcium carbonate precipitation, PLoS ONE
- 6 (7) (2011) e22338. [44] K. Ramseyer, T.M. Miano, V. D'orazio, A. Wildberger, T. Wagner, J. Geister, Na- ture and origin of organic matter in carbonates from speleothems,
- marine cements and coral skeletons, Org. Geochem. 26 (5-6) (1997) 361-378. [45] S. Von Euw, Q. Zhang, V. Manichev, N. Murali, J. Gross, L.C. Feldman.
- T. Gustafsson, C. Flach, R. Mendelsohn, P.G. Falkowski, Biological control of aragonite formation in stony corals, Science 356 (6341) (2017) 933–938.
- [46] E. Beniash, C.A. Stifler, C.-.Y. Sun, G.S. Jung, Z. Qin, M.J. Buehler, P.U.P.A. Gilbert, The hidden structure of human enamel Nat. Commun. 10 (2019) 4383/1-13.
- [47] M.A. Marcus, S. Amini, C.A. Stifler, C.-.Y. Sun, M.J. Frazier, N. Tamura, H.A. Bechtel, D.Y. Parkinson, H.S. Barnard, X.X.X. Zhang, J.Q.I. Chua, A. Mis- erez, PUPA. Gilbert, Parrotfish teeth: stiff biominerals whose microstructure makes them tough and abrasion-resistant to bite stony corals, ACS Nano 11 (22) (2017) 11856-11865.
- [48] R. van de Locht, A. Verch, M. Saunders, D. Dissard, T. Rixen, A. Mova.

R. Kroger, Microstructural evolution and nanoscale crystallography in scleractinian coral spherulites, J. Struct. Biol. 183 (1) (2013) 57-65.

- [49] N. Nassif, F. Martineau, O. Syzgantseva, F. Gobeaux, M. Willinger, T. Coradin.
- S. Cassaignon, T. Azaïs, M.-.M. Giraud-Guille, In vivo inspired conditions to synthesize biomimetic hydroxyapatite, Chem. Mater. 22 (12) (2010) 3653-3663.
- [50] J.P. Cuif, Y. Dauphin, The environment recording unit in coral skeletons - a synthesis of structural and chemical evidences for a biochemically driven, stepping-growth process in fibres, Biogeosciences 2 (1) (2005) 61-73.
- [51] I. Coronado, A. Pérez-Huerta, S. Rodríguez, Computer-integrated polarisation (CIP) in the analysis of fossils: a case of study in a Palaeozoic coral (Sinopora, Syringoporicae, Carboniferous), Histor. Biol. 27 (8) (2014) 1098-1112
- [52] J. Stolarski, M. Mazur, Nanostructure of biogenic versus abiogenic calcium car- bonate crystals, Acta Palaeontol. Polon. 50 (4) (2005) 847-865.
- [53] M. Cusack, J. England, P. Dalbeck, A.W. Tudhope, A.E. Fallick, N. Allison, Elec- tron backscatter diffraction (EBSD) as a tool for detection of coral diagenesis, Coral Reefs 27 (4) (2008) 905-911.
- [54] V. Mouchi, P. Vonlanthen, E.P. Verrecchia, Q.G. Crowley, Multi-scale crystal- lographic ordering in the cold-water coral Lophelia pertusa, Sci. Rep. 7 (1)(2017) 8987.
- [55] L. Muscatine, C. Goiran, L. Land, J. Jaubert, J.-.P. Cuif, D. Allemand, Stable iso- topes (δ 13C and δ 15N) of organic matrix from coral skeleton, Proc. Natl. Acad. Sci. 102 (5) (2005) 1525-1530.
- PLL Gilbert S.M. Porter, C.-Y. Sun, S. Xiao, B.M. Gibson N Shenkar

- [57] P.U.P.A. Gilbert, Photoemission spectromicroscopy for the biomineralogist, in: E. DiMasi, L.B. Gower (Eds.), Biomineralization Sourcebook, Characterization of Biominerals and Biomimetic Materials, CRC Press, 2014, pp. 135-151.
- [58] R.T. DeVol, R.A. Metzler, L. Kabalah-Amitai, B. Pokroy, Y. Politi, A. Gal, L. Addadi, S. Weiner, A. Fernandez-Martinez, R. Demichelis, J.D. Gale, J. Ihli, C. Meldrum, A.Z. Blonsky, C.E. Killian, C.B. Salling, A.T. Young, M.A. Marcus, A. Scholl, A. Doran, C. Jenkins, H.A. Bechtel, P.U.P.A. Gilbert, Oxygen spectroscopy and polarization-dependent imaging contrast (PIC)-mapping of calcium carbonate minerals and biominerals, J. Phys. Chem. B 118 (28) (2014) 8449-8457.
 - [59] B. Pokroy, L. Kabalah-Amitai, I. Polishchuk, R.T. DeVol, A.Z. Blonsky, C.-.Y. Sun, M.A. Marcus, A. Scholl, PUPA. Gilbert, Narrowly distributed crystal orientation in biomineral vaterite, Chem. Mater. 27 (19) (2015) 6516-6523.
 - [60] P.U.P.A. Gilbert, K.D. Bergmann, C.E. Myers, M.A. Marcus, R.T. DeVol, C.-.Y. Sun, A.Z. Blonsky, E. Tamre, J. Zhao, E.A. Karan, N. Tamura, S. Lemer, A.J. Giuf-fre, G. Giribet, J.M. Eiler, A.H. Knoll, Nacre tablet thickness records formation temperature in modern and fossil shells, Earth Planet. Sci. Lett. 460 (2017) 281-292.
 - [61] G. De Stasio, M. Capozi, G.F. Lorusso, P.A. Baudat, T.C. Droubay, P. Perfetti, G. Margaritondo, B.P. Tonner, MEPHISTO: performance tests of a novel synchrotron imaging photoelectron spectromicroscope, Rev. Sci. Instrum. 69 (5) (1998) 2062-2066.

[62] L. Gránásy, G.I. Tóth, J.A. Warren, F. Podmaniczky, G. Tegze, L. Rátkai, T. Pusz- tai, Phase-field modeling of crystal nucleation in undercooled

- liquids a re- view, Prog. Mater. Sci. (2019) 100569.
 [63] X. Cui, A.L. Rohl, A. Shtukenberg, B. Kahr, Twisted aspirin crystals, J. Am. Chem. Soc. 135 (9) (2013) 3395–3398.
- [64] A.G. Shtukenberg, Y.O. Punin, E. Gunn, B. Kahr, Spherulites, Chem. Rev. 112
- (3) (2012) 1805–1838. [65] G. De Stasio, B.H. Frazer, B. Gilbert, K.L. Richter, J.W. Valley, Compensation of charging in X-PEEM: a successful test on mineral inclusions
- in 4.4 Ga old zircon, Ultramicroscopy 98 (1) (2003) 57-62. [66] GG-Macros, http://home.physics.wisc.edu/gilbert/software.htm (2019).
- [67] P.U.P.A. Gilbert, A. Young, S.N. Coppersmith, Measurement of c-axis angu- lar orientation in calcite (CaCO3) nanocrystals using x-ray absorption spec- troscopy, Proc. Natl. Acad. Sci. 108 (2011) 11350-11355.
- [68] R.T. DeVol, C.-.Y. Sun, M.A. Marcus, S.N. Coppersmith, S.C.B. Myneni, P.U.P.A. Gilbert, Nanoscale transforming mineral phases in fresh nacre, J. Am. Chem. Soc. 137 (41) (2015) 13325-13333.
- T. Parasassi, O. Sapora, A.M. Giusti, G. De Stasio, G. Ravagnan, [69] Alterations in erythrocyte-membrane lipids induced by low-doses of ionizing-radiation as revealed by 1,6-diphenyl-1,3,5-hexatriene fluorescence lifetime, Int. J. Radiat. Biol. 59 (1) (1991) 59-69.
- [70] L. Gránásy, T. Pusztai, T. Börzsönyi, J.A. Warren, J.F. Douglas, A general mech- anism of polycrystalline growth, Nat. Mater. 3 (9) (2004) 645-650.
- [71] L. Gránásy, T. Pusztai, G. Tegze, J.A. Warren, J.F. Douglas, Growth and form of spherulites, Phys. Rev. E 72 (1) (2005) 011605.
- [72] S.A. Wainwright, Studies of the mineral phase of coral skeleton, Exp. Cell Res. 34 (2) (1964) 213-230.
- [73] J. Stolarski, Three-dimensional micro-and nanostructural characteristics of the scleractinian coral skeleton: a biocalcification proxy, Acta Palaeontol. Polon. 48 (4) (2003).
- O.H. Shapiro, E. Kramarsky-Winter, A.R. Gavish, R. Stocker, A. Vardi, [74] A coral-on-a-chip microfluidic platform enabling live-imaging microscopy of reef-building corals, Nat. Commun. 7 (2016) 10860.
- V. Mouchi, P. Vonlanthen, E.P. Verrecchia, Q.G. Crowley, Multi-scale crystal- lographic ordering in the cold-water coral Lophelia pertusa, Sci. Rep. 7 (1)(2017) 8987.
- [76] M.V. Kitahara, S.D. Cairns, J. Stolarski, D. Blair, D.J. Miller, A comprehensive phylogenetic analysis of the Scleractinia (Cnidaria, Anthozoa) based on mito- chondrial CO1 sequence data, PLoS ONE 5 (7) (2010) e11490.
- [77] A. Meibom, J.-.P. Cuif, F. Hillion, B.R. Constantz, A. Juillet-Leclerc, Y. Dauphin, T. Watanabe, R.B. Dunbar, Distribution of magnesium in coral skeleton,
- Geo- phys. Res. Lett. 31 (23) (2004). [78] J. Raddatz, V. Liebetrau, A. Rüggeberg, E. Hathorne, A. Krabbenhöft, A. Eisen- hauer, F. Böhm, H. Vollstaedt, J. Fietzke, M. López Correa, A. Freiwald,
- W.C. Dullo, Stable Sr-isotope, Sr/Ca, Mg/Ca, Li/Ca and Mg/Li ratios in the scleractinian cold-water coral Lophelia pertusa, Chem. Geol. 352 (2013) 143-152. [79] C. Rollion-Bard, D. Blamart, Possible controls on Li, Na, and Mg
- incorporation into aragonite coral skeletons, Chem. Geol. 396 (2015) 98-111. [80] A.A. Finch, N. Allison, Mg structural state in coral aragonite and
- implications for the paleoenvironmental proxy, Geophys. Res. Lett. 35 (8) (2008)
- [81] J.F. Adkins, E.A. Boyle, W.B. Curry, A. Lutringer, Stable isotopes in deepsea corals and a new mechanism for "vital effects", Geochim. Cosmochim. Acta 67 (6) (2003) 1129-1143.
- [82] B. Pokroy, J.P. Quintana, E.N. Caspi, A. Berner, E. Zolotoyabko, Anisotropic lat- tice distortions in biogenic aragonite, Nat. Mater. 3 (12) (2004) 900-902.
- [83] E.H. Gladfeiter, Skeletal development in Acropora cervicornis: I. Patterns of cal- cium carbonate accretion in the axial corallite, Coral Reefs 1 (1) (1982) 45-51.
- [84] M.D.A.A. Le Tissier, Diurnal patterns of skeleton formation in Pocillopora dam- icornis (Linnaeus), Coral Reefs 7 (2) (1988) 81-88.
- [85] M. Gilis, A. Meibom, I. Domart-Coulon, O. Grauby, J. Stolarski, A. Baronnet, Biomineralization in newly settled recruits of the scleractinian coral Pocillo- pora damicornis, J Morphol 275 (12) (2014) 1349-1365.
- [86] M. Hedaka, Fusiform and needle-shaped crystals found on the skeleton of a coral, in: Galaxea Fascicularis, Springer, Japan, Tokyo, 1991, pp. 139-143.

- [87] PL Clode, A.T. Marshall, Skeletal microstructure of Galaxea fascicularis exsert septa: a high-resolution SEM study, Biol. Bull. 204 (2) (2003) 146–154.
- [88] M. Raz-Bahat, J. Erez, B. Rinkevich, In vivo light-microscopic documentation for primary calcification processes in the hermatypic coral *Stylophora pistil- lata*, Cell Tissue Res. 325 (2) (2006) 361–368.
- [89] J. Cuif, Y. Dauphin, A. Denis, P. Gautret, F. Marin, The organo-mineral struc- ture of coral skeletons: a potential source of new criteria for Scleractinian taxonomy, Bull. Inst. Oceanogr. Monaco Numero Special (1996) 359–368.
- [90] J. Stolarski, F.R. Bosellini, C.C. Wallace, A.M. Gothmann, M. Mazur, I. Domart-Coulon, E. Gutner-Hoch, R.D. Neuser, O. Levy, A. Shemesh, A. Meibom, A unique coral biomineralization pattern has resisted 40 million years of ma- jor ocean chemistry change, Sci. Rep. 6 (2016) 27579.
- [91] J. McHale, A. Auroux, A. Perrotta, A. Navrotsky, Surface energies and ther-modynamic phase stability in nanocrystalline aluminas, Science 277 (5327)(1997) 788–791.
- [92] L. Yang, C.E. Killian, M. Kunz, N. Tamura, P.U.P.A. Gilbert, Biomineral nanopar- ticles are space-filling, RSC Nanoscale 3 (2011) 603–609.
- [93] F. Podmaniczky, G.I. Tóth, G. Tegze, L. Gránásy, Hydrodynamic theory of freez- ing: nucleation and polycrystalline growth, Phys. Rev. E 95 (5) (2017).
- [94] T. Mass, A.J. Giuffre, C.-.Y. Sun, C.A. Stifler, M.J. Frazier, M. Neder, N. Tamura,
- C.V. Stan, M.A. Marcus, PUPA. Gilbert, Amorphous calcium carbonate particles form coral skeletons, Proc. Natl. Acad. Sci. 114 (37) (2017) E7670–E7678.
 Y. Jiang, H. Gong, M. Grzywa, D. Volkmer, L. Gower, H. Cölfen,
- [95] T. Jiang, H. Gong, W. Grzywa, D. Volkiner, E. Gower, H. Collen, Microdomain transformations in mosaic mesocrystal thin films, Adv. Funct. Mater. 23 (12)(2013) 1547–1555.
- [96] D.S. Sevilgen, A.A. Venn, M.Y. Hu, E. Tambutté, D. de Beer, V. Planas-Bielsa, Tambutté, Full in vivo characterization of carbonate chemistry at the site of calcification in corals, Sci. Adv. 5 (1) (2019) eaau7447.
- [97] P.W. Voorhees, The theory of Ostwald ripening, J. Stat. Phys. 38 (1-2) (1985) 231-252.
- [98] L. Ratke, P.W. Voorhees, Growth and Coarsening: Ostwald Ripening in Material Processing, Springer Science & Business Media, 2013.
- [99] B. Bayerlein, P. Zaslansky, Y. Dauphin, A. Rack, P. Fratzl, I. Zlotnikov, Selfsimi- lar mesostructure evolution of the growing mollusc shell reminiscent of ther- modynamically driven grain growth, Nat. Mater. 13 (12) (2014) 1102– 1107.
- [100] R.E. Reed-Hill, R. Abbaschian, Physical Metallurgy Principles, 3rd ed., PWS-Kent, Boston, MA, 1992.
- [101] V. Schoeppler, L. Gránásy, E. Reich, N. Poulsen, R. de Kloe, P. Cook, A. Rack, T. Pusztai, I. Zlotnikov, Biomineralization as a paradigm of directional
- solidi- fication: a physical model for molluscan shell ultrastructural morphogenesis, Adv. Mater. (2018) e1803855.
- [102] V. Schoeppler, R. Lemanis, E. Reich, T. Pusztai, L. Gránásy, I. Zlotnikov, Crystal growth kinetics as an architectural constraint on the evolution of molluscan shells, Proc. Natl. Acad. Sci. 116 (41) (2019) 20388–20397.
- [103] L. Granasy, T. Pusztai, G. Tegze, J.A. Warren, J.F. Douglas, Growth and form of spherulites, Phys. Rev. E 72 (1) (2005) 011605.
- [104] S. Puverel, E. Tambutte, L. Pereira-Mouries, D. Zoccola, D. Allemand, S. Tam- butte, Soluble organic matrix of two Scleractinian corals: partial and compar- ative analysis, Comp. Biochem. Physiol. B Biochem. Mol. Biol. 141 (4) (2005) 480–487.
- [105] M.M. Ogilvie, Microscopic and systematic study of madreporarian types of corals, Phil. Trans. R. Soc. Lond. Ser. B 187 (1896) 83–345 Containing Papers of a Biological Character.

- [106] R.A. Metzler, D. Zhou, M. Abrecht, J.-.W. Chiou, J. Guo, D. Ariosa, S.N. Cop- persmith, PUPA. Gilbert, Polarization-dependent imaging contrast in abalone shells, Phys. Rev. B 77 (2008) 064110-1/9.
- [107] I.C. Olson, R.A. Metzler, N. Tamura, M. Kunz, C.E. Killian, PUPA. Gilbert, Crystal lattice tilting in prismatic calcite, J. Struct. Biol. 183 (2013) 180–190.
- [108] C. Zhong, C.C. Chu, On the origin of amorphous cores in biomimetic CaCO3 spherulites: new insights into spherulitic crystallization, Cryst. Growth Des. 10 (12) (2010) 5043–5049.
- [109] A. Keller, The spherulitic structure of crystalline polymers. Part II. The problem of molecular orientation in polymer spherulites, J. Polym. Sci. 17 (85) (1955) 351–364.
- [110] E. Ergoz, J. Fatou, L. Mandelkern, Molecular weight dependence of the crys- tallization kinetics of linear polyethylene. I. Experimental results, Macro- molecules 5 (2) (1972) 147–157.
- [111] L. Mandelkern, The relation between structure and properties of crystalline polymers, Polym. J. 17 (1) (1985) 337–350.
- [112] M. Jenkins, K. Harrison, The effect of molecular weight on the crystallization kinetics of polycaprolactone, Polym. Adv. Technol. 17 (6) (2006) 474–478.
- [113] G. Strobl, W. Hagedorn, Raman spectroscopic method for determining the crystallinity of polyethylene, J. Polym. Sci. Polym. Phys. Ed. 16 (7) (1978) 1181–1193.
- [114] M. Glotin, L. Mandelkern, A Raman spectroscopic study of the morphological structure of the polyethylenes, Colloid Polym. Sci. 260 (2) (1982) 182–192.
- [115] L.S. Taylor, G. Zografi, The quantitative analysis of crystallinity using FT-Ra- man spectroscopy, Pharm. Res. 15 (5) (1998) 755-761.
- [116] Y. Yang, M. Chen, H. Li, H. Li, The degree of crystallinity exhibiting a spatial distribution in polymer films, Eur. Polym. J. 107 (2018) 303–307.
- [117] A.G. Shtukenberg, C.T. Hu, Q. Zhu, M.U. Schmidt, W. Xu, M. Tan, B. Kahr, The third ambient aspirin polymorph, Cryst. Growth Des. 17 (6) (2017) 3562–3566.
- [118] X. Cui, A.L. Rohl, A. Shtukenberg, B. Kahr, Twisted aspirin crystals, J. Am. Chem. Soc. 135 (9) (2013) 3395–3398.
- [119] B.A. Palmer, V.J. Yallapragada, N. Schiffmann, E.M. Wormser, N. Elad, D. Aflalo, A. Sagi, S. Weiner, L. Addadi, D. Oron, A highly reflective biogenic photonic material from core-shell birefringent nanoparticles, Nat. Nanotechnol. (2020) 1-7.
- [120] V.J. Yallapragada, D. Oron, Optical properties of spherulite opals, Opt. Lett. 44 (2019) 5860–5863.
- [121] B. Miao, D.N. Wood, W. Bian, K. Fang, M.H. Fan, Structure and growth of platelets in graphite spherulites in cast iron, J. Mater. Sci. 29 (1) (1994) 255–261.
- [122] V.A. Fernandes, A.J. Müller, A.J. Sandoval, Thermal, structural and rheological characteristics of dark chocolate with different compositions, J. Food Eng. 116(2013) 97–108.
- [123] C.-Y. Sun, PUPA. Gilbert, et al., From particle attachment to spacefilling coral skeletons, Submitted xx (2020) Submitted for publication.
- [124] A. Stifler Cayla, P.U.P.A. Gilbert, Crystal misorientation correlates with hardness in tooth enamels, Acta Biomaterialia (2020) submitted In this issue.
- [125] L. Cuddy, J. Raley, Austenite grain coarsening in microalloyed steels, Metallur Trans A 14 (10) (1983) 1989–1995.
- [126] K. Zhang, J. Weertman, J. Eastman, Rapid stress-driven grain coarsening in nanocrystalline Cu at ambient and cryogenic temperatures, Appl. Phys. Lett. 87 (6) (2005) 61921.